

# GSM Based Vehicle Theft Detection Using Face Recognition

Prof. Ashwini Bade, Aman Vishwakarma, Pratiksha Kalokhe, Yukta Bhosale, Prajakta Jorwar

Electronics & Telecommunication  
Sudhansu College Of Engineering, Sudhansu Talgaon  
Pune, Maharashtra

**Abstract-** In recent years, GPS and GSM modem detection, as well as car tracking systems, have become more popular. Face recognition based on a vehicle theft detection system would be ideal. It provides the most complete solution to problems. Face recognition technology is used in the Python Module to identify and recognize faces in real time. Face recognition technology has the ability to assist in the resolution of a wide variety of issues. A vehicle is a device or system that is used to lock and detect other cars. They may be able to determine the presence or absence of an authorized owner by installing a Smartphone application that recognizes and compares faces within their data. If the vehicle is in good working order. Alternatively, someone tampered with the car in an attempt to disable or damage the mechanism that delivers the message and places the phone call. This device protects vehicles by allowing consumers to view theft details and download them to a USB drive. The data includes position, time, illumination, background quality, and gender.

**Keywords-** Face recognition, Open CV, Vehicle Locking & Detecting, GSM.

## I. INTRODUCTION

With so many wireless and satellite technologies available, pinpointing specific locations is straightforward. The Vehicle Tracking System reflects the International people's present way of life. The It was combined with the use of self-driving cars and software to produce unique automobiles.

It gathers a big image of the vehicle's precise location, as well as the vehicle's track and detection system, which is often utilized with GSM.

It's utilized to find the car. Vehicle tracking and direction systems are being developed for use in transportation and delivery on the ground. It can provide important information, such as the driver's estimated arrival time in a compact and easy-to-read format. When supported by two or more points, the technique can also be used for communication. Wheelers are a vehicle tracking device. A vehicle tracking system with a dark blue color display is employed for management.

## II. OBJECTIVE

To keep the vehicle safe from theft and lock the engine. The main goal of this device is to secure the car from unauthorized entry and to notify the authorized person or owner of the vehicle's status via GSM communication technology.

## III. LITERATURE SURVEY

Syed Saaduddin, Amrta Tamkeen, "Real Time Application of Vehicle Anti-Theft Detection and Protection with Stock Using Facial Recognition and IoT Technology" III. Vehicle technology system advancement is gaining popularity as it is a vehicle theft security system and vehicle theft in parking lots and sometimes while driving. Maliciously avoid.

When an illegal individual tries to start the ignition and is warned by the IoT application, the suggested solution provides security and enhanced theft

# LSB Modification Techniques of Audio Steganography for Secure Communication

M. Tech. Scholar Priyanka Joshi, Asst. Prof. Ashwini Bade

Department of E & TC  
Sri Sai Baba College of Engineering,  
Pune, India.

[pryankajoshi41@gmail.com](mailto:pryankajoshi41@gmail.com), [ashwinibade1991@gmail.com](mailto:ashwinibade1991@gmail.com)

**Abstract-** This paper presents the application of steganography techniques for data hiding in host audio file. Audio steganography is more secured way of techniques than Text and Image Steganography due to its vast size of audio files, it can store more information than other techniques. The main aim of this paper is to present a method of embedding text-based data into a host audio file using the method of least significant bit modification for data hiding without change in quality i.e. of audio file. A method of embedding text in a host audio file through steganography is presented. In it, the audio file is sampled first and then a specific bit of each alternate sample is changed to embed the textual information in an audio file. The audio file can be considering of any type of music styles (pop, rock, techno, jazz). We propose secure communication through Audio with Text based Information using Steganography. Steganography is a method which works by changing a few bits of secret message; we will use specific bit values to represent characters. The resulting audio file will look mostly like the original. We can then send the secret message at the receiver using enable and where the message can be retrieved by knowing which bits are to be decode. In this assignment we will be writing a MATLAB application that will enable us to encode and decode secret messages with another person. The major goal of this paper is to provide secure communication between authorized people (Sender and receiver).

**Keywords-** Audio steganography, secure communication, LSB modification.

## I. INTRODUCTION

At this time of computer firm between countries or say between humans, there are many things which are needed to be kept secret or hide from the third party for this purpose there is a novel approach to audio Steganography in which embedding is done without making explicit modifications to the host audio file. Steganography is the science of concealing data in messages that forestall the recognition of coded data messages.

Steganography, got from Greek, is a "well-kept secret" (trained composition). So while embedding text into an audio file, LSB modification creates an imperceptible change in the host audio file.

In the LSB modification technique, LSB of binary equivalent of each sample of selected audio file is replaced with a binary equivalent secret message. A program has been developed which can read the audio file bit by bit and stores them in a different vector audio file.

For example, if the word "Secret" has to be embedded into an audio file one has to embed the audio binary values of this word into the audio file. For this I have developed algorithm where multiple bits of each sample of the file have been changed. It modified to insert text data in it. Also it is observed that the degradation of the host audio file after modification of the bits. The bit modification is done by different ways such as 1,2,3,4 bits were changed in

# Voting System Design with Finger Print Authentication

Anurag Patil, Prasad Shete, Santosh Londhe, Ashwini Bade

Department of P & TC,  
Sriharini College of Engineering,  
Pune, India

anurag14patil@gmail.com, prasad1009@gmail.com, santosh.londhe0576@gmail.com,  
ashwini.bade.com.44@gmail.com

**Abstract**-Our study report focuses on devising a system that deals with fingerprint voting system which can help in process of election in robust and secure manner. The system uses hardware components like microcontroller, finger print sensor, button switches, LCD display, etc. For the implementation of the system, R350 fingerprint sensor is used to take user finger print image and store in internal memory, and these images are further processed and analyzed using IC. The HMI is implemented using 16x2LCD screen, which is mainly used to print the instruction of the complete project.

**Keywords**- Fingerprint sensor, voting machine, and authentication with biometrics, LCD, GSM.

## I. INTRODUCTION

Biometrics refers the measure and analysis human body characteristics, fingerprints, eye retinas, voice patterns, facial patterns and hand measurements that are unique, for authentication purposes.

The biometric way of authentication was formed and has since expanded onto many types of physical identification as a way for authentication in many fields.

The main point of the devices is to examine the unique fingerprint data of an individual and compare it to a stored database of other fingerprints.

## II. DESIGN METHODOLOGY

In our project we have used fingerprint sensor for the purpose of voter identification & authentication. As the thumb impression pattern of every individual is unique, it helps in minimizing the error & proxy voting. A database is created storing the fingerprint images of all the voters as required.

Proxy votes and repetition of votes is checked for in this system with accurate coding. Hence with the application of this fingerprint based voting system, elections could be made fair and free from rigging.

In this project, we have used R350 finger print sensor, ATmega328P microcontroller, button switches & 16x2 LCD display. The finger print sensor has at max 100 finger print entries. The voter will have to register his finger print (placing the finger on the sensor) & controlling for casting vote, maximum 25 voters can cast the vote. If same finger is tried to be registered again system will throw an error for duplication. To initiate cast, the match button needs to be pressed, there are 3 candidates for election.

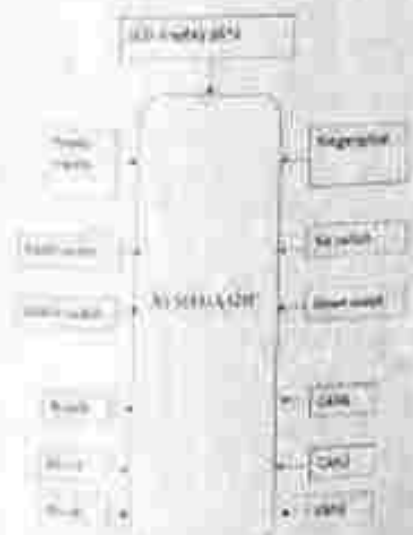


Fig 1. Block Diagram of System.

# Smart Car Parking System

Wagh Shripal Vasant, Shikhar Amir Gulabshen, D Souza Patrick Antao, Ashwini Bade

Department of ECE, Engineering

Saichee College of Engineering

Sudumbur, Pune, Maharashtra, India

waghshripal@gmail.com, amirshikhar1234@gmail.com, patrickantao1994@gmail.com, ashwinibade2004@gmail.com

**Abstract**-The use of cars have used drastically in last few years. There are various reasons for increase in car demand. Car is also a symbol of status. Change in the people's life style and growth in technology also made car affordable. Now-a-days, people don't like to travel in public transport and feel confidence in driving own car. Especially after the COVID-19 pandemic situation, people find safe traveling in personal car instead of sharing the seat in public transport. A car also provides the comfort considering the global warming and environment changes. This results the drastic increase in number of cars user, resulting increase in traffic and pollution. These are known issues, but here we have studied a most neglected issue and that is the parking problem. As car is expensive item its spare parts are also expensive. Hence it is always a threat of theft, damage etc. So, parking on roadside is not safe. In cities to resolve parking issues there are Paid/Free parking zones are available. These parking zones are maintained manually and there are many gaps in the system, due to which the facility is not utilized efficiently. Most of the user time is wasted for searching and parking vehicle. This system provides a solution to the owner as well as the user. The embedded system installed in parking zone will keep the records of IN-OUT time and bill shown based on the parking duration. Similarly, the android application helps the user by telling him the available parking slots and facilitates him to book a parking slot in advance. The user can specify the definite parking slot to park his car. This saves time to find the available slot and avoid inconvenience. Digital payment mode eliminated the issue of keeping change. In this way, this system is a complete package to facilitate the user and the owner both to work efficiently and effectively.

**Keywords**- Parking system, RFID based parking system, FASTag parking system, etc...

## 1. INTRODUCTION

Today we are living in the age of internet and smart gadget. Internet of Things (IoT) has brought a huge revolution in technical innovation, automation and connected life. Internet of Things (IoT) based system is a network of electronic devices like sensors, transmitters etc. that communicate with each other to perform a specific task. Smart internet gadget and software applications work more faster in the technology and control various operations from remote location and keeping track of all events.

In our study, we have come up with a parking management system using RFID technology. RFID is the most fundamental technology enabling wireless data transfer between user and network. This technology uses electromagnetic fields for communication and collection of data from the objects with RFID tags attached to them. Government of India has used this RFID technology for Toll collection called FASTag.

Using the same principle, we have developed a smart car parking system with auto payment facility. An aim of this is due to the change in

## FPGA BASED PLATFORM FOR VALIDATION OF PLC CONTROL SPECIFICATIONS

ASHWINI V. BADE AND MANISH M. PATIL

Department of Electronics, Maharashtra Academy of Engineering, Alandi, Pune, India.

### Abstract

Programmable logic controllers (PLCs), as a specialized type of embedded systems, have been introduced to increase system flexibility and reliability, but at the same time to give faster response time and lower cost of implementation. The reliability of such systems depends heavily on the involved testing or verification techniques. In these areas, functional and real-time properties are highly concerned. PLC programs are difficult to be analyzed manually, using formal methods. Testing safety-related software is still an indispensable step to improve software reliability. Failures arising from the execution of such software could lead the equipment under control (EUC) to risky states that include environmental disasters, damage to human health, and financial losses. There are many researches carried out & going on PLC validation using the IEC 61131 standard as well as some model checkers such as SMV, NuSMV and UPPAAL. But many of them have not practically performed it. This project proposes method for validating the PLC using FPGA for conforming its response to assure safety critical conditions.

**General Terms :** V & V (Verification & validation), test & verification

**Keywords :** FPGA, Programmable logic controller (PLC), validation, IEC 61131, equipment under control (EUC).

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## DEVELOPMENT AND VALIDATION OF NEW RP-HPLC METHOD FOR THE ESTIMATION OF ATAZANAVIR SULPHATE IN BULK AND DOSAGES FORM

Bhanu V Shinde<sup>1</sup>, Anil A Kulkarni<sup>2</sup>, Dipaloo D Malhede<sup>3</sup>

<sup>1</sup>Department of Chemistry, S.P. University of Pune, Pune, India

<sup>2</sup>Collateral College of Pharmacy, Solapur, Pune, India

<sup>3</sup>Corresponding authors: Dipaloo Malhede D, Department of Chemistry, S.P. University of Pune, Pune, India

E-mail: [dipaloo@spu.ac.in](mailto:dipaloo@spu.ac.in)

### ABSTRACT

New method involving reverse phase-high performance liquid chromatography (RP-HPLC) method was developed and validated for the estimation of atazanavir sulphate (ATZ) in bulk and dosage form by using C18 column Phenomenex (250 mm x 4.6 mm, 5µm) with a mobile phase consisting of a methanol and water (80:20 v/v) at a flow rate of 0.5 ml/min. The detection was carried out at 240 nm and retention time (RT) of atazanavir sulphate was found to be 3.542 min. The response of detector was linear in the concentration range of 10-50 µg/ml (n=3) with the regression coefficient of determination (r<sup>2</sup>) was found to be 0.999. Atazanavir sulphate was subjected to different stress conditions as per ICH guidelines like acidic, alkaline, oxidative, thermal and the results showed that it was more sensitive to oxidative degradation.

**Key words:** RP-HPLC, Atazanavir, Active, Alkaline, Oxidative, Thermal Degradation.

### INTRODUCTION

Atazanavir sulfate is a protease inhibitor of human immunodeficiency virus type-1 (HIV-1) protease inhibitors which allows once-daily oral administration [1]. It is a white to pale yellow powder, slightly soluble in water. It is used in the treatment of acquired immunodeficiency syndrome (AIDS) in combination with other antiretroviral agents. Atazanavir sulfate, chemically designated as 2-[12-oxo-1,4-dimethylpiperidin-1(1H)-yl]-1-(4-oxo-1,2,3,4-tetrahydropyridin-2-yl)ethanone dihydrochloride [2] (Figure 1). Atazanavir is available as V-1 sulphate salt in the most recently introduced suspension formulation of human immunodeficiency virus type-1, which is approved by the United States Food and Drug Administration (USFDA) as a novel combination of each second drug, shows highly



## Low Cost Ultraviolet Disinfecting Corona Oven

P. S. Phooli<sup>1</sup>, Mahesh Khosle<sup>2</sup>, Prerna Karble<sup>3</sup>, Pravin Garkwad<sup>4</sup>

<sup>1</sup>Assistant Professor, <sup>2</sup>U.G. Student

<sup>3</sup>Department of Electrical Engineering, Dr. D. Y. Patil Institute of Engineering & Technology,  
Ambur, Pune, India.

\*Corresponding Author: [haishamahesh20@gmail.com](mailto:haishamahesh20@gmail.com)

### ABSTRACT

A combination of UV and IR sources was used to kill the virus 99% surface of the items placed inside the oven from 360 degrees. At this UVC of the wavelength 100-180nm is in use. Treatment duration of 5-7 minutes shall be sufficient enough to sanitize. That is why UV sterilization is usually done using UVC lamps with protective shields and using some safety equipment. In this project our first priority is humans safety that's why we have used various types of safety equipment's and then our next goal is reduce the costing value of this product. And one more interesting thing about this project we have attached an automatic Hand Sanitizer Dispenser with UV oven. Automatic Sanitizer Dispenser working process is very simple it have an Infrared sensors detect infrared energy that is emitted by one's body heat.

**Keywords**— UV-C Lamp, Indicator Lamp, Timer, Limit Switch, Proximity Sensor, Automatic Hand Sanitizer Dispenser

### INTRODUCTION

Sterilization main aim is to deactivated various microorganism which help to avoid the spread of disease. The effective disinfection process provides safe environment. The

purpose of disinfection UV light is to provide the best possible solutions [1-2].

We all know that we are living in covid-19 pandemic. Corona virus is a large family of a virus which causes illness in animals or human. In humans several corona virus are known to cause respiratory infection ranging from the common cold to more severe disease such as Middle East respiratory syndrome and severe acute respiratory syndrome. It is discovered that the corona-virus is transmitted through direct contact with a respiratory droplet of an infected person generated through coughing and sneezing. Sneezing individual can also be infected from the touching surface of object. The covid-19 virus may survive on surface of any object for several hours but simple disinfectants can kill it [3].

UV light has a diverse range of applications in the fields of disinfection and sanitization. One of the salient applications of UV light is sterilization of surgical instruments and medical equipment. Low pressure mercury lamps which are a cheaper way to generate disinfecting UV light can also be used for this purpose [4].

### DESIGN AND ANALYSIS OF PROPOSED SYSTEM

The timer based Disinfecting Corona Oven device block diagram is seen in Fig. 1, as it relates to the overall job design.



## Ignition of Electric Bike Using Fingerprint Sensor

Prasanna<sup>1</sup>, Alok Kumar Tudu<sup>2\*</sup>, Sachin J. Waghmare<sup>2</sup>, Nishikantha M. Jagtap<sup>2</sup>

<sup>1</sup>Assistant Professor, Department of Electrical Engineering, D. Y. Patil Institute of Engineering & Technology, Ambi, Pune, Maharashtra, India

<sup>2</sup>U.G. Student, Department of Electrical Engineering, D. Y. Patil Institute of Engineering & Technology, Ambi, Pune, Maharashtra, India

\*Corresponding Author: aloktudu@gmail.com

### ABSTRACT

One of the major problems facing developing countries is the safety of vehicles from theft. Hence, we created a prototype model of a fingerprint-based protection system for Electric Bikes by combining the Fingerprint sensor module R307 with the Arduino Uno as a solution to the aforementioned problem. This vehicle's biometric system captures an image of the owner's finger, converts it to binary, and stores it in a database. When the motorist places his or her finger on the fingerprint module R307, the device compares its image to the image stored in the database, and if the two are identical, the vehicle's ignition system will turn on. Our primary aim in creating the project is to give users direct access to the system, enabling them to get started quickly and with a clear process that allows us to fully comprehend the system.

**Keywords**— Arduino Uno, Electric Bike, Fingerprint Module R307, Sensor, User's Biometrics

### INTRODUCTION

Biometric technologies in diverse domains have acted as robust protection measures for overtime. The oldest and most commonly used method of biometrically authenticating one is fingerprints. In exploring its benefits, a crucial move is to implement it for

use as a form of protection in existing systems, such as automobiles [1]. Over the years, the automobile safety system has become a source of significant concern due to the rising cases of vehicle theft recorded all over the world. Many of the integrated protection solutions for automobiles and the four-wheelers better. As far as the two-wheeler mechanism is concerned, the devices present on the market do not suit well-equipped criminals. These devices can only be immobilized when under speed, and sound a loud warning. The Proposed Two-Wheeler Protection system is a stable and durable concept with features that improve the safety of the vehicle and ensure the safety of the operator [2]. The technology for fingerprint identification gives entry only to those whose fingerprints are pre-stored in a memory. And in the case of a full power outage or battery drain, preserved fingerprints are kept. This removes the need to keep track of keys or to recall a password or PIN for a ride. It can be unlocked only if there is an authorized person, as there are no keys or variations that can be copied or stolen, or locks that can be selected. Therefore, the fingerprint-based lock offers a wonderful alternative to inconveniences conventionally experienced [3].

### DESIGN AND ANALYSIS OF PROPOSED SYSTEM

The fingerprint-based vehicle starting device block diagram is seen in Figure 1, as it relates to the overall job design.





## Original Research Article

## Validation of a Rapid and Sensitive Reversed-Phase Liquid Chromatography Method and Force Degradation Study of Synthesized (E)-3-(2,4,6-tri-Methoxyphenyl)-1-phenylpro-2 ene-1-one

Geeta Shinde, Sanhita Patil, Rupali Thorve, Dipaloo Malkhede\*

Department of Chemistry, Saurashtra University, Rajkot, India

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## KEYWORDS

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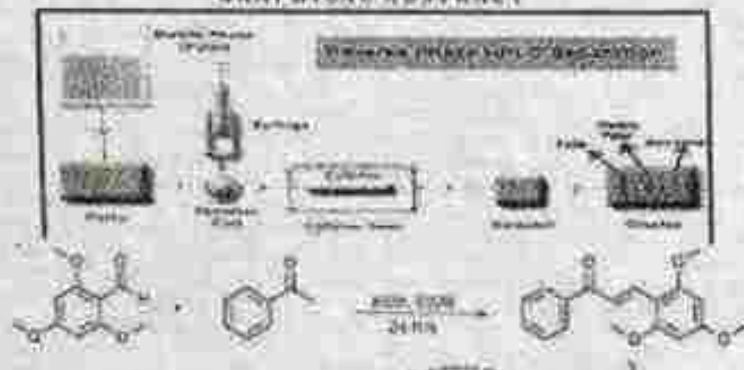
(E)-3-(2,4,6-tri-methoxyphenyl)-1-phenylpro-2-ene-1-one

Characterization

## ABSTRACT

A sensitive and rapid RP-HPLC method was developed and validated for the determination of the estimation of newly synthesized (E)-3-(2,4,6-tri-methoxyphenyl)-1-phenylpro-2-ene-1-one in API form by using C<sub>18</sub> column (Futurochem) (250 mm x 4.6 mm i.d.) with a mobile phase consisting of a acetonitrile and methanol (80:20 v/v) with flow rate of 0.5 mL/min. The detection was carried out at 270 nm and retention time (log of (E)-3-(2,4,6-tri-methoxyphenyl)-1-phenylpro-2-ene-1-one was found to be 2.55 min. Linearity was observed with the concentration range of 10-100 µg/mL. Coefficient of determination (R<sup>2</sup>) was 0.995 with the equation of y = 0.001x + 0.111. The method was reproducible with a relative standard deviation (RSD) of 0.16 to 0.97%. The newly developed method was validated according to the ICH guidelines with respect to specificity, linearity, accuracy, precision and robustness. (E)-3-(2,4,6-tri-methoxyphenyl)-1-phenylpro-2-ene-1-one was subjected to different stress conditions as per ICH guidelines like acidic, oxidative, thermal and the results showed that it was more sensitive towards oxidative.

## GRAPHICAL ABSTRACT



\* Corresponding author: Dr. Dipaloo Malkhede  
E-mail: [dipaloochem@gmail.com](mailto:dipaloochem@gmail.com)  
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## Enhancing binding behaviour of sulfonated calix[4]arene receptor with 2-acetoxybenzoic acid through the lens of experiments and theory

Rishi G. Therye<sup>a</sup>, Dipali N. Londe<sup>b</sup>,  S. S. Shrivastava<sup>a</sup>, Hyeslee D. Malhede<sup>a\*</sup>, Sandhar P. Gogoi<sup>a\*</sup>

<sup>a</sup>Department of Chemistry, Savitribai Phule Pune University, 411 007, India  
<sup>b</sup>Division Department of Chemistry, Savitribai Phule Pune University, India

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### ABSTRACT

The sulfonated derivatives of calixarene (SCA) and 2-AB, upon their interaction with the guest molecule, 2-AB, led to the formation of a complex (SCA-2AB) which was characterized by various spectroscopic techniques such as UV-Vis, IR, NMR, and fluorescence spectroscopy. The complex formation was confirmed by the formation of a complex (SCA-2AB) and the spectroscopic techniques such as UV-Vis, IR, NMR, and fluorescence spectroscopy. The complex formation was confirmed by the formation of a complex (SCA-2AB) and the spectroscopic techniques such as UV-Vis, IR, NMR, and fluorescence spectroscopy. The complex formation was confirmed by the formation of a complex (SCA-2AB) and the spectroscopic techniques such as UV-Vis, IR, NMR, and fluorescence spectroscopy.

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### 1. Introduction

Calix[4]arene (CA) has been recognized as an ideal, synthetic, well-defined, macrocyclic and amphiphilic [1]. A regular array of oxygen is believed to provide inherent cavity [1]. Due to its a) high rigidity, b) the binding mechanism of the pendant arms of CA and guest molecule, c) the formation of CA-guest complex, d) the low to moderate sizes of CA, and e) the high degree of flexibility, CA has been widely used in various applications such as catalysis, ion exchange, ion transport, and sensing [2]. The macrocyclic nature of CA is responsible for its ability to bind a wide range of guest molecules, including small molecules, ions, and large molecules [3]. The macrocyclic nature of CA is responsible for its ability to bind a wide range of guest molecules, including small molecules, ions, and large molecules [3]. The macrocyclic nature of CA is responsible for its ability to bind a wide range of guest molecules, including small molecules, ions, and large molecules [3].

It has earlier been shown that the selectivity and geometry of CA-2AB complex dramatically depends on the nature of the substituents [28–30]. Recently et al. [25] synthesized the CA complex of bis-calixarene and bis-guest systems which with the use of asymmetric or asymmetric ligands which were further characterized through the NMR experiments. However, in this study [26] and together studied the synthesis of its derivatives through the synthesis of CA-2AB complex. Finding a clue from this if the present synthesis can explore the catalytic activity that has widely been employed in a host class of supramolecular chemistry.

Calixarene bis-calixarene complex were successfully synthesized by the reaction between the guest molecules and bis-calixarene with an appropriate choice of solvent, time and temperature [17–19]. These macrocyclic hosts are evaluated with their potential to bind guest molecules that is capable of accommodating a variety of simple or complex guests. The calixarene hosts composed of  $n = 4, 6, 8, 10, 12$  which exhibits with varying cavity dimensions have been employed for diverse applications particularly in the domain of supramolecular chemistry [22]. Furthermore, the modification of such artificial receptors with acid chloride and through the reversible attachment of upper or lower positions of its cage portion furnish other variants that are highly flexible and modified with the required mobility [27]. It has also been demonstrated that host-guest complex of upper part of calixarene can be carried out with the electrostatic interactions that is, hydrogen bonding or hydrophobic and other interactions [44–50]. In this direction the macrocyclic substitution in macrocyclic will be able to further the overall host-guest complex.

\*Corresponding authors.  
 Email addresses: [malhede@chem.puneuniversity.ac.in](mailto:malhede@chem.puneuniversity.ac.in) (H.D. Malhede),  
[gogoi@chem.puneuniversity.ac.in](mailto:gogoi@chem.puneuniversity.ac.in) (S.P. Gogoi).



## Arduino Based Wireless Remote Control for EOT Crane

Nalini C. Tale<sup>1</sup>, Harish K. Doshi<sup>2</sup>, Narendra R. Kumbhar<sup>3</sup>, Akshata H. Wandrekar<sup>4</sup>,

*Phanik S. Phulane<sup>5</sup>*

Students<sup>1-4</sup>, Assistant Professor<sup>5</sup>

Department of Electrical Engineering,

D.Y. Patil Institute of Engineering & Technology, Nashik, Pune, Maharashtra

Corresponding Author's e-mail: phanikps@rediffmail.com

### Abstract

This project presents the implementation of electric hoist using a control operation based on Arduino board and RF module. It controls the functions of movement and direction such as up and down, and left or right with its relay supporting dc voltage. Relay control on-off operation is effective to variation of rotation of the motor. The remote control is based on a smart phone application based on android platform with a RF module connectivity used as a transmission as well as reception ports with Arduino module. With the introduction of RF module, another dimension is aggregated, the possibility to connect to the devices wireless. The technology makes it possible to easily access the built-in user interfaces through portable devices but also to access the device data without the need for a physical connection.

**Keywords:** RF Module, Arduino, Transmitter, Receiver, Encoder, Receiver.

### INTRODUCTION

The application of wireless controlled systems to industrial systems has grown in a spectacular way. One of the current challenges in this field is the application of the wireless technology, because it is looked for that the industrial systems are

flexible, so that they can be adapted easily to any process modifications. This would at low, in turn, the definition of generic modules that could be adapted to concrete problems. Then, it seems very important, the application of wireless control systems, so that without cables we have a much





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## An Improvement in Performance in E- Rickshaw

**Arshad Khan<sup>1</sup>, Anshul Kumar<sup>2</sup>, Kamal Bhatnagar<sup>3</sup>, Ashish Muzic<sup>4</sup>,  
Shubham Paul<sup>5</sup>**

<sup>1</sup>Assistant Professor, Dept. of EE, D.V.Patil Institute of Engineering & Technology, Pune, Maharashtra, India  
<sup>2</sup>IG Student, Dept. of EE, D.V.Patil Institute of Engineering & Technology, Pune, Maharashtra, India<sup>3,4,5</sup>

**ABSTRACT:** E-rickshaws are three-wheeled vehicles primarily used to take people and goods in many Asian countries. In the design of a new e-rickshaw, the most critical components (i.e., the motor and motor controller) of the drive train must be rigorously studied. The results of such a comprehensive study are needed to balance the design trade-offs in order to achieve an optimally sized and controlled system. This paper focuses specifically on the electric propulsion motor. The start and speed operations of the motor are varied in the proposed vehicle simulator, ADVISOR, and the results in terms of efficiency, vehicle gradability and acceleration abilities of the vehicle are presented and analyzed.

**KEYWORDS:** Motor (BLDC), Battery, Controller

### INTRODUCTION

An e-rickshaw is a three-wheeled public transport vehicle. It is popular in Asian cities (e.g., New Delhi, Mumbai, Dhaka etc.). Electric Rickshaw is a modified form of auto rickshaw with BLDC (Brushless DC) motor and a battery for energy supply. It is a partially green public transport medium. The standard specifications of electric rickshaw is not available, so, average model of e-rickshaw is considered for the analysis.

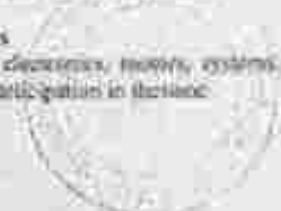
#### The National Electric Mobility Mission Plan 2020

The National Electric Mobility Mission Plan 2020 is one of the most important and ambitious initiatives undertaken by the Government of India that has the potential to bring about a transformational paradigm shift in the automotive and transportation industry in the country. This is a culmination of a comprehensive collaborative planning for promotion of hybrid and electric mobility in India through a combination of policies aimed at gradually ensuring a vehicle population of about 6-7 million electric/ev/ehv vehicles in India by the year 2020 along with a certain level of indigenization of technology ensuring India's global leadership in some vehicle segments. It is a composite scheme using different policy levers such as:

1. Demand side incentives to facilitate acquisition of hybrid/electric vehicles.
2. Promoting R&D in technology including battery technology, power electronics, motor, systems integration, battery management system, testing infrastructure, and ensuring industry participation in this area.
3. Promoting charging infrastructure.
4. Encouraging introduction of bio-fuel vehicles with hybrid/electric.
5. Supply side incentives.

#### Environmental Impact

The data collected regarding the e-rickshaw travelling and charging pattern revealed that the grid battery charging system for the vehicle owners remained the dominant choice. Thus the e-rickshaws could not be considered as a zero emission vehicle at the charging stations as the CO<sub>2</sub> emission at the thermal power station. Coal-fired thermal



# Area-Efficient Dual-Mode Fused Floating-Point Three-Term Adder

K. Thiruvankadam, J. Ramesh & Anjali S. Pillai

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# Smart Garbage System In Society Using IOT

**Dr. Dipak K. Rajare, ME Student, Dept. of E&TC, Pune University, K. K. Wagh College of Engineering, Nashik, Maharashtra, India. [rajare.dipak@gmail.com](mailto:rajare.dipak@gmail.com)**

**Dr. S. S. Murad, Assistant Professor, Dept. of E&TC, Pune University, K. K. Wagh College of Engineering, Nashik, Maharashtra, India.**

**Abstract:** Now a days, many times it is witnessed that Dumps are placed at public places in the cities are overflowing owing to the increase in the waste generation from various sources like medical, domestic, industrial etc. the waste is in the form of wet as well as dry form. It leads to the unhygienic environmental condition for the people living in surrounding and creates bad odor in the surroundings. This gives rise to the spreading of harmful deadly diseases in the human which leads to their death. To overcome such a harmful condition a system called "Smart Waste Management System using IOT" is developed. In this proposed system, dustbins are equipped with low cost embedded device which helps in tracking the level of the garbage bins. These garbage bins are identified by an unique identification code in order to save time in their identification. The unique ID helps to detect which garbage bin is full. When the level reaches the threshold value, the device transmits the level information along with the unique ID. These details are accessed by the concerned authorities from their respective location via internet so that an immediate action is preferred to empty dustbins. By adding wet and dry boxes in garbage chute control system one can identify the appropriate dustbin.

**Keywords** — IoT, Internet of Things, PIC Microcontroller, NODE.MCU, Smart Dumps

## I. INTRODUCTION

The Automatic Waste Segregation is used to separate the trash into reusable, wet and dry type so as to recycle them separately. The proximity sensor gets activated when dumping the waste inside the dustbin thereby the same is the Automatic Waste segregation. The waste falls on the sensors. The sensors which are placed in the trash can detect whether the waste is wet or dry waste for the wet segregation. DC motor motors are used. The trash changes a circular belt with separate container for each waste and wastes according to the suitable wastes. For the garbage monitoring system, Ultrasonic sensor is installed at 45 inch and they measure the availability of space in the trash. If the space is less than this particular value, a message will be sent to the connected phone as "Basket is full with trash (Waste) available" so that it can be emptied by proper arrangement. NODE.MCU ESP8266 is the wifi module which is used to connect the devices and stores the data in a MYSQL application which can be accessed at our smart phones. This kind of a project, if implemented on a large scale will help to maintain the cleanliness of the city.

## II. OBJECTIVES

Worldwide significant increase in municipal solid waste generation is observed. This increased waste is observed because of Population Growth, Rapid Industrialization,

Urbanization and increasing growth which have ultimately resulted in increased solid waste generation. Most urban Solid Waste in Indian cities and Towns is land filled and dumped. The project deals with the more promising implementation waste Segregation, An Efficiency Management tool in the municipalities for better plan to live in, thereby, with our own objective project proposal, we try to bring a change. It deals with the implementation of non-offer method utilization for reduction of waste (low cost automated systems). An Automation of this type not only saves the manual segregation of the numerous health issues but also proves to be economical to the nation. Besides this system follows low cost components for the successful segregation of most types of waste. When installed in apartments or small colonies, it proves to be beneficial in sorting the waste at the site of disposal itself.

## III. LITERATURE SURVEY

In Literature survey, some different papers give the idea or related information about existing work. In this paper, paper based on microcontroller based waste management. Information related to garbage in the floor was given by the IR working sensor with the control system. The smart signal was sent the mobile through the web browser. Using the weight based sensor this system reduced the cost. The



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## Study of biodiesel to develop maximum yield

Dr. S. B. Thakate

[thakate@ijarlit.com](mailto:thakate@ijarlit.com)

Assistant Professor  
Anantpur Pimpri College Of Engineering & Technology  
Pune, Maharashtra

Assistant Professor College Of Engineering & Technology  
Pune, Maharashtra

### ABSTRACT

In various globalisation era, there is exponential demand for fossil fuels that's even getting scarce with increasing population and automation. If the energy source is clean and renewable, it will reduce the environmental trouble as well. Scientists suggest for future as a green fuel because that have reduced the properties of biodiesel prepared non-ethanol are very close to commercial diesel. A possible solution to this problem is to replace or find renewable and economically feasible fuel as an alternative source. Achieve a lot of work for the energy which fulfills the criteria of sustainability and economically carried out. But the issue of output leaves. So, characterization and formation of biodiesel will serve waste is a prime objective.

**Keywords:** Sustainability of bio-diesel

### 1. INTRODUCTION

The global energy crisis in recent years is due to a significant bottleneck in the supply of energy resources to an economy. The best option, utilizing both ethanol - the biofuel - that extracted from abundantly available biomass resources. Biodiesel is a renewable, sulfur-free, biodegradable, nongreasy and noncorrosive energy alternative diesel source. Biodiesel fuel is made through - transesterification. This process involves reacting the glycerol from the vegetable oil or fat. And the procedure depends on the animal origin and glycerol. So, it reduce and form two waste in the process is effective. In most cases for bio-diesel, initial studies have been made by scientists to utilize domestic sources demonstrated the utilization of straight sunflower oil is achieved by some distinctive physical properties, especially low viscosity. Because of higher viscosity, the straight vegetable oil cannot pair for immediate, high-speed injection and carbon injection on the injector and noise from bringing about engine knocking. One possible solution to overcome the problem of higher viscosity is blending of vegetable oil with diesel in proper proportion, and the other method is transesterification of oils to produce biodiesel.

### Transesterification

This process involves removing the glycerol from the vegetable oil or fat. In which by-product left over is called methyl ester and glycerol. So, it reduce and form zero-waste in the process is achieved.

### 2. MATERIALS AND METHODOLOGY

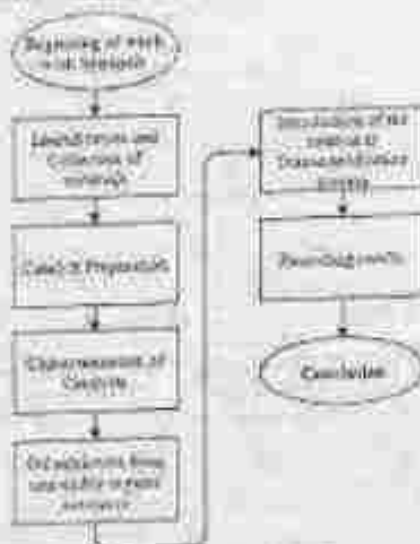


Fig. 1. Process Flowchart

#### 2.1 Step I: Feedstock pre-treatment

The chicken waste pieces which is obtained by locally supplied poultry waste. Heated to 60 °C for oil extraction successfully serving for 2 hr. as complete extraction. That oil is used for the preparation of biodiesel.

#### 2.2 Step II: Esterification

After extraction of oil, esterification reaction is carried out by reduction of oil by adding 10% alcohol (CH<sub>3</sub>OH) and 1% acid (H<sub>2</sub>SO<sub>4</sub>).

#### 2.3 Step III: Transesterification

In natural system, transesterification is the way toward making the natural polymer. transesterification is the way toward making the natural polymer. transesterification is the way toward making the natural polymer. transesterification is the way toward making the natural polymer. transesterification is the way toward making the natural polymer. transesterification is the way toward making the natural polymer.



## Study on the Strategies to Enhance the Efficiency of Parallel Inverters at Light Loads

Anjaly Das, Prof. Krishnakumari T.

Department of Electrical & Electronics Engineering, All India Institute of Engineering and Technology, Kalyani

**Abstract:** This paper presents the various paralleling methods and schemes to enhance the efficiency of parallel inverters at light loads. The various methods to improve the Conversion efficiency of inverters are discussed in the paper, which includes conventional Current Scheme, interleaved topology converter and soft switching scheme. These methods reduce the switching and magnetizing losses and thereby enhancing the efficiency at light loads. Simulation results show that these schemes improve the efficiency of light loads to a better range.

**Keywords:** Hybrid Switch, Parallel Inverters, Particle Swarm Optimization, Phase skipping mode

### I. Introduction

Increased amount of carbon dioxide and other gases which causes environmental pollution have led to the use of Renewable energy resources which have very less impact on the surroundings. The various Non Renewable Resources include the Solar Energy, Wind Energy, Geothermal Energy, Tidal Energy etc. The commonly used type of Renewable Energy in closed held applications include the Photovoltaic Generation system which uses single inverters. Due to the limitations of single inverter, they are replaced with the parallel inverters. The advantages of using the parallel inverters are even if one of the inverters are not functioning or used for maintenance, the other inverters can meet the demand. There are many types of paralleling schemes but the most commonly used are in the current sharing control.

### II. Problem Definition

The efficiency of parallel inverters are low at light loads. Generally, the efficiency of power conversion circuit at heavy loads is determined by the conduction losses of semiconductor and magnetic components, whereas their light-load efficiency is primarily determined by switching losses of semiconductors, core losses of inductor, and drive losses of semiconductor switches. A typical efficiency curve as a function of the load power shows a steep fall as the load is between 10 percentage and 19 percentage of the full load, as illustrated in fig. 1, whereas the switching and drive losses of semiconductor switches and core losses of magnetic components are almost independent of the load.

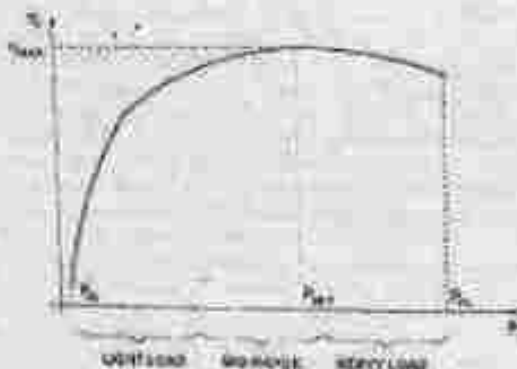


Fig1: Efficiency Curve

## Study on Various Converter Topologies For Power Factor Improvement In SMPS

Anjali Das<sup>1</sup>, Krishnakumari T<sup>2</sup>

<sup>1</sup>(PG Scholar, Ashokra Institute of Engineering and Technology, Kalady, India)  
<sup>2</sup>(Main Professor, Ashokra Institute of Engineering and Technology, Kalady, India)

**Abstract:** Due to active power shortage, the power suppliers are unable to meet the power demand and are forced to purchase it from other states. One method to overcome power shortage is by improving power factor at the customer side, thereby the energy wasted by various equipment due to low power factor can be reduced. Nowadays personal computers (PCs) are an inevitable part of our life in the industries for which Switched Mode Power Supplies (SMPS) are an integral part. The problem associated with multiphase SMPS is its very poor power factor and voltage regulation and the high electromagnetic interference, which violate the limits of harmonic emissions set by international power quality standards. Hence to improve the power factor and thereby the power quality a power factor correction (PFC) converter is used which is often called the 100 Hz ripple in its output. This improved output is fed to the secondary isolated converter (SMC). Control of the Power factor correction unit as well as the isolated converter is using a PI controller. This can be used in various server power systems, telecommunication systems and other applications. In this paper a study of various types of converter for Power factor improvement in SMPS is performed.

**Keywords:** Multiple Output SMPS, Personal computer, Step-down Taylor Converter, Bridgeless Buck Boost Converter, Zero Converter.

### 1. Introduction

Increasing awareness related to hazardous pollution has enticed the design of improved power quality (PQ) switched mode power supplies (SMPS) in today's systems. Conventional PCs use linear power supply which deteriorates the PQ due to excessive pollution high interference losses and low power factor at the point of utility interface. This lowers the efficiency and places stress on various circuit components that lowering their shelf-life. Currently, we focus on green energy and PQ improvement. This is especially pertinent in industrial scenarios where a large number of electronic devices are used which are vulnerable to PQ related issues. This is becoming relevant even in a home scenario as a large proportion of electronic devices (e.g., laptops, tablets, cell-phones, televisions) is found even in home environments. In fact, now several standards have been set which limit the maximum current distortion that is permissible in power supplies. Because of this, improved power quality SMPS are becoming more prevalent these days which also provide a solution at the intersection of low cost, compact size and moderate stress levels across the components. Typical computers (PCs) utilize such SMPS to convert single-phase ac voltage into multiple dc voltages of distinct magnitudes associated with a high frequency link. The unregulated charging and discharging of the large capacitor after the diode bridge in conventional SMPS results in highly distorted, periodically dense supply current, high crest factor (CF) and low power factor with reduced lifetime. Therefore, it is necessary to incorporate a power factor correction (PFC) converter at the front-end of an SMPS to attain improved PQ and to regulate the multiple dc voltages even at varying supply voltages and loading conditions. The PFC circuit is integrated in three SMPS in single-stage or in two stages. Single stage SMPS for PCs are less popular because of inadequate output voltage regulation, excessive component stress, high output capacitance value and complex control. However, there is only one conversion stage improving the efficiency and number of components are less as compared to two stage SMPS. On the contrary, the two stage SMPS offers regulated dc output voltage, improved input PQ and a reduction in second order harmonic resulting in reduced value of output filter capacitor, it also offers fast dynamic response. Hence, the choice of number of conversion stages is a trade-off between the above mentioned performance criteria. Usually, a boost converter is preferred for the PFC stage in view of the two stage SMPS systems although the range of voltage range it handles is less. To expand the output voltage current range even with supply voltage variations, buck-boost converters seem to be a very viable option especially for PC power supplies. The Step-up(Lift)(S-T) buck-boost converter is chosen here for PFC because it can provide both buck and boost operations with high level of CF, excellent output voltage regulation and low device stress. Although the component count is increased when compared to the other buck-boost converters, the current stresses of the high frequency semiconductor switches are low and the control strategy is very simple. The regulated output from the PFC S-T converter is connected to an isolated bridgeless



## Fatigue Analysis of Front Axle for Automobile Heavy Motor Vehicle

Manendra Kumar Lal, Mr. Rahul Kulkarni, Dr. P.A. Mahamoo, Dr. L.V. Kumbhar  
Department of Mechanical Engineering, Sushant College of Engineering, Sushant, Pune - 412105

**Abstract:** The axles in a system must bear the weight of the vehicle as well as any extra weight. The front axle beam is one of the major parts of vehicle suspension system and it houses the steering assembly as well. About 25 to 40 percent of the total vehicle weight is taken up by the front axle. Corrosion, wear and fatigue are the main causes of failure of mechanical parts. Main failure form of front axle beam is fatigue damage. The axles serve to transmit driving torque to the wheel, as well as to maintain the position of the wheels relative to each other and to the vehicle body. Therefore, the research on the fatigue life has important value. So, proper design and optimization of front axle is extremely crucial to Fatigue strength. The paper focuses on design, analysis and optimization of front axle. The approach in this research paper has been divided into two steps. The first step involves design of front axle by Analytical method. For this, types of forces loads with the help of CAD ENGINEERING SOFTWARE NX16. Second step involved further Pre-processing using ANSYS mesh work 15.0 and post processing with the help of ANSYS branch work NCODE. Also the experimentation test performed and compared with FEA results.

**Keywords:** Front Axle, Design, Analysis, Automobile axle, construction and working of front axle beam, Fatigue analysis, NCODE ANSYS tool.

### 1. INTRODUCTION

In today's competitive industrial world, there is a growing demand for more efficient and economic manufacturing processes to reduce production cost, increase productivity, reduce lead time and at the same time improve product quality. During last few decades due to global economic scenario optimum vehicle design & life of different parts of vehicle, like front axle beam (FAB) are major concerns. Present off-highway vehicle market demands low cost, lightweight & long life component to meet the need of cost effective vehicle with fuel efficiency. This in turn gives rise to more effective use of materials and useful surface treatments that are required to increase the life of vehicle components.

During the vehicle operation, road surface irregularity causes cyclic fluctuation of stresses on the axle, which is the main load carrying member. Therefore it is important to make sure whether the axle resists against the fatigue failure for its predicted service life. Axle experiences different loads in different direction, primarily vertical loading or bending load due to drive torque, yawing load and braking load.

Over the life various all these loads vary with time. Vertical loading is one of the severe and frequent loads on an axle. Due to their higher loading capacity, solid axles are typically used in the heavy commercial vehicles. Due to the road surface roughness, dynamic stresses are produced, caused by dynamic forces and these forces lead to fatigue failure of axle.

Fatigue failure often occurs from cracks initiated at bottom of spring pad and scotch of front axle beam. It is usually described as a sequential process, consisting of three main stages, i.e. crack initiation, crack propagation and final fracture. Therefore, in order to develop durable products against fatigue as well as to assess the remaining lifetime of a component or to establish maintenance procedures. Corrosion, wear and fatigue are the main causes of failure of mechanical parts. Main failure form of front axle beam is fatigue damage. The axles serve to transmit driving torque to the wheel, as well as to maintain the position of the wheels relative to each other and to the vehicle body. Therefore, the research on the fatigue life has important value.

During the vehicle life, dynamic forces caused by the road irregularities produce dynamic stresses and these forces lead to fatigue failure of axle, which is the main load carrying part of the assembly. Therefore it is vital that the axle resist against the fatigue failure for a predicted service life. On loaded vehicles, the axle may be fixed to the wheels, rotating with them, or fixed to its surroundings, with the wheels rotating around the axle. The axles serve to transmit driving torque to the wheel, as well as to maintain the position of the wheels relative to each other and to the vehicle body. The axles in a system must also bear the weight of the vehicle (plus any cargo). The front axle beam is one of the major parts of vehicle suspension system. It houses the steering assembly as well. Hence, research on fatigue life of front axle beam is very important.



Shot on YIS  
Vivo AI camera

# Design and Optimization of Alloy Wheel Of 2-Wheeler Vehicle

Antiparna Chakraborty, Dr. Lavenshi V. Kamble  
M.E. Design, D. Y. Patil Institute of Technology,  
Savitribai Phule Pune University.

**Abstract**— Now a day's interest in vehicle designed at a lower cost is necessity of vehicle manufacturer. Expectation in terms of durability, efficiency and cost is raising exponentially by customer. Over design component in vehicle leads to increase weight and reduced efficiency. Alloy wheels carry spring mass of vehicle and are supported by suspension system, they can be redesigned and modified for achieving less weight and thus cost. Existing Alloy component was available in market which is reverse engineered and CAD modeled using CATIA V5 software. Finite element **Stress** & Analysis is carried out using ANSYS package. FEA helped in finding out high stress location in component and also defining area which can be modified and also optimized model is obtained by topology optimization technique. Stress gauging will be done on areas of high stress location indicated by FEA software. Fixture is designed for mounting component in UTM. Vertical loading simulating steering linkage leading to coefficient condition is achieved using UTM. Machining has been done to remove excess material from component. Comparative analysis is done between FEA & Experimental stress.

**Keywords**—Alloy wheels, 2-Wheeler, topology optimization, FEA.

## I. INTRODUCTION

Alloy wheels were initially developed within the last decade to satisfy the demand of course enthusiasts who were perpetually searching for a position in performance and styling. It had been associate unorganized business then. Since its adoption by Original Equipment manufacturers (OEM's), the alloy wheel market has been steadily growing. Today, because of a lot of refined and environmentally aware client, the development of alloy wheels has become progressively relevant [1]. With this increased demand came new developments in style, technology and producing processes to supply a superior with a large style of design. Within the fatigue life analysis of standard wheel design, the increasingly accepted procedure for carriage wheel producing is to pass 2 durability tests, specifically the radial fatigue test a look in and cornering fatigue test [2]. Since alloy wheels are not designed for vibration stylish and have a lot of complicated design than regular steel wheels, it's troublesome to assess fatigue life by exploitation analytical strategies [3]. Wheels have very important importance for the protection of the vehicle and a special care is required so as to make sure their stability. The event of the vehicle industry has powerfully influenced the look, the fabric choice and therefore the producing processes of the wheels [4]. The wheels loading manner may be a complicated one, additional improvement and economical wheel style are desirable. The mechanical properties and dynamic stresses of the

material that depend upon the vehicle characteristics, service conditions and producing processes [5]. Another task is to use the finite element methodology so as to ascertain the stresses within the wheel rim and to check the various stress element.

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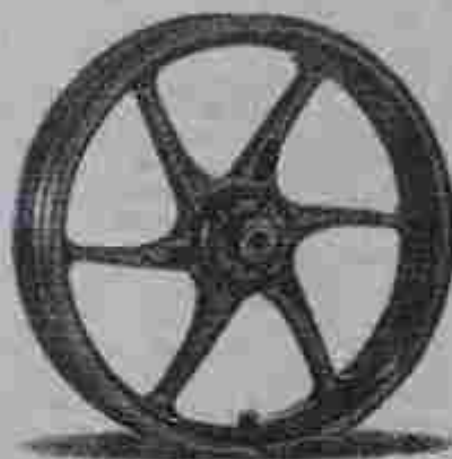


Fig. 1: Alloy wheel of 2 wheeler vehicle

Done Modeling of existing 2-wheeler vehicle alloy wheel in CATIA software. Determined stresses and deformation using ANSYS software using static structural analysis. Formulated optimized model using topological optimization technique. Optimized model used to determine for stresses and deflection. Machined of existing wheel as per optimized model obtained from topology optimization. Designed and manufactured fixture to hold wheel freely in testing. Experimental testing is done and correlating results has find out.

## II. LITERATURE REVIEW

Madhu K. Sa et al. [1] This paper state that, the industries in the automobile sector are going to explore the composite material to achieve reduction of weight without significant decrease in vehicle quality and reliability. Reduction of weight leads to more precise handling and minimizing the fuel consumption. Aluminum alloys is the material generally used material for the manufacture of two wheeler alloy wheel. Composites are the only materials that cater to the ever increasing demand of the material technology. Aluminum are the most widely used composite materials in automobile sector due to their light weight and superior strength. Presently aluminum alloys are replaced by steel wheels. Main aim of the paper is presenting the new material for 2-wheeler alloy wheel by using composite materials.



# Suppression of Brake Squeal by Design and Analysis of Disc Brake Used In Two Wheeler

Rameshwar A. Gavhane<sup>1</sup>, A.H.Rao<sup>2</sup>

PG Student, Department of Mechanical Engineering, D.Y.Patil Institute of Engineering and Technology, Ambli,  
Pune, India.<sup>1</sup>

Professor, Department of Mechanical Engineering, D.Y.Patil Institute of Engineering and Technology, Ambli,  
Pune, India.<sup>2</sup>

**ABSTRACT:** FE models of the disc brake components an assembly are developed using FE software (ANSYS 15.0). In order to ensure that accuracy of the FE model agrees with those of the physical components, two validation stages are used through experimental measurements at both individual components and at assembly levels. First, FE model analysis at the component level is carried out and then, the mesh sensitivity of the each disc brake components is considered. In order to correct the predicted frequencies with the experimental results, a FE updating is used to reduce relative errors between the two sets of results by tuning the material. Finally, the integrated brake assembly model is corrected with returned data using proper contact interaction between brake components.

**KEYWORDS:** FE Modal analysis, Mesh sensitivity, FE updating.

## I. INTRODUCTION

Finite element analysis (FEA) is widely used to model the dynamic response of a structure and has the advantage that complex geometries can be accurately modeled. But accuracy of the FEA can be questionable and the reliability of the FE model must be validated by comparing the predicted results of natural frequencies and mode shapes of the FE model with the experimental results.

Experimental modal analysis (EMA) is one of the most useful areas of structural dynamics testing. It is a technique which has been widely used in structural engineering for finding the structure's dynamic characteristics under real mechanical conditions by determining modal parameters, such as natural frequencies, damping factors and mode shapes of a structure through experiments, then using them to formulate a mathematical model for its dynamic behavior. The formulated mathematical model is referred to as the modal model of the system and the information on the characteristics is known as its modal data.

In the last three decades, there have been numerous applications of modal analysis reported in literature covering wide areas of engineering, science and technology. One common reason for experimental modal analysis is the attraction of the results of numerical methods. In practice, the accuracy of FE models is often limited by uncertainties about the actual geometry and material properties. For disc brake components, it is not possible to specify their exact material properties or geometry. Uncertainties in material properties or structural dimensions can be due to manufacturing and assembly imperfections, or lack of knowledge of material properties and coupling parameters between subsystems. Hence, experimental modal analysis is necessary to correlate the measured vibration behavior of disc brake components with that predicted by FEA.



# FEM Based Crack Analysis in Metal Powder Compaction

Megha G. Marewad<sup>1</sup>, Prof. R. R. Kulkarni<sup>2</sup>

<sup>1</sup>M.Tech Student, Department of Mechanical Engineering Siddhant COE, Sahasrabudhi, Pune India

<sup>2</sup>Prof., Department of Mechanical Engineering Siddhant COE, Sahasrabudhi, Pune India

## ABSTRACT

This paper presents a preliminary assessment and qualitative analysis on fracture criterion and crack growth in metal powder compact during the cold compaction process. Based on the fracture criterion of granular materials in compression a displacement based finite element model has been developed to analyze fracture initiation and crack growth in metal powder compact. Approximate estimation of fracture toughness variation with relative density is established in order to provide the fracture parameter at compaction process. A single crack initiated from the boundary of a multi-level component made of iron powder is considered in this work. The finite element simulation of the crack propagation indicates that shear crack grows during the compaction process and propagates in the direction of higher shear stress and higher relative density. This also implies that the crack grows in the direction where the compaction pressure is much higher, which is in line with the conclusion made by previous researchers on shear crack growth in materials under compression. In agreement with reported work by previous researchers, high stress concentration and high density gradient at the inner corner in multi-level component results in fracture of the component during preparation. Powder metallurgy (PM) is widely applied to produce mainly automotive parts such as bearings, cams, and toothed components. Manufacturing parts using PM involves four major steps: powder and lubricant mixing, compacting powders into appropriate shapes in closed dies to produce green compacts, sintering the green compacts at elevated temperature and finally, post-sintering secondary operations. In modeling the compaction process, the macro-mechanical modeling approach is used in this work, which provides information on the macroscopic behavior of the powder assembly such as powder movement, density distribution, stress state and the shape of the compact during and after compaction.

## INTRODUCTION

Powder compaction is a production method commonly used in the manufacturing industry today such as those in the ceramic forming, pharmaceutical and detergent industries. The granulated material is consolidated by the application of pressure. Artifacts of the granule structure often persist as pores and inclusions after compaction, and may persist as defects in the sintered microstructure. Such defects can be detrimental to the properties of the final part called "green body". The fracture and deformation behavior of particles under impact loading is important in many industrial processes. For example, impact comminution is widely used to modify the size distribution of a population of particles.

On the other hand, unintentional attrition by impact can degrade particles, and the resulting fragments may cause serious problems elsewhere in the system. Thus, it is desirable to eliminate the granule structure as completely as possible during the compaction. In cold uniaxial powder compaction, the powder is formed into a desired shape with rigid tools and a die. A critical property in the powder pressing process is the mechanical properties of the formed piece. Beyond a certain die green body, the desired properties are high strength and a uniform density. The compaction induces a tensile stress perpendicular to the compressed diameter. Understanding breakage in granulation could lead to a better control of product quality and improved manufacturing efficiency. In either case, it is important to understand the mechanisms of failure under impact conditions so that attrition and comminution processes can be appropriately controlled.

Powder metallurgy (PM) is widely applied to produce mainly automotive parts such as bearings, cams, and toothed components. Manufacturing parts using PM involves four major steps: powder and lubricant mixing, compacting powders into appropriate shapes in closed dies to produce green compacts, sintering the green compacts at elevated temperature and finally, post-sintering secondary operations.



# Mold Flow Simulation of "Car Door Handle" for Optimization of warpage by Using Different Gate System

Gajanan G Khirao<sup>1</sup>, Prof. R. R. Kulkarni<sup>2</sup>, Prof. B B Kedar<sup>3</sup>, Prof. Dr. P A Makasare<sup>4</sup>

<sup>1</sup>PG Scholar, Department of Mechanical Engineering, Siddhant College of Engineering, Pune

<sup>2</sup>Professors, Department of Mechanical Engineering, Siddhant College of Engineering, Pune

## ABSTRACT

Mold flow simulation helps designers to see how their designs will be resulted after injection molding process without needing to do the injection molding process. The use of simulation programs saves time and reduces the costs of the Molding system design. Injection molding design simulation holds an important role in analyzing the outcome of the design. In this paper plastic Car door handle is analyzed and studied to solve the problems war page by using different gate system with different dimensions of gate like Edge gate & Fan gate etc. All the designs were simulated with Autodesk Mold flow Insight & Advisor. Autodesk Simulation Mold flow effectively eliminates the use of trial and error method by validating and optimizing the Design of plastic before production. This use not only improves the quality but also help us to guide about the selection of machines and the production planning.

**Keywords:** Injection molding, Mold design, Mold flow simulation, Optimization Plastic Injection Mold, Mold Flow Plastic.

## 1. INTRODUCTION

Injection Molding is one of the common methods to do the mass-production of plastic product. Thermoplastics are science's gift to the toy industry. They can be melted at fairly low Temperatures, molded in colors with fine detail, and stand up well to play wear because of their Resilience. Injection molding is the most commonly used manufacturing process for the Fabrication of plastic parts. A wide variety of products are manufactured using injection molding, which vary greatly in their size, Complexity and application. Injection Molding is the way most of our plastic toys are created. The material is injected under pressure into a two-part mold. The material is allowed to cool, The mold is opened, and the solid product inside is ejected into a collection hopper. Common Problems associated with injection molding are numerous.

Nowadays, Computer Aided Design is not limited to sketching and drafting, but also helps to create analyzable models as needed for computer based process simulation. Mold flow Software, used solution for Digital Prototyping, provides injection molding simulation tools for use on digital prototypes. Providing in-depth validation and optimization of plastic parts and associated injection fluids, mold flow software helps study the injection molding processes in use today. The Autodesk Simulation Mold flow results help to identify the main problem areas before the part is manufactured that are particularly difficult to predict with traditional methods. In conventional optimization process includes actual shop floor trials in which gates, feeder size, shape and location cores, mold layout, gating etc are required to be changed in each iteration which is associated with machining cost, tooling cost, modification cost, setting cost, setting and transportation cost as well as energy, materials, time are wasted in each trial until and unless the required results are obtained.

Analysis is essential for designing and mold making through simulation set-up and result interpretation as above how changes in wall thickness, gate location, material and geometry affects manufacturability and also experiments with "what-if" scenarios before finalizing a design. Injection Molding simulation software into the mold design process in order to analyze the product, foresee the possible defects, and optimize the design to achieve the maximum outcome of the products with minimum cycle time in each production cycle. Door handles are the only hardware used for opening and closing of doors. Doors are used by every individual and for its functionality door handles are used. Doors are used for security purposes of our belongings and automobiles. There are many kinds of doors like passage door, chimney doors etc. Similarly there are various kinds of door handles used for variety of doors and their functionality. Door handles are installed on doors to simply open and close the door with minimum effort. Sometimes door handles are equipped with locks for



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# Study of Vibration Signature Monitoring on FSW Process and Verification with FEA

Mr. Nitin Diganbar Bure<sup>1</sup>, Prof. R. R. Kulkarni<sup>2</sup>

<sup>1</sup>ME Student, Department of Mechanical Engineering Siddhant College of Engineering, Pune, India  
<sup>2</sup>Professor, Department of Mechanical Engineering, Siddhant College of Engineering, Sadashivnagar Pune, India

## ABSTRACT

The Experimental study conducted during joining butt weld in FSW process on Al 6061 alloy of size 50 mm width X 100 mm length X 8 mm thickness of two plates whereas the effect of the interaction between the plates, tool and the vibrations that occurs during the process are investigated, are reported. In this study, joining sides of the workpiece samples are artificially induced with  $\theta^\circ$  gaps of drilled holes in 2mm, 3mm, 5 mm diameter holes and 3mm width X 4 mm depth of slots in random diameters. The vibration behaviour of the tool and workpiece joining system are characterized by a frequencies arrived in modal analysis using Finite Element Analysis (FEA), each mode corresponds to tool and workpiece system. Variations in the amplitudes of vibration signals in the particular range of frequencies from 6.0 to 7.0 kHz are proportional to workpiece and significant changes in linear patterns indicate the derivative and steady joining area of workpiece. So, this method is effective in monitoring of workpiece joining in FSW process. The Fast Fourier Transform (FFT) analysis of vibration signal shows the changes in individual frequencies and is used for identifying the frequency range of monitoring workpiece with gap and without gap conditions. The steady joining partless cause the vibrations which corresponds to 4th region frequencies of workpiece.

## INTRODUCTION

The friction stir welding process is a solid state combined that uses a non-consumable tool to link two non-melting material. This method can progress the mechanical properties of the joint, such as the strength and hardness etc. The heat will be created due to friction and plastic distortion between the tool and the work pieces. This friction and plastic distortion result in the mixing and agitation of the materials around the pin from the front to the rear. The heat generated by friction leads to the softening of metals, especially near the friction welding tool. This means that mechanical energy is converted into thermal energy in the contact areas, without the need for heat from other sources. The main function of the friction welding tool is to heat the parts, and then to induce the materials to flow and react under the shoulder and Impression action will generate friction between two surfaces and relative motion between two part. People are studying to optimize process parameters for active connection of materials [2]

## LITERATURE REVIEW

Premature failure of the welding tool can lead to unacceptable welding joint quality and loss of welding productivity. Friction welding is a completely machined process. The forces and vibration generated by the process are high enough that manual operation is not possible, except possibly for very fine materials. Therefore, for online monitoring of vibration is therefore in demand.

*ambare et al. (2018)* have investigated force variation, temperature and torque distribution in process with an Al-Si-Mg aluminium alloy that varies the tool's rotation speed and welding speed. Temperature measurements were made using an IR camera. *Prasanna et al. (2010)* have observed the experimental and numerical evaluation with aluminium alloy 6061. Temperature variation and simulation model is tested parameter with experimental results. *Buffa, G et al (2009)* have developed the distribution of temperature and tension in welding nugget was investigated. Projected the relationships between the forces of the tool and the variation in the parameters. Temperature profile almost symmetrical in the welding area was found. *Beni-E-Rabbia et al (2013)* have found pin characteristics in the flow of material and the weldability by stirring by friction of two aluminium alloys (AA 7050 and AA6061) with a pin smooth / without thread attached to a geometry of shoulder displacement single invariant. Welds were made under a range of process parameters (welding and rotation speed). *Saferah Pa et al (2014)* conducted with plates of aluminium AA2024 and AA6061 dissimilar, and obtained the optimal parameters of the process. Different tool designs have been used to analyze the properties. Investigated the effect of welding speed on the microstructure hardness and tensile properties of the welded joints. As the process parameters varied, seamless, high-efficiency welded joints were produced. *Jalry Shukla et al (2016)* have observed mechanical and metallurgical properties by changing various parameter that FSW can be used to study the parameters on the process in laboratory. Experiments have been conducted to validate some of the simulation results of the ANSYS software. *Ramath et al (2016)* have investigated (FSW)



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# Design and Analysis of Bevel Gearbox Having Two Output Shaft

Sushant Kumar Chauhan, Prof. R.R. Kulkarni

Department of Mechanical Engineering CAYMET's Siddhant College Of Engineering, Indhanure, Pune  
Maharashtra, India.

Department of Mechanical Engineering CAYMET's Siddhant College Of Engineering, Indhanure,  
Pune/Maharashtra, India.

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## ABSTRACT:

At the beginning of the industrial revolution, belt drives were used for transmitting power, but they were inefficient due to the high rotational speed and friction between the belt and the pulley. The huge loss of energy prompted the need for an alternative mode of transmission and thereafter gear came into existence. Once they were installed in machines it became clear that they are more efficient than the belt drive system. Hence, the revolution arrived with the use of gears in different locations and in combination with other components in order to reduce the load acting on the teeth while they mesh. The revolution phase didn't stop there, the focus shifted on the appearance of the gears and other components in the casing to make them nice aesthetic and efficient. The gear manufacturing industry started to thrive as a result of this revolution.

Gear is a major component of my thesis work. We use localized cylindrical wheels, also known as "Gears" if we want to transmit power from one revolving unit to another in the mechanical elements. [1] Bevel gears are the most suitable choice to use in any machinery or mechanical systems if we want to adjust the direction of transmission or transmission ratio. In my thesis work, I'll discuss the various types of bevel gears, the comprehensive method for designing a bevel gear, the materials that can be used to manufacture bevel gears, various types of lubricants that can be used when the gear is working in its actual location, various types of failures that can occur in bevel gears while in operation, and various applications of bevel gears in various industries. In addition, I'll go through two main concepts in the field of

design: CAD (Computer-Aided Design) and FEA (Finite Element Analysis). The primary goal of this thesis work is to develop a gearbox with two output shafts. I'll start by designing bevel gears geometrically so that I can get the design parameters needed to create the gears in any CAD software, such as Solid Edge, Solid Works, Gear Trac, etc. The next step will be to design the rest of the gearbox components and assemble (bring them together) them in a housing or enclosure so that we will have two output shafts and just one input shaft. Then, I will perform a Finite Element Analysis of gear assembly when gear teeth are meshing with each other. Specifically, static structural analysis to obtain equivalent stress, strain, deformation, etc. I will use either Ansys or Dintec to do FEA. After finishing all of these steps, the last step will be conducting feasibility of the gearbox, determine various manufacturing possibilities & applications of the designed gearbox and provide recommendations on which process will be suitable to produce this kind of gearbox.

## 1. INTRODUCTION

### Bevel Gear

[1] Bevel gears are the gears having intersecting shaft axis and conically shaped tooth-bearing faces. These types of gears are mostly used when shafts are intersecting at 90 degrees but they can be designed to work at other angles as well.

[2] These gears allow mechanical advantage to be changed by changing the number of teeth on each wheel. For example, differing the ratio of teeth between the driver and driven wheels may differentiate the ratio of rotational speed and torque.



## Application of Tuned Mass Damper For Vibration Control of Frame Structures Under Seismic Excitations

<sup>1</sup>Jabtiak Anwar Shukh, <sup>2</sup>Prof. R.R. Kulkarni, <sup>3</sup>Prof. B.B. Kedur

<sup>1</sup>PG Student, <sup>2,3</sup>Assistant Professor  
Department of Mechanical Engineering,

Savitribai Phule College of Engineering, Sulunare, SPPU, Pune, India.

**Abstract:** Current trends in construction industry demands taller and lighter structures, which are also more flexible and having quite low damping value. This increases the possibilities and also poses a challenge from serviceability point of view. Numerous universal techniques are available to minimize the vibrations of the structure. Several techniques available for vibration control, concept of using TMD is a novel one. This study was made to investigate the effectiveness of using TMD for controlling vibration of structure. At first a numerical algorithm was developed to study the response of a shear building fixed with a TMD. Then another numerical algorithm was developed to investigate the response of a shear building fixed with a TMD. A total of three loading conditions were applied at the base of the structure. The first one was a sinusoidal wave with a period of 1.0 sec corresponding to compatible time history as per spectra of IS-1894 (Part II) for 5% damping ratio. The second one was a sinusoidal wave with a period of 1.0 sec corresponding to compatible time history as per spectra of IS-1894 (Part II) for 5% damping ratio. The third one was 1940 El Centro Earthquake record with (PGA = 0.1g). From the study it is concluded that, TMD can be effectively used for vibration control of structures. TMD was more effective in reducing the response of structure is less. Gradually increasing the mass ratio of the TMD results in gradual decrement in the response of the structure.

**Index Terms** – Damping, serviceability, vibration, tuned mass damper, structure.

### 1. INTRODUCTION

Vibration control is having a high priority in aerospace related problems such as tracking and pointing, and in flexible space structures, the technology developed into civil engineering and infrastructure-related issues, such as the protection of buildings and bridges from extreme earthquakes and winds. The number of tall buildings being built is increasing day by day. Today we cannot have a record of a low-rise or medium rise and high rise buildings existing in the world. Mostly these structures are having low natural damping. Increasing damping capacity of a structural system, or considering the need for other mechanical means to increase the damping capacity of a building, has become increasingly common in the new generation of tall and super tall buildings. But, it should be made a routine design practice to design the damping capacity into a structural system while designing the structural system. The control of structural vibrations produced by earthquake or wind can be done by various means such as modifying rigidities, masses, damping, or shape, and by providing passive or active counter forces. To date, some methods of structural control have been used successfully and newly proposed methods offer the possibility of extending applications and improving efficiency. The selection of a particular type of vibration control device is governed by a number of factors which include efficiency, compactness and weight, capital cost, operating cost, maintenance requirements and safety.

### Aim and Scope of this work

The aim of the present work is to study the effect of TMD on the dynamic response of multi-storey frame structures under earthquake excitations. The scope of the work includes the modelling the multi-storey building as 1D and 2D models. The finite elements have been used to discretize the building frame structures and TMD. The Newmark Beta method is used to solve the dynamic equations for the structure-TMD system.



# Design and Optimization of Electric Motor Driven Mechanical Oil Press

Abhishek P. Shinde<sup>1</sup>, Prof. R. R. Kulkarni<sup>2</sup>

<sup>1</sup> PG Student, Department of Mechanical Engineering, Siddhant COE, Solapur, SPPI, Pune, India.

<sup>2</sup> Assistant Professor, Department of Mechanical Engineering, Siddhant COE, Solapur, SPPI, Pune, India.

abshinde9225@gmail.com, <sup>2</sup>rahuirrkulkarni@gmail.com

**Abstract**— There are different types of oil press machine developed previously which are used to squeeze oil from different types of an oil seed. In this Research, manually operated oil press, is modified into electric motor driven mechanical oil press with rack and pinion gear system as a main mechanical part of the machine. This improvement is used to raise the ease problem, reduce work time, and restructure the existing machine to be more efficient and productive. The main procedure to comply this improvement is Design of parts of the machine to get optimized dimensions of the parts and setting the controlling mechanism. In this procedure first parts of the machine are designed to find their dimensions and to select appropriate material and also its stress analysis is performed using finite element analysis software to find stress concentration areas and its maximum stress value and then to compare with values obtained in the design analysis. The other part and power source of the machine is an electric motor, in this think it is also work with selection of motor type including its specification for safe and appropriate operation. The controlling mechanism of the motor using microcontroller for automatic operation of the motor is selected and assembly language has been written since the motor is bi-directional as it rotates clockwise and anti-clockwise, which is used to move the ram up and down. After completing the design obtained results and selected materials are safe to squeeze edible oil.

**Keywords**— Oil press machine, rack and pinion gear system, controlling mechanism, finite element analysis.

## I. INTRODUCTION

Oil can be extracted manually or using power source by pressing softer oilseeds, such as ground nuts and shear nuts, whereas harder, more fibrous materials such as copra and sunflower seed can be processed. Pulped or ground material is loaded into a manual or hydraulic press to squeeze out the oil-water emulsion. This is more efficient at removing oil than traditional hand squeezing, allowing higher production rates [1]. In Germany, at the Institute of Agricultural Engineering in Braunschweig Stephan, small scale extraction of rape seed oil has been studied in laboratory [2]. Capacity, oil extraction efficiency, requirements for power and energy, optimal adjustment, cleaning of the oil, and setting has been studied. Similar investigations have been made in USA [3]. An oil press machine system comprised of three subsystems; energy unit, mechanical power transmission system and processing unit. Energy unit comprised of a motor with programmed microcontroller to control clockwise motion of the machine through shaft connected to it. The mechanical power transmission unit is composed mainly of the gear system, rack and pinion gear type which is used to allow up and down movement of the press. The processing unit consists of oil tank, cylinder used to store the oil seed, oil filter sheet which is used to differentiate the oil with husks or seed coats during oil extraction process. The full automatic oil pressing complete set of equipment is suitable for extracting different kinds of oil seeds continuously. Seed oil press machine, as the word tells, is widely used in squeezing oil from oil seed such as soybean, peanut, sunflower seed, cotton etc. All seed oil press machine characterized by their simple design, easy to use, wide suitability and continuous operation, and high productivity and high oil output rate. A press is a sheet metal working tool with a stationary bed and a powered ram which can be driven towards the bed or away from the bed to apply force or required pressure for various metal forming operations. The relative positions of bed and ram in the press are decided by the structure of its frame. The punch is generally gripped into the punch holder and punch holder is attached to ram. A blower steel plate is attached to the bed of the press and a die is mounted on the blower steel plate. Power systems on presses are either hydraulic presses using a large piston or cylinder to drive the ram. This system is capable to provide longer ram strokes than mechanical dies. It gives a consistent applied load. Its working speed is comparatively slower. These presses can be single action or double action or more. Number of actions depends on the number of slides operating independently. Mechanical presses utilize several types of drive mechanisms. These drives include eccentric, crankshaft, knuckle joint, etc. These drives are used to convert rotational motion given by a motor into linear motion of the ram. A fly-wheel is generally used as reservoir of energy for forging operations. These presses are recommended for blanking and punching operations as the involved drives are capable to achieve very high forces. At the end of their strokes. Each rack and pinion driven presses are called rack and pinion presses. One of the major advantages is faster operation of this press due to involvement of quick intervention. Limiting power and rotary motion from the source to be application with or

## DESIGN AND ANALYSIS OF 4-WHEELER RACK ROD OF STEERING SYSTEM

Mr. Bhumnika Pradip More, Prof. R.R. Kulkarni  
Siddhant College of Engineering, Pune,  
Savitribai Phule Pune University  
bbhumnika45@gmail.com

**Abstract:** A tapered roller bearing could be a rolling component bearing that is employed in most of the rotating machinery. These bearings support axial forces furthermore as radial forces. These are used the crucial element in mechanical transmission systems unremarkably used for moderate speed, serious duty applications wherever sturdiness is needed. Prognostic maintenance of the bearing plays a very important role in maintaining the machinery operative, checking unforeseen failure, human safety, and value limitation. Any defects occurring in any of the parts, but little it's going to be will cause harmful injury to the bearing furthermore on the complete system. Therefore, it's vital to develop the reliable condition observation & fault diagnosis technique in preventing defective roller bearings. Vibration signature analysis and signal process area with the foremost vital techniques used these days in condition based mostly observations of rotating parts. This experimental analysis is focused on establishing a sturdy signal process technique from which the behavior of the element will be analyzed simply. Each mechanical element incorporates a characteristic frequency/frequencies, like each person has a singular signature, each machine incorporates a distinctive vibration signature. therefore if one thing is wrong with the machine, the vibration signature would be amended. Considering this idea an experiment has been disposed with tapered roller bearings having locally different depth of defects in different rollers and also the corresponding vibration signals are investigated for misalignment of the impulse response experiment comparing the changes in faulty bearing with the healthy bearing. immediate actions will be taken to vary the machinery condition or to replace the faulty bearing, which may avoid more damaging of the bearing elements or system.

**Keywords:** tapered roller bearing, ANSYS, vibration, FFT and impact hammer test

### 1. INTRODUCTION

Each-and-every steering is quickly changing into the foremost common form of steering on cars, little trucks and SUVs. It's really a reasonably easy mechanism. A rack-and-pinion gear is fixed like during a metal tube, with every finish of the rack operative from the tube. A rod, known as a rod, connects to the steering arm on the spindle. The rack-and-pinion gear set will 2 things:

• It converts the rotary motion of the wheel into the linear motion required to show the wheels.

• It provides a gear reduction, creating it easier to show the wheels.

On most cars, it takes 3 to four complete revolutions of the wheel to turn the wheels flip from lock to lock (from left to to right).

The steering quantitative relation is that the quantitative relation of however so much you flip you swivel the wheels to however so much the wheels turn. for example, if one complete revolution (360 degrees) of the wheel end-up in the wheels of the automotive turning twenty degrees, then the steering quantitative relation is 360 divided by twenty, or 18:1. a better quantitative relation means you have got to show the wheel additional to induce the wheels to show a given distance. However, less effort is needed thanks to the upper gear quantitative relation.

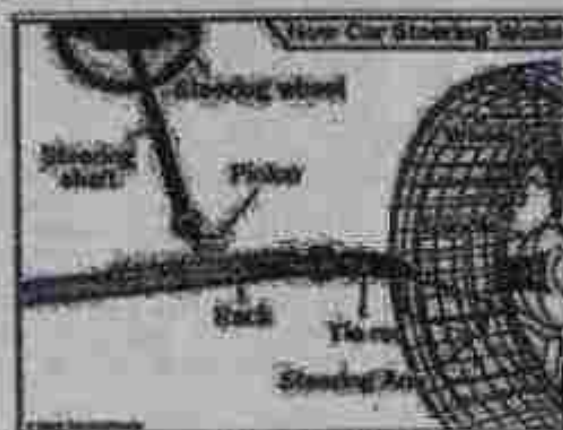


Fig. Steering system

### MATERIAL USED FOR RACK ROD MANUFACTURING

The steering rack and pinion is usually made up of aluminum or steel. A plastic gear product of half-hour Gles stuffed Nylon sixty six offers enough strength and has additional strength than empty nylon sixty six. From strength purpose of road, you'll be able to use 7075 alloy and optimize the look properly for fewer weight furthermore as you'll be able to use metal 7075 with

## VIBRATION ANALYSIS AND WEIGHT OPTIMIZATION OF FUEL TANK MOUNTING BRACKET

Dadasaheb G. Garje, Prof. R. R. Kulkarni  
Siddhant College of Engineering, Sion, Pune

*Abstract*—Automobile sector is one of the largest branch of Mechanical Engineering industry. It consumes a lot of fuel while transporting goods and people from one place to other by road. Reducing automobile weight for better economy is the challenge industry faces right now. This work is aimed at design and weight optimization of HCV fuel tank mounting bracket. Also to find alternative design and to conduct parametric study. It is designed using Taguchi Matrix and the structural and modal Finite Element Analysis is performed using ANSYS software. Numbers of iterations are performed to find out the best possible shape for weight optimization of the bracket. From the optimized models it is found out that 14% weight reduction is obtained.

*Keywords*—fuel tank mounting bracket, ANSYS, weight optimization, UTM

### 1. INTRODUCTION

Diesel fuel tanks for the truck industry are generally built for the same applications as those for automotive uses but with larger capacity. Brackets are used to hold or support the fuel tank while being mounted on the chassis. Same time tension in the strap is used to keep the tank in position with some stiffness. Main considerations in design of a diesel fuel tank are deciding placement, choosing shape and calculating the required volume. Side mounting is the most common placement of diesel tanks for trucks. This is typically accomplished by using the brackets, straps or a combination of both for the purpose of attaching the fuel tank to the truck frame. Shape is generally decided by the need for maximum capacity and the demand for a stylish look.

In this project, we have chosen the TATA LPK 2518 fuel tank bracket for design and optimization. This has fuel capacity of 225 liters. Choosing an appropriate design for fuel tank is the first step towards selection of best design of supporting brackets. Standard inner diameter of fuel tank for truck is 28 inches. By converting in to metric unit, diameter of tank selected will be 457.2 mm.



### MATERIALS USED FOR MOUNTING BRACKET:

1. Aluminum Alloy.
2. Stainless steel.
3. Mild Steel.

A composite material can be defined as the combination of two or more materials that results in better properties (as those of the individual components used alone). The main advantages of composite material are their high strength and stiffness, combined with low density, when compared with bulk materials.



### Benefits and Implications of carbon fibre Reinforcement Polymer.

Carbon fibre reinforced plastic is only one of many fibre reinforced plastics. Apart from carbon, there are such types of fibre as glass, asbestos, aramid, and wood. However, it is carbon fibre reinforced plastic that raised in popularity recently. It is highly required in aircraft, spacecraft, automobile engineering, and medical sphere. This popularity is due to the specific mixture of polymer matrix and fibres which results in unique qualities. While particular characteristics of every composite are mainly influenced by choice of fibres, general features of carbon fibre reinforced plastic include high strength, lightweight, and rigidity.

# IMPROVEMENT IN VIBRATION CHARACTERISTICS OF EXHAUST SYSTEM OF DIESEL ENGINE USING FEA AND FFT ANALYSER

Ms. Amruta Prakash Patil<sup>1</sup>, Prof R. R. Kulkarni<sup>2</sup>

*Siddhant College of Engineering, Pune,*

*Savitribai Phule Pune University*

amrutapatil859@gmail.com

*Abstract— One of the objectives once designing a brand new automobile pipe is to elongate its sturdiness period, which might be measured, in terms of its life and mileage. The exhaust pipe is subjected to many stresses, most of that square measure because of vibration. explicit attention ought to incline to gas forces which can induce vibration.*

*These vibrations can then induce fatigue life to the system. It's necessary to check the fatigue behavior of the pipe by analyzing the vibration modes and also the response of vibrations by its sources. much, the exhaust gas mass is forced through the pipe when going away from the engine. Its momentum forces the modification within the direction of motion, or within the growth or contraction of the pipe. This gas produces some resonance in such frequency vary, which may cause fatigue failure to the pipe once the resonance exists incessantly. While not the thought of those cases, the event of the exhaust can be incomplete, and have an effect on the standard of the ultimate product. This could provide enough life to designers to develop a brand new pipe. The fatigue behavior of the pipe is analyzed theoretically with its vibration modes and response to the vibration excited by the engine. Throughout the modes. During this project Digital model of manifold by explanation CATIA V5 and also the Modal vibration analysis of exhaust manifold is carried out and the results are valid with the assistance of FFT analyser. also FEA alysis is finished to observe the impact of back pressure on manifolds.*

*Keywords— Exhaust manifold, ANSYS, FFT and impact hammer test*

## 1. INTRODUCTION

Vibrations in automobiles are the major causes for failure of most of the automobile components. These vibrations have to be minimized to their extent so that each component can perform to their maximum extent. Such vibration in an automobile system occurs during idle and running conditions. Most running condition vibrations are because of the ups and downs on the roads and also because of the reason that the

engine is running below its rated speed. Whereas the idle running vibrations are considered, the cause for the vibrations is observed as the frequency that is produced by the engine and its parts. The out coming frequency is transferred through the drive line axles and damped to the road, but not all the frequency is damped. Some are observed by the sub-structures of the chassis/frame through linkages. When considered in case of an exhaust system, two types of vibration can affect the exhaust.

The sonic pressure waves coming from the exhaust parts, and the vibration of the engine itself because of torqueing. Pressure wave vibrations are usually transparent, travelling through the exhaust system to either absorb into or cancel out in the muffler. These waves are harmonic, like the vibration of a speaker, but they are usually too minute to cause noise through component movement. Engine vibrations, on the other hand, can easily shake the exhaust pipes enough to cause component rattling or impact which leads to the improper functioning of the exhaust components. These vibrations are to be controlled to ensure the proper working of interior parts of the system.

In automotive engineering, an exhaust manifold collects the exhaust gases from multiple cylinders into one pipe.

Exhaust manifolds are generally simple cast iron or stainless steel units which collect engine exhaust gas from multiple cylinders and deliver it to the exhaust pipe. These consist of individual exhaust head pipes for each cylinder, which then usually converge into one tube called a collector. Headers that do not have collectors are called roomie headers.

The most common types of aftermarket headers are made of mild steel or stainless steel tubing for the primary tubes along with flat flanges and possibly a larger diameter collector made of a similar material as the primaries. They may be coated with a ceramic-type finish (sometimes both inside and outside), or painted with a heat-resistant finish, or bare. Chrome plated headers are available but their tend to blue after use. Polished stainless steel will also color (usually a yellow tint), but less than chrome in most cases. Another form of modification used is to install a mandrel or aftermarket manifold. This decreases the amount of heat given off into the engine bay, therefore reducing the issue.



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Vivo AI camera

# ANALYSIS OF LOOSENING BEHAVIOR OF SINGLE LAP BOLTED STRUCTURE UNDER LOW VELOCITY IMPACT LOADING

Ms. Shilpa Balasaheb Yele, Prof R. R. Kulkarni

*Siddhant College of Engineering, Pune,*

*Savitribai Phule Pune University*

shilpabyele31@gmail.com

## ABSTRACT-

The bolted joint is the best choice for detachable assembly of components in structures and machines to maintain integrity in fastened structure due to their high reliability, strong load bearing capacity, easy maintenance and inspection at low cost. Loosening of bolted connections in a structure can significantly reduce its load-bearing capacity. Detecting loosening of bolted connections at an early stage can prevent failure of the structure. Due to the complex geometry of a bolted connection and material discontinuity between clamped components, it is difficult to detect loosening of a bolted connection using conventional non-destructive test methods. A vibration-based method that uses changes in natural frequencies of a structure is effective in detecting loosening of bolted connections since the method focuses on detecting a stiffness reduction of bolted structure. The present work is focused on analysing loosening behaviour of bolted joined structure subjected to low velocity impact loading by using experimental and finite element analysis. The effect of preload, direction and distance of impact loading, hole clearance, type washers and their combinations and material of fastened plates is carried out for low velocity impact loading. Metal to metal, metal to composite and composite to composite bolted joints are analysed for loosening behaviour. The results of experimental and finite element analysis are interpreted and some conclusions are drawn.

## Thermo-Structural analysis of Shell and Tube Heat exchanger as per ASME Section-VIII Div.2 and TEMA codes

Swapnil S Khurat<sup>1</sup>, Dr.P.A.Maknare<sup>2</sup>, Prof R.R.Kulkarni<sup>3</sup>

<sup>1</sup>Post graduate student, Department of Mechanical Engineering, Siddhant College of Engineering, Pune, India

<sup>2</sup>Associate professor, HOD, Department of Mechanical Engineering, Siddhant college of Engineering, Pune, India

<sup>3</sup>Professor, Department of Mechanical Engineering, Siddhant College of Engineering, Pune, India

### Abstract:



### 1. Introduction

Heat exchangers are widely used in process industry. Tubeshheet is the main part of the exchanger. Many researchers in many countries have done a lot of work in the calculation and design of tubeshheet. [1] Typically, thickness of shell and channel in such an exchanger are calculated using the appropriate codes of American Society of Mechanical Engineers (ASME) Boiler and Pressure vessel code [2] and thickness of tubeshheet is usually computed from formulas given in the Tubular Exchanger Manufacturers Association (TEMA) Standards [3]. The tube-to-tubeshheet joint failure is very common in industries. Therefore, strength level of joints has a direct effect on the safety and reliability of process plants. The fatigue strength of tube-to-tubeshheet welded joints under cyclic loading was studied by different researchers. [4]

The difference in shell and tube side pressure of exchanger will cause mechanical stress. Temperature gradients exists widely between tube side and shell side also. Therefore, there may be high thermal stress due to high temperature difference in shell and tube side. Thermal stress has great impact on total stress distribution. [5] By means of thermal analysis coupling with structural analysis, the distribution of temperature, stress and deformation is obtained. [6]

Shell and tube type heat exchangers are the most versatile and suitable for almost all applications, irrespective of its duty, pressure and temperature. Shell and tube heat exchanger consists of a cylindrical shell containing a nest of tubes that run parallel to the longitudinal axis of the shell and are attached to perforated flat plates called tube sheets at



# DESIGN AND SYNTHESIS OF POLYMER COMPOSITE MATERIAL FOR TRIBOLOGICAL APPLICATIONS

Mr. Kunal Dilip Bhosale, Prof R. R. Kulkarni  
*Siddhant College of Engineering, Pune,*  
*Savitribai Phule Pune University*  
kunalbhosale518@gmail.com

**ABSTRACT-** Polymer composite shows good tribological performance in engineering applications with low cost and ease in manufacturing. The improvement in material developments has carried out for improving mechanical properties without consideration of wear of polymer composites. Wear is main parameter which reduces the effective life of machine or its components. A wear resistance polymer composite material was synthesized containing three element compositions consisting of a matrix material, reinforcing material, friction and anti-wear material in particulate form. In this project different samples containing compositions of Polyaryletherketone (PAEK) as a matrix, alumina ( $Al_2O_3$ ) and silicon carbide (SiC) as a reinforcing material and Polytetrafluoroethylene (PTFE) as anti-wear material are prepared according to ASTM standards. The aim is to design and synthesize new thermoplastic polymer composite material for improvement in tribological properties specially wear resistance of material, to investigate the new polymer composite material and to test it for wear and other mechanical properties. It will be a good replacement for an isotropic material and may for some of composite materials also if the developed composite gives challenging results and passes the entire mechanical test which will be undertaken during this study. Possible application areas: Gears, Bearings, Artificial human joint in medical field, Brake pad, Clutches, Tires, etc.

**Keywords:** Polymer Composite; Wear resistance; Friction; ASTM

# MODAL ANALYSIS AND FATIGUE TESTING OF LEAF SPRING

Mr. Sumed Mahendra Khalate, Prof R. R. Kulkarni

*Siddhant College of Engineering, Pune,*

*Savitribai Phule Pune University*

Sumedhkhalate1997@gmail.com

**ABSTRACT-** Leaf spring is a simple form of spring, commonly used for the suspension in wheeled vehicles. Leaf Springs are long and narrow plates attached to the frame of a trailer that rest above or below the trailer's axle. There are mono leaf springs, or single-leaf springs, that consist of simply one plate of spring steel. These are usually thick in the middle and taper out toward the end, and they don't typically offer too much strength and suspension for towed vehicles. Drivers looking to tow heavier loads typically use multi leaf springs, which consist of several leaf springs of varying length stacked on top of each other. The shorter the leaf spring, the closer to the bottom it will be, giving it the same semielliptical shape, a single leaf spring gets from being thicker in the middle. The objective of this paper is to Predict the fatigue life cycle for crack initiation at maximum stress location in the Leaf spring. The design constraints are stresses and deflections. The aim of this project is to study various parameters of leaf spring like Span length, thickness, number of leaves for existing semi elliptic leaf spring to minimize the overall weight of the assembly without hampering its structural strength. It also involves geometrical and finite element modeling of existing design and optimized design. Geometrical modeling is carried out by using CATIA V5 R -19 and finite modeling in ANSYS 19.0. Results of Static, and fatigue analysis of existing design and optimized design are compare.

# Analysis of Residual Stresses in AISI 304 Shaft during Turning under Dry and Wet Environment

Mr. Tejas Sudhanshu Dhurnal, Prof R. R. Kulkarni,  
Saihan College of Engineering, Pune,  
Savitribai Phule Pune University  
tejasdhurnal91@gmail.com

## I. INTRODUCTION

With modern analytical techniques, it is often possible to estimate the stresses to which a component is subjected in service. This in itself is not sufficient for the reliable prediction of component performance. Indeed, in many cases where unexpected failure has occurred, this has been due to the presence of residual stresses which have combined with the service stresses which seriously shorten component life. Residual (locked-in) stresses in a structural material or component are those stresses that exist in the object without (and usually prior to) the application of any service or other external loads. Residual stress is usually defined as the stress which remains in mechanical parts which are not subjected to any outside stresses. Residual stress exists in practically all rigid parts, whether metallic or not (wood, polymer, glass, ceramic, etc.). It is the result of the metallurgical and mechanical history of each point in the part and the part as a whole during its manufacture.

With the view of recent trends in modelling this research work is to create a model to simulate the machining induced residual stresses. On the basis of dry and wet machining conditions at various cutting parameters behavior of material have been evaluated. This evaluation gives the effect of cutting parameters on residual stresses in material. In this study for development of modelling ABAQUS 6.14 finite element software is considered and for experimental analysis X-Ray diffraction measurement technique is used.

Furthermore, because of residual stress distribution over the component, dimensional instability occurred. This may create problems in assembling of various components. Also, the residual stresses have great influence on fatigue life. Fatigue life of component is mainly depending on induced compressive residual stresses. Therefore, for more fatigue life of component, compressive residual stresses can be induced intentionally in particular component by methods i.e., shot peening. However, in machining processes such as turning, milling, grinding etc. these compressive residual stresses cannot be predicted. For prediction of such compressive residual stresses both experimental methods and numerical models can be developed.

In this study, experimental analysis X-Ray diffraction technique has been used. Nowadays this X-Ray diffraction technique used widely as it gives accurate result as compared to other experimental techniques. As compared to modelling method this



# FEA & EXPERIMENTAL OF NANO-NOTCHES PROVIDED ON CHIP SURFACE

Mr. Akshay Shankar Gaikwad, Prof R. R. Kulkarni  
Siddhant College of Engineering, Funit,  
Savitribai Phule Pune University  
akshay7607@gmail.com

**Abstract:** Increasing the use of silicon chip in solar cell makes the thinning of chip necessary. Thinning of chip is implemented in case of multi crystalline as well as mono crystalline silicon chip to increase the performance of solar cell. Surface defects are easily introduced on silicon chip during thinning and machining process. The stress concentration resulted from the defects would be the source of the crack and failure of silicon chip. The cracks and the notches are the important reasons for the failure of the any component because at the tip of the cracks and the notches the stress generated is higher than the nominal stress. This phenomenon introduces the term stress concentration factor. To avoid the failures of the specimens the study of the stress concentration factor gets vital importance. The reasons and causes of generation of the stress concentration factor will be discussed in the next articles. The thinning of the chips of the different materials has become necessary such as silicon chips in the solar cells. Surface defects are easily induced on chip during the thinning and machining processes. The stress concentration resulted from defects would be the source of crack and failure of silicon chips. From Past few years, the finite element method (FEM) has been successfully applied to predict performance and life of various components. It has been shown that the FEA can be used to estimate the mechanical performance of components. Furthermore the correlation of material and geometric variables to the component life may lead to researchers to implement a systematic approach for best performance as well as process optimization. This project will focus on stress concentration on thin EN24 material chip due to crack developed during thinning and machining process. stress concentration factor is studied in tensile loading silicon and performance is studied. Simulating notches through Finite Elements (FE) would enable its prediction under different scenarios and increases the life of component.

**Keywords—** Finite Element Methods, Magnetic Particle Investigation (MPI) Test, Tensile Test of plates

## 1. INTRODUCTION

This chapter explains review of researchers about thinning of material and its effect on stress concentration. How it affect the strength and life of component. Here we have take example of silicon chips used to manufacture the solar panel. The cracks and the notches are the important reasons for the failure of the any component because at the tip of the cracks and the notches the stress generated is higher than the nominal stress. This phenomenon introduces the term stress concentration factor.

To avoid the failures of the specimens the study of the stress concentration factor gets vital importance.

The reasons and causes of generation of the stress concentration factor will be discussed in the next pages. In the development of the basic stress equations for tension, compression, bending, and torsion, it was assumed that no geometric irregularities occurred in the member under consideration. But it is quite difficult to design a machine without permitting some changes in the cross sections of the members. Retaining shaft must have shoulders designed on them so that the bearings can be properly seated and so that they will take thrust loads, also the shafts must have key slots machined into them for securing pulleys and gears, etc. Abrupt changes in geometry can give rise to stress values that are larger than would be expected. This can be a source of difficulty for designers. In solar cell thin-film technologies reduces the amount of active material in a cell. Most design sandwich active material between two pieces of glass. Since silicon solar panels only use one piece of glass, thin film panels are approximately twice as heavy as crystalline silicon panels, although they have a smaller ecological impact. Thin film solar cell are increasing due to it being silent, renewable and solar energy being a most abundant energy source on earth. Silicon thin film cells are mainly deposited by chemical vapour deposition. Depending on deposition parameters, this can yield amorphous, polycrystalline or nanocrystalline silicon.

The project has been completed for predicting the difference in value of stress concentration factor for two thin chips of EN24 material, first chip is having single crack developed during machining and thinning process and another chip is having single initial crack provided with multiple nano-notches on its surface. The structural performance is characterized by taking into material and geometrical parameters. The results obtained are validated experimentally. A two dimensional model of EN24 material consists of thin chip of 100 mm length, 10mm width and 1mm thickness. Performance is studied for 2 plates of same dimension. One of the plate is having single crack and another plate is provide with notches having dimensions in microns. The mechanical performance is characterized by considering different material aspects in tensile loading condition. The actual model was analyzed in ANSYS Workbench. One face of the chip was fixed and another face is applied with scale force ranging from 150 N to 850 N. Values for stress, strain and elongation is taken for each force applied and stress concentration factor is calculated for both plates. Finite Element Analysis & Experimental of Nano-Notches Provided on Chip Surface will be done. Results of FEA & Experimental will be compare. To distribute the high stresses occurring at the crack tip in EN24 chip, chip will be provided with nano-notches.



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## A Review on Optimization of Heat Treatment Process Parameter for High Speed Steel Taper Shank Drill

Mr. Rishabh S. More<sup>1</sup> and Prof. Bhagwan R. Kedar<sup>2</sup>

PG Student, Mechanical Engineering, Siddhant College of Engineering, Pune, India<sup>1</sup>

Asst. Professor, Mechanical Engineering, Siddhant College of Engineering, Pune, India<sup>2</sup>

**Abstract:** Drilling is a cutting process that uses a drill bit to make or widen a hole of circular cross section in solid material. The bit is pressed against the work piece and rotates at high speed. Due to the increasing competitiveness in the market, the performance of drill bit must be increased. There are various methods to improve the performance of Tool Steel like Surface coating, Cryogenic treatment, and optimization of heat treatment process parameter to obtain best possible metallurgical properties. By comparing with other competitors it is revealed that there is gap in performance of Taper Shank Drill. This project based on Optimization of Heat Treatment Process Parameter to improve performance with reduction in cost per component. High Speed Steel M2 material is used as drill material for experimentation. There are four parameter in heat treatment process i.e. soaking temperature, soaking time, tempering temperature and tempering time. Different experiments are performed, for that Taguchi orthogonal array (L9) is used with three levels of heat treatment process parameter. From the response of design of experiments the desired heat treatment cycle is selected. The performance of Taper Shank Drills in terms of number of holes drilled between two re-sharpening has to be measured. And it is expected from project that the performance of drill in terms of number of drill to be improved with a best possible temp-time relation.

**Keywords:** HSS M2, Taguchi Orthogonal Array, Hardness, Heat treatment.

### 1. INTRODUCTION

Metal cutting process forms the foundation of the engineering industry and is involved either directly or indirectly in the manufacture of nearly every manufactured goods of our modern civilization. The cutting tool is one of the important elements in realizing the full budding out of any metal cutting operation. Over the years the frontier of economic competition have motivated a lot of research in the area of metal cutting leading to the development of new tool materials of remarkable performance and vast potential for a remarkable increase in productivity. Changes in work piece materials, manufacturing processes and even governmental guidelines catalyze parallel advances in metal cutting tooling technology.

As manufacturers continually seek and apply new engineering materials that are lighter and tougher and therefore more fuel efficient it follows that cutting tools must be so established that can machine new materials at the highest possible productivity. The most important factor in the design of cutting tools is the material construction and their judicious selection. The properties that a tool material must possess are as follows:

1. Capacity to hold firm stability at elevated temperatures during high cutting speeds.
2. Cost and ease of fabrication.
3. Resistance to thermal and mechanical shock.
4. Highly resistance to brittle fracture.

Developmental activities in the area of cutting tool materials are guided by the knowledge of the extreme circumstances of stress and temperature produced at the tool-work piece interface. Tool wear happens by one or more complex mechanisms which comprises abrasive wear, chipping at the cutting edge, thermal cracking etc. Since most of these processes are significantly accelerated by increased temperature, the more obvious requirements for tool materials are enhancements in physical, mechanical and chemical properties.

## Study of Chatter Vibration Analysis in the Machining Operations and Control Methods

Mr. Rahul Aadlinge<sup>1</sup> Dr.P.A.Makasare<sup>2</sup>

<sup>1</sup>PG Student <sup>2</sup>Head of Department

<sup>1,2</sup>Department of Mechanical Engineering

<sup>1,2</sup>Siddhant College of Engineering, Pune, India.

**Abstract:** Chatter effect as a self-excited vibration in machine tools contributes to undesired surface finish of the work piece, and can deteriorate the surface quality. Machine tool chatter is one of the major constraints that limit productivity of the turning process. It is a self-excited vibration that is mainly caused by the interaction between the machine-tool/work piece structures and the cutting process dynamics. The frictional and impact chatter are mainly due to the nonlinearity of the dry friction and the intermittent contact between the cutting tool and the work piece. Chatter becomes even more critical when machining materials that are difficult to cut. The productivity of expensive machining systems is often limited by chatter. It has defined chatter as self-amplifying vibrations that occur when the chip width is too great versus dynamic stiffness. This phenomenon leads to a bad surface aspect and high noise level. As it reduces tool life, it increases production costs. By using various methods we can avoid the chatter vibration.

**Keywords:** HHS, MZ, vibration, Matlab, Simulink Model, hardware

### 1. INTRODUCTION

From the many vibrations that are caused out on the chatter vibration, there is still this problem in the obtaining accuracies for the machining operations such as milling, drilling and turning. Chatter vibration causes many serious problems such as more noise, breaking of machine tool components, poor surface finishing, and tool life as well as productivity. In the machining processes, turning is the widely used operations to cut the shaft and to produce the various types of products. The machining of metals is often accompanied by a violent relative motion between tool and workpiece which is called chatter vibration [1].

Chatter is caused by material to cut, chip propagation is affected by depth of cut, feed, tool contour, cutting speed, stiffness of work, stiffness of tool, stiffness of the support, stiffness of work support, vibration caused and modified by inertia and design of machine tool, such as the gear ratio and tool stems used, setting with respect to the work.

In the machining processes, there is often self-excited vibration between the cutting tool and the work piece but vibration is nothing but chatter vibrations. Due to the chatter, the amplitude of the self-excited vibration gets increase in the manufacturing [2]. The cutting conditions, work piece material and the cutting tool type and its material plays important role in the chatter vibration. The variation of the tool position with respect to work piece and effect on it like work piece flexibility is the considerations. In the same cutting conditions, when movement of cutting tool from the chuck to the lathe tool, along the work piece, chatter may occur when the tool passes a critical position. In the usual turning test, chatter is one of the challenging research topics.

### II. OBJECTIVE

The purpose of this topic is to study the chatter vibration analysis and its control methods.

By using Simulink model it can be shown that how chatter vibration affect on the machining operations such as turning, milling, grinding.

### III. LITERATURE REVIEW

V.K. Maragan, P. Kothy [1] Mathematics discussed in his paper an optimal setting of carburizing process parameters (carburizing temperature, soaking time, gas diffusion effect, furnace air circulation) causing an optimal values of the correct depth of the case in the surface of the components. Taguchi method is a influential design of the experiment (DOE) tool for engineering optimization of a process and they concluded that The Taguchi method efficiently, obtains optimal heat treatment parameters for the plain low carbon steel, reduces the number of experiments, and analyzes the effect of each heat treatment parameter on the experiment results and also, it helps to identify the optimal parameters.

S.Z. Ceylan [2] have analyzed results of mechanical testing performed on variously heat treated H11 steel samples, to arrive at an efficient heat treatment strategy for the work application. The tensile and impact test specimens were fabricated using precision turning and EDM. These samples were exposed to various heat treatment arrangements, consisting of annealing, hardening, air and oil quenching, and tempering at different temperatures. Heat treated samples then mechanically tested for hardness (Rockwell), impact toughness (Charpy), and tensile properties (yield strength, ultimate strength, ductility). The paper concludes that mechanical testing of H11 samples revealed that with increasing temper temperature hardness first increases to a maximum and then gradually decreases; impact toughness first decreases to a minimum and then increases.

Narinder Singh, Anurag Goyal [3] found out that the Cryogenic treatment process uses sub-zero temperatures down to -185°C to modify the micro-structure and properties of material. This process is an extension of heat treatment which further improves the properties of material. This paper focuses on the effect of cryogenic treatment on High Speed Steel (T-13) tool material. Cryogenic treatment at -185°C is conducted in this respect and its properties compared with improved material. It has been found that as the temperature is decreased, microstructure of material is refined and more number of carbide precipitates appeared on the surface after the treatment. Interestingly to note that the retained austenite is completely converted into martensite after subjecting the T-13 HSS specimen to cryogenic treatment. The micro



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# Design and analysis of spur gear to decrease vibrations using damping particles

Mihesh Chinnengudde, Dr. Lakshmi V. Karimbe,  
M.E. Design, D. Y. Patil Institute of Technology,  
Savitribai Phule Pune University.

*Abstract* - The vibration and noise from spur gear transmission have significant contribution on the mechanical hardware and administrators. Through inelastic impacts and contact between particles, the vitality is frequently dispersed in gear transmission. A powerful model of molecule dampers installed transmission is proposed during study. The vibration from gear transmission is that the primary wrapping of the motion and vibration under overshooting load and rapid speed. In order to reduce the vitality of vibrations, and to reduce as much as possible the vibrations generated, we bring the molecule damping technique into gear transmission. During this paper, the model of the molecule dampers is built inside the characteristic lighting of the apparatus. At that point we utilize the discrete component strategy to explore the kinematics and elements of the damping particles and decide the association between vitality dispersal and grinding coefficient (surface roughness) of the particles at various particle size, constant rotational speed and load. In present research damping particles of different sizes are selected to study the effect on experimental setup. We found at the end from results that as the particle size goes on increasing the damping effect also increases. Also at low rotational speed, smaller particles have better damping impact, while at low, more non-spherical particles are better. From model analysis and experimentation results comparison a correlation is built and found the results are well within the range. There's no apparent connection between the heap and in this way the coefficient of static rubbing. At long last, the recreation results are confirmed by exploratory outcomes.

**Keyword** - Spur gear, Particle damping, and Modal analysis.

## 1. INTRODUCTION

Particle damping vibration is a type of an auxiliary-mass type vibration damper, where easily metal, tungsten carbide, nitride or different sorts of little particles are set inside the cavities of the vibrating structure, or the walls of areas appended to the vibrating structure so as to relieve the reaction of the essential structure. The external structure vibrates, more vitality is altogether consumed through the joined impacts of particle-to-particle and particle-to-wall inelastic crashes and frictional deformations, creating extensive damping to the essential structure. Particle damping works in combination of impact and friction damping [1]. Particle damping innovation has been broadly utilized because of its effortlessness, moderate cost, great strength, and temperature resistance. Particle dampers are additionally appropriate for work in long-term brutal situations, for example, high temperature, extreme cold, and oil difficulties, since different kinds of damping agents are out. At this point researchers are effective, consistently making Particle Dampers a low-maintenance damping procedure. Vibration damping can be

utilized in periodic manner [2]. The main strategy to decrease the gear vibration is active and passive vibration control. Active method controls the parameters while particle damping is one of the passive vibration controls [4]. The vibration concentration innovation has been broadly utilized in the aviation and apparatus fields, creating numerous sorts of modern applications, for example, the vibration concentration of cutting devices, motor turbine framework of the space transport, and radio wire structures. Vibration concentration for gear transmission can be isolated into dynamic vibration involvement and inert vibration concentration. Dynamic technique involves vibration is utilized for improving the apparatus produce accuracy by tuning boundaries, or shoring them. Nonetheless, excitation and time-changing solidities can be wiped out even by stabilizing the machines and Gear boundaries. Additionally, dynamic vibration involvement has the downside that even another little vibration utilizing dynamic technique will prompt incredible spending cost and bulky sized and plan. Thus again, shock vibration concentration strategy softens the vitality from gear transmission by vitality expanding hardware. Such vitality is mostly scattered by other hardware, bringing about the decrease of vibration and connection. The examination on the uninvolved vibration concentration of rigging transmission is generally uncommon, principally concentrating on the investigation of viscoelastic damper and erasing damper. The Particle damping innovation is a sort of shock vibration involvement innovation. In view of damping instruments, the innovation moves particles as the damping media. By grinding and inelastic crash of damping particles being placed into the holes of the apparatus, the vibrations and noise can be diminished. The particle impact damping is a form of passive vibration control technique wherein the energy of a vibrating system is dissipated through impact and friction in the form of heat, elastic wave, sound etc. [5]. In a particle impact damping technique, a single spherical mass (impactor) is constrained to move between two supports or in an enclosure.

Gears are typically classified as highly stressed and functional parts with the task of transferring forces during operation. Adding particle damping to gears opens the possibility of addressing the field of Noise-Vibration and Harshness (NVH) behavior in gear boxes if gears with damping elements are used. Typically vibration control problems in transmissions can reduce lifetime, and increase the probability of breakdown. Particle damping offers the potential for the design of a better passive damping technique with minimal impact on the strength, stiffness and weight of a vibration structure. With a proper choice of particle material, the technique appears to be independent of temperature and is very durable.

The main objectives of the research are as below:

1. Understanding the effect of damping particles on the spur gear with different particle size at constant rotational speed and load.



# Design Analysis and Performance Evaluation of Auto-Pitch Line Sprayer for Pesticide Spraying and Rotatable USB Camera for Horticulture Crops

Angad Waghmare<sup>1</sup>, L.V.Kamble<sup>2</sup>

<sup>1</sup>M.T. Student, Department of Mechanical Engineering, DNYDEE College, Aurbh, Pune, Maharashtra, India

<sup>2</sup>Principal, Dr.E.V.Patil Institute of Engineering And Technology, Aurbh, Pune, Maharashtra, India

**ABSTRACT:** Pesticide spraying is an important part of agriculture. It is necessary for pest control and proper growth and disease free growth of crops. But nowadays the excess use of pesticides is leading to increase pollution and leading to dangerous pest. The excess use of pesticide leads to economic loss and also soil, water and air pollution. Presently two methods of pesticide spraying are in use one is manual method and other using the tractor mounted sprayer. Both method is inefficient as the manual methods are time-consuming and labour intensive whereas the tractor mounted sprayer method is costly and waste a lot of pesticides and leads to pollution. Thus the project work proposes an effective method of pest free spraying i.e. spraying only on the plant by use of an effective auto spray gun. This method use of sensor, automation will reduce the time required and labour required for the operation. Laser sensor will help pathless navigation. The rotatable camera will help detect disease on the crop in time and thus the economic losses can be saved. Project work includes the design development manufacturing and testing of the automatic sprayer vehicle. The paper presents a brief overview of the design and analysis of the critical components like the frame, auto, rotatable camera, sensor and driver shaft. The components have been developed using AutoCAD and the structural analysis has been done using Ansys Workbench 16.0. The testing was carried out on the machine to determine the experimental yield, saved time per acre and the savings in pesticide consumption.

## 1. INTRODUCTION

A sprayer is a device used to spray a liquid. In agriculture, a sprayer is a piece of equipment that allows farmers to spray herbicides, pesticides, and fertilizers on agricultural crops. Sprayers range in size from hand-portable units (physical backpacks with spray guns) to self-propelled units similar to tractors, with boom widths of 60-151 feet in length [1].

As we know that the India is an agriculture-based country and comprising 70% of people whose main is doing farming and its related work. Agriculture is required to be boosted to enhance the Gross Domestic Product (GDP) of the country by improving productivity. The productivity of the crops can be increased with the help of new scientific methods spraying is a very procedure-saving crop cultivation so the growing idea is dealing through decreasing of introducing a pesticide sprayer which will be very useful but also affordable to the farmers that will lead to increase the crop productivity. In order to reduce the harm to the environment and people the research and development of plant protecting machine focus on improving the mechanical work efficiency and the effective availability of pesticides. This option has spread among farmers all over the world, especially in the developed country. Agriculture is an important sector of the Indian economy, accounting for 14% of the nation's GDP[2]. India is not in an agricultural based country approximately 70% of the population of India is dependent on agriculture directly or indirectly. The farmers are using the same methods and equipment for the ages. Indian agriculture is facing large losses because of increasing and extremely more involving a large number of factors. It has been one of the remarkable success stories of the post-independence era through the application of Green Revolution technologies. Generally, mechanization of these farms are very difficult and non-affordable but we engineers make it happens. One of the most common forms of pesticides application, especially in conventional agriculture, is the use of mechanical sprayers. Hydraulic sprayers consist of a tank, a pump, a hose (or single nozzle) or boom with a nozzle (or multiple nozzles). Sprayers change the pesticide concentration by diluting the mixture % of water ratios and changed nozzle size leads to change in the size of the droplets they let large size can kill crops or fly about the available pesticides [3]. This operation is accomplished by forcing the spray mixture through a spray nozzle under pressure. The spray can also be changed by using different nozzle or by changing pressure nozzle which is fitted, large spray droplets have the advantage of being difficult washed off by changing pressure nozzle which is fitted, large spray droplets have the advantage of being less sensitive to evaporation if pesticides will be required some amount of water per unit area of land covered. Our







# Experimental & Theoretical Analysis of Solar Powered Desiccant Dehumidification System for Indoor Air

Mahalakshmi Konda<sup>1</sup>, Dr. L. V. Karale<sup>2</sup>

P.G. Student, Department of Mechanical Engineering, D.Y. Patil School of Engineering Academy Ambi, Pune, Maharashtra, India<sup>1</sup>

Professor, Department of Mechanical Engineering, D.Y. Patil Institute of Engineering and Technology, Ambi, Pune, Maharashtra, India<sup>2</sup>

**ABSTRACT:** The exponentially increasing need of human comfort in area of conditioned air has given great thrust in energy consumption, specifically electrical energy, to run AC equipment's used in home or industry. Energy demand depletes the fossil fuel reservoir, affects the climate changes adversely and hence it is a matter of utmost concern to save the both. Calcium Chloride (CaCl<sub>2</sub>) has been one of the most economical liquid desiccants and can be processed in many ways to reduce the latent heat content of air. The main objective of this research is to investigate the energy performance enhancement, incorporation of solar energy, the boiler providing regeneration heat to the weak desiccant solution contains most of the energy. To reduce the regeneration energy consumption in the conventional air cooling system, a solar pump-integrated liquid desiccant is suggested in this research. This paper gives a detailed study of (CaCl<sub>2</sub>) driven air dehumidifier. Consideration of basic working cycles of solar powered system, properties of liquid desiccant and practical methods used for heating, ventilation and air conditioning applications. Also explains the performance review of the calcium chloride driven air dehumidifier for HVAC applications as its inception to the recent research going on (CaCl<sub>2</sub>) driven air dehumidifier with vital effects on its performance parameters to help summarize the progress and trends of application. It is noticeable from the given performance review that (CaCl<sub>2</sub>) driven air dehumidifier has progressed well, working and experimented in different conditions with and without internal cooling of air dehumidifier in the field of HVAC. However, there is scope of improvement to satisfy the unmet demand of performance and to accommodate into its fully developed form to take its place in day to day need of air conditioning in place of conventional vapour compression system.

**KEYWORDS:** Solar collector, Liquid desiccant, Regeneration, Dehumidification.

## 1. INTRODUCTION

It is self-evident that electrical power consumption has been increasing significantly and has reached to the peak of all the other energy consuming items. The average temperature range over the year in building can be expected between temperature ranges of 12°C to 44°C on average in India [1]. Therefore, it is likely to have increased use of air conditioning specifically during hot and humid climatic conditions. The contribution of power consumption for running the conventional vapour compression type air conditioning equipment's in domestic/commercial sector is as high as 30 to 40 % and highest among all consuming type of energy consuming equipment's used in domestic/commercial sector [1]. It directly correlates the consumption of fossil fuels, which in turn increases the greenhouse gases and hence global warming of the environment. In view of this, if the price of fossil fuels shows very high rise in the depletion of it, then it is better to use solar energy to power the dehumidification conditioning equipment by the average and below average class of



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# IoT Applications in Smart Agriculture: Issues and Challenges

Wahid Kulkarni

ASSOCIATE PROFESSOR, SCHOOL OF COMPUTER ENGINEERING, PUNE INSTITUTE OF TECHNOLOGY

The Internet of Things (IoT) is a network of physical objects embedded with sensors, software, and other technologies that connect and exchange data with other devices and systems over the internet. The IoT is a key enabler of smart agriculture and has the potential to revolutionize the way we grow and manage our food. This paper discusses the various IoT applications in smart agriculture, such as precision farming, smart irrigation, and livestock monitoring. It also highlights the issues and challenges associated with the adoption of IoT in agriculture, such as data security, interoperability, and infrastructure. The paper concludes that IoT has the potential to significantly improve the efficiency and productivity of agriculture, but it also requires careful planning and implementation.

KEYWORDS: IoT, smart agriculture, precision farming, smart irrigation, livestock monitoring, data security, interoperability, infrastructure.

## INTRODUCTION

The Internet of Things (IoT) is a network of physical objects embedded with sensors, software, and other technologies that connect and exchange data with other devices and systems over the internet. The IoT is a key enabler of smart agriculture and has the potential to revolutionize the way we grow and manage our food. This paper discusses the various IoT applications in smart agriculture, such as precision farming, smart irrigation, and livestock monitoring. It also highlights the issues and challenges associated with the adoption of IoT in agriculture, such as data security, interoperability, and infrastructure. The paper concludes that IoT has the potential to significantly improve the efficiency and productivity of agriculture, but it also requires careful planning and implementation.

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## TERMINOLOGICAL WORDS

The IoT is a key enabler of smart agriculture and has the potential to revolutionize the way we grow and manage our food. This paper discusses the various IoT applications in smart agriculture, such as precision farming, smart irrigation, and livestock monitoring. It also highlights the issues and challenges associated with the adoption of IoT in agriculture, such as data security, interoperability, and infrastructure. The paper concludes that IoT has the potential to significantly improve the efficiency and productivity of agriculture, but it also requires careful planning and implementation.

Original Article

# Deep Learning Based Tomato PLDD

Bade Ashwini Vivekanand<sup>1</sup>, M. Suresh Kumar<sup>2</sup>

<sup>1,2</sup>Department of Electrical and Electronics Engineering, Sundar University, Nandik, Akhambasthra, India.

ashwinibade.eco44@gmail.com

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**Abstract** - Agriculture sector is the prime source of food and industrial raw material that satisfies the increasing population demand and industrial revolution. However, plant leaf disease detection (PLDD) degrades the quality of food and agricultural products, leading to economic loss for farmers. Recently, many deep learning frameworks have been presented for the PLDD that has shown gigantic improvement over traditional machine learning based leaf disease detection. The performance of these deep learning frameworks is often limited due to fewer feature variability, data scarcity problem, and low accuracy for multiple plant disease detection. This article presents PLDD based on a deep convolutional neural network (DCNN) to improve the feature variability and disease detection accuracy. The effectiveness of the proposed approach is evaluated on tomato plants from the PlantVillage dataset. The proposed method provides 98.83% and 96.86% accuracy in 7-class and 9-class for PLDD.

**Keywords** - Agricultural Automation, PLDD, Deep Learning, Precision Agriculture, Convolutional Neural Network.

## 1. Introduction

Tremendous global population growth leads to a huge demand for food sources and industrial raw materials. The agriculture sector is the prominent source of food and industrial raw material. The economic and social growth of developing countries like India, China, Indonesia, etc., hugely depends upon the growth of the agriculture sector [1-2]. Also, the agriculture sector is the prime source of employment. However, plant disease caused due to adverse climate conditions, less or excess water, pest, viruses, and insects decreases the quality of food and agricultural products [3-5]. Manual disease detection is tedious and inefficient because of various factors such as being prone to error, less accurate due to inadequate knowledge of expert/farmer, less understanding due to vision problems, etc. The leaves of the plants show the disease symptoms reflected in leaf color variation, texture variation, spots on the leaf surface, and damage to the leaf. Various automatic computer vision-based techniques are used for PLDD using ML and DL [6-10].

The CNN-based deep learning architectures are widely accepted for many computer vision-based applications. Various deep and transfer learning-based PLDD systems have been presented in the past few years. Mohanty et al. [11] investigated GoogleNet and AlexNet for disease detection of 28 classes, resulting in an accuracy of 99.34% and 99.27%, respectively. Stathopoulos et al. [12] explored fine-tuned CNN framework for PLDD of 13 plants, giving an accuracy of 96.30%. Rauticharan et al. [13] proposed transfer learning based on GoogleNet (InceptionV3) for pest damage and disease detection in okra/plant. Further, Fustes et al. [14] developed faster R-CNN for PLDD, resulting in 83% accuracy. Venter et al. [15] explored various DL frameworks for PLDD, such as

AlexNet, VGG, and VGG-16 provided 99.55% and 99.69% accuracy for 28 diseases for VGGs and AlexNet, respectively. Hamamou and Houbaker.

The proposed article presents deep learning-based PLDD. The major contributions of this article are summarized as follows:

- PLDD uses DCNN to improve the feature distinctiveness of the plant leaf image features.
- Performance evaluation of proposed PLDD using various performance metrics for the tomato plant.

The remaining article is structured as follows: Section 2 provides a detailed description of the proposed DCNN-based PLDD. Section 3 elaborates on the experimental results and findings from the results. Further, section 4 depicts the conclusion and future scope of the work.

## 2. Related Work

The tremendous global population growth leads to a huge demand increase for food sources and industrial raw materials. The agriculture sector is the prominent source of food and industrial raw material. The economic and social growth of developing countries like India, China, Indonesia, etc., hugely depends upon the growth of the agriculture sector [1-2]. Also, the agriculture sector is the prime source of employment. However, plant disease caused due to adverse climate conditions, less or excess water, pest, viruses, and insects decreases the quality of food and agricultural products [3-5]. Manual disease detection is tedious and inefficient because of various factors such as being prone to error, less accurate due to inadequate knowledge of expert/farmer, less understanding due to vision problems, etc. The leaves of the plants show the disease symptoms reflected in leaf color variation, texture variation, spots on the leaf surface, and damage to the leaf.



# Fuzzy Logic-based automatic Energy Efficient Irrigation Management

Bade Ashwin Vivekanand

Saadiq University, Nashik, Maharashtra, India 422213.

M. Suresh Kumar

Saadiq University, Nashik, Maharashtra, India 422213.

**Abstract** - Traditional farming is time-consuming, and farmers may find the need to constantly monitor crops to be a hardship. Wireless Sensor Networks (WSN), and Internet of Things (IoT) technology and, Furthermore, in real-life situations using timers to manage the pumps in a traditional irrigation system is not persistently viable. This study provides a framework for using advanced fuzzy logic to manage an irrigation time based on various real-time soil and ambient variables, with sensors serving as the system's major component and contributor. The output of the irrigation system depends upon the various sensor's output, thus an optimized node placement strategy based on Energy Efficient Coverage-Aware Particle Swarm Optimization (EECA-PSO) algorithm is suggested for the deployment of the sensor nodes over the agriculture field. The effectiveness of the proposed node placement scheme is compared with conventional node placement location which indicate that the proposed node placement strategy provides superior network lifetime, reduced delay and optimal selection of nodes for the irrigation management.

**Keywords** - Agricultural Field Monitoring, Irrigation Management, Fuzzy Logic, Precision Agriculture, Internet of Things.

## INTRODUCTION

The tremendous growth in the global population leads to soaring for ample food sources. The agriculture sector is the prominent source of food. The elevation in food demand causes various issues regarding agriculture such as air and water pollution, global warming, greenhouse gas emission, degradation in quality and quantity in food, etc. Agriculture sector is the focal source of raw material needed for numerous industrial products. Thus, the economical, cultural, and social growth of any country, majorly depends upon the prosperity of the agriculture sector [1-3].

The WSN is a collection of sensor nodes distributed over the surface in a structured or unstructured way. Each sensor module includes a transducer, signal conditioning unit, central processing unit, transmitter, receiver, and battery. As the sensor modules are battery-operated devices, the lifetime of the network is limited. Depending upon the deployment surface, the WSNs are categorized into terrestrial, underwater, and aerial/mobile WSNs. WSNs play important role in precision agriculture for various activities such as irrigation management, crop monitoring, agriculture land protection, crop disease detection, soil analysis, etc [4-5]. The deployment of the sensor nodes over the agriculture field is challenging because of various parameters such as soil type, environmental factors, wild animals, swarms, intruders, etc. the agriculture productivity and quality depend upon proper watering, fertilizers, and pesticides. There is a need for efficient irrigation management due to the decline of underground water levels and uncertainty in rain. the automatic irrigation system helps to minimize human efforts and to save water. However, efficient node placement will help to minimize the deployment cost of the network and select the potential positions that can cover the maximum agriculture field with minimum energy requirement [6-7].

The IoT devices can collect the different agriculture field conditions such as humidity, moisture, and temperature for irrigation management to improve crop productivity and water conservation. The IoT is becoming more popular in many industrial, commercial and agricultural monitoring systems. Currently, many farmers require manual labor for the intensive monitoring and control of the agriculture/crop activities and cattle monitoring which leads to wastage of resources and time. These disadvantages can be overcome by implementing the automatic agriculture monitoring using the combination of WSN, IoT, and soft computing algorithms such as irrigation management, node placement, cattle monitoring/crop disease monitoring, etc [8-10].

The proposed scheme provides an energy-efficient node placement strategy for sensor node deployment and irrigation management to improve agriculture productivity. The contributions of the proposed work are summarized as follows:

- Implementation of energy-efficient and coverage-aware node placement scheme using Particle Swarm Optimization for the deployment of sensor nodes over the agricultural field.
- To investigate the irrigation management based on Fuzzy logic for agriculture productivity improvement and water conservation.

The rest of the article is arranged as follows. Section 2 provides a brief discussion of the various strategies employed for agricultural automation. Section 3 gives detailed information regarding the proposed PSO-based node placement strategy and Fuzzy logic-based irrigation management scheme. Further, section 4 provides various simulation results and experimental evidence for the performance evaluation of the proposed scheme. Lastly, section 5 depicts the crop conclusions and shows the future direction for enhancement of the proposed research work.

# Multidirectional Line Junction Detection for Blood Vessel Segmentation for Diabetic Retinopathy

Farhat Khatun Pabby<sup>1</sup>, Dr. Nand Kumar<sup>2</sup>

<sup>1</sup>Research Scholar, Electronics Engineering, Kalinga University Raipur, India

<sup>2</sup>Professor, Electrical and Electronics Engineering, Kalinga University Raipur, India

## Abstract

Line junction detection plays a vital role in the segmentation of biomedical images in various applications such as liver blood vessel detection, diabetic retinopathy, central macular thickness, etc. Precise line junction detection largely depend upon skeletonization and ridge extraction. In this paper, we present line junction detection based on three kinds of filters such as Gaussian filter, directional filter, Gabor filter and Histogram of Oriented Gradients (HOG) employed for the line junction detection. Ridge, fork and branch detection, ridge point detection and junction strength detection respectively. We have conducted extensive experiments on the DRIVE retinal fundus image dataset for diabetic retinopathy and vessel segmentation. The proposed algorithm's performance is evaluated based on qualitative and quantitative analysis, and it is observed that the proposed technique provides an accuracy of 96.84% for diabetic retinopathy and outperforms traditional approaches.

**Keywords:** Line Junction, Gaussian Filter, Gabor Filter, Directional Filter

## 1. Introduction

Line junction detection is integral to biomedical image processing such as diabetes, retinopathy, lung vessel detection, liver cancer detection. The junction is the point where two or more regions or lines are connected. The junctions are generally divided into two types such as natural junction (corner junction) and line junction. Natural junction represents the connection of two or more image regions, whereas line junction represents the connection point of two or more lines. Depending on the relationship of several regions and lines, junctions are categorized in 'E' junction, 'T' or 'Y' junction or higher-order junctions. 'L' junction is formed by the connection of two segments of lines. 'T' or 'X' junctions are formed by the connection of three segments of lines, and higher-order junctions are created by the connection of multiple segments of lines. Different types of natural junctions and line junctions are shown in Fig. 1.

Line junction approaches categorized in three types such as complementary, contour and template-based approaches. Edge points, forks, and ridge branches are the significant properties of the line. The edge-orientation based systems are based on the detection of changes in intensity over the local region such as FAST (Features from Accelerated Segment

Test) corner detector [1], [2], SUSAN (simple, unsupervised, segment assembling nucleus) [3], Hough's method [4], etc. Contour-based approaches are based on contour estimation and junction localization, such as H-DPCA (Hough Detection Operator Based on Circumferential Anchors) [5], Mao's method [6], and Xia's contour detection theory [7]. Template-based approaches consider junction model masks for the matching [8].

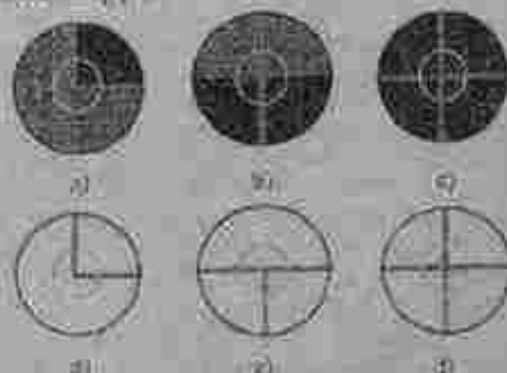


Fig. 1. Examples of junctions: a) 'T' natural junction b) 'X' natural junction c) 'T' line junction d) 'L' line junction e) 'T' line junction f) 'X' line junction

Recently, Radovic et al. [9] presented line junction information detection in neuron microscopic images based on fuzzy logic. They have used two-level fuzzy logic for mapping the features of binary line images obtained by threshold filter and regular profile analysis. Strudis et al. [10] proposed vessel key points detection (VKPD) and Curvature Orientation Histogram (COH) for the extraction of line junctions and regions from cellular (FC) for classification of the type of section. This method could easily discriminate between the complex structure and filamentous points. Usha et al. [11] presented a multi-task network based on restricted Boltzmann Machine (RBM) for detecting vessel junctions, edges, and center lines of vessel fundus images to facilitate the search of specific labeled data from DRIVE and KOSTAR database. It resulted in a precision of 0.75 and 0.67 for the DRIVE and KOSTAR databases, respectively. Most of the traditional techniques are sensitive to the noise in the detection of thinner lines in images. It is observed that skeleton helps to minimize the effect and gives better results for line detection in

# Sound based Human Emotion Recognition using MFCC & Multiple SVM

Amita Saurwate  
Dept. of E&TC,  
Siddhant College of Engineering,  
Pune, India

M.U. Inamdar  
Dept. of E&TC,  
Siddhant College of Engineering,  
Pune, India

Kashob B. Bhargava  
Dept. of E&TC,  
R. Y. Patil College of Engineering,  
Pune, India

**Abstract**—Emotion recognition using human speech is one of the latest challenges in speech processing and Human Machine Interaction (HMI) for the purpose of addressing varied operational needs for the real world applications. Besides human facial expressions, speech has been proven to be one of the most valuable modalities for automatic recognition of human emotions. Speech is a spontaneous medium of perceiving emotions which provides in-depth. Here in this paper, we have used MFCC for extraction of features and Multiple Support Vector Machine (SVM) as a classifier. We have performed extensive experiment on happy, anger, sad, disgust, surprise and several emotion sound database. Performance analysis of multiple SVM revealed that non-linear kernel SVM achieved greater accuracy than linear SVM.

**Keywords**— Automatic Speech Recognition, Mel Frequency Cepstral Coefficients, Support Vector Machine, Speech Emotion Recognition.

## I. INTRODUCTION

Human beings always do the communication with each other by expressive gestures of motions and feelings which are recognized by some experiences and knowledge. These experiences are conveyed in speech form or through body language. Emotions are part and parcel of human life and among other things, highly influence decision making [5][2][3]. In this paper various kinds of features that might carry more information about the emotional meaning of each utterance are considered. The features that contribute to emotions may be different for different spoken languages. The goal is to calculate which features carry more information and to identify those features to get a better recognition rate. It also depends on which emotions we want a machine to recognize and its purpose. Active learning tries to select the most informative examples to build a training set for a predictive model. In this paper, we have used the Support Vector Machine (SVM) to model the phonetic units corresponding to sentences taken from the training set [3]. The results obtained are very encouraging given the size of the training set and the number of people taken in the recognition. This algorithm is based on the flexibility of the Support Vector Machine for sentences by means of dynamic programming.

The speech Recognition (which is also known as Automatic Speech Recognition (ASR) or computer speech recognition) is the process of converting a speech signal to a

sequence of words by means of an algorithm implemented as a computer program. Speech is a unique human characteristic used as a tool to communicate and express ideas. Research work in the field of automatic speech recognition (ASR) using machine has attracted a great deal of attention over the past few decades due to various reasons [1]. This has technological strong desire regarding the mechanisms for mechanical realization of human speech capabilities and the desire to automate simple tasks laboriously requiring machine interaction. Speech recognition technology has it possible for computer to follow various human commands and try to understand human languages [2]. The main purpose of speech recognition field is develop techniques and systems for speech input to machines. It is the primary means of communication between humans [1][6].

## II. FEATURE EXTRACTION

The generalized block diagram of voice recognition is shown in fig. 1. Main stages of automatic sound recognition are feature extraction and classification. For our implementation, we have used MFCC for the extraction of features and classification is done with Support Vector Machine (SVM). In this paper, we are building a English emotional speech corpus with various emotions like happy, anger, fear, neutral and sad. The corpus has been evaluated using SVM based emotion recognition engine.

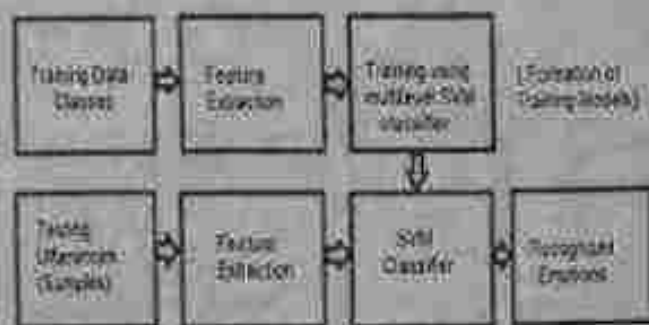


Fig. 1. Generalized block diagram of automatic speech recognition.

The ideal representation of parameter extraction of acoustic signals is an important task to produce a better performance in recognition. This phase's efficiency is important for the test phase since it affects its behavior. MFCC is dependent on

## Automatic Rheumatoid Arthritis Detection using Hand Radiographic Images

Prachi Chavhan, M. U. Jadhav

Student, Department of ECE, Siddhant College of Engineering, Solapur, India

Assistant Professor, Department of ECE, Siddhant College of Engineering, Solapur, India

### ARTICLE DETAILS

#### Article History

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#### Keywords

Rheumatoid Arthritis, Degenerative filter, Joint space width, neural network.

#### Corresponding Author

Email: [prachic@sidhant.ac.in](mailto:prachic@sidhant.ac.in)  
[prachic@sidhant.ac.in](mailto:prachic@sidhant.ac.in)

### ABSTRACT

The measurement of joint space width (JSW) on hand X-ray images of Rheumatoid arthritis (RA) patient is a time-consuming task. Manual method is observer dependent and it is less accurate. In this paper an automatic joint space width measurement is proposed using digital image processing techniques. For the removal of noise and image enhancement we used Gaussian filtering. Initial joint positions are obtained by second order derivatives filtering technique. Thresholding can be used to create binary images and morphological filter is used to remove small binary object. Joint space width is measured between two bones. The percentage of erosion is measured on the basis of bone area. The erosion of bone contour (distally into clasped pre-erosion, middle level erosion and severe level erosion). The Neural Network Classifier is used to classify the Rheumatoid arthritis (RA) and non-Rheumatoid Arthritis person.

### 1. Introduction

Rheumatoid arthritis (RA) is the most common type of autoimmune arthritis [1]. It is caused when the immune system (the body's defense system) is not working properly. RA causes pain and swelling in the feet and small joints of the hand and feet. It can occur at all ages, but it often occurs between the ages of 30 and 50. It is suspected that genetic, environmental, hormonal and infectious factors. This results in inflammation and swelling of the joint capsule. It also affects the tendons and cartilage. Rheumatologists detect joint swelling by the classical examination technique. But in early stages of the disease, patients may not suffer apparent joint swelling and can have negative radiographs. The ultrasound and MRI are used to monitor synovitis and short term changes. But radiography is standard method to monitor long term progression of RA. The second order derivatives filtering which uses texture appearance, to locate the relevant joint positions on a hand radiograph. The neural network classifier classify the normal and rheumatoid arthritis patient.

Normal synovial tissue consists of an intimal lining of cell layers. The synovial outlying which connects with the joint capsule. The intimal lining consists mainly of macrophages and fibroblasts. The outlying contains scattered blood vessels, fat cells and fibroblasts. Macrophages are large white blood cells that destroy foreign and harmful particles.

The inflamed synovium begins to grow irregularly and the several mechanisms between macrophages and fibroblasts cause rheumatoid cells. Rheumatoid cells narrow osteoclasts are formed. Osteoclasts can produce enzymes named matrix metalloproteinases, which are thought to be largely responsible for cartilage and bone degradation in RA.

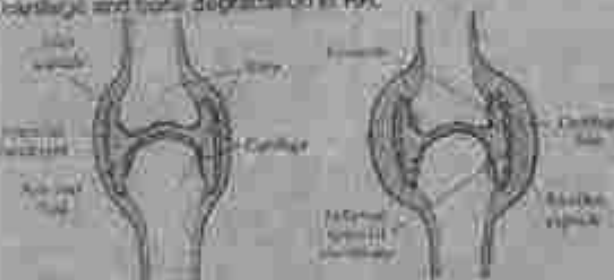


Fig. 1. a) Normal joint b) Joint affected by RA  
As the cartilage lining of a joint degenerates and the bone surface erodes, the range of movement of the joint becomes damaged and abnormally occurs.

The evaluations of hand radiographs from RA patients, in which the joints have been manually delineated, are used. For the joint margin detection, most of the researchers depends on supervised learning. The drawback of the supervised learning method is heavily depends on the choice of the training set [2]. The created filter maybe designed to quadrature pair to allow adaptive control over phase and orientation [3]. The measurements of finger and wrist joints in RA patients twice the standard deviation of the absolute deviation from the mean (i.e. 0.1 mm), when compared with the normal width of these joint spaces, which is 2 mm [4]. Due to the sesamoid bones situated only in the thumb, analysis of thumb joints is more complex than analysis of other finger joints [5].

The paper is organized with five sections. The first section is an introduction including previous research on measurement of JSW and erosion of RA patient. The second section reviews the system methodology including second order derivatives filtering technique, thresholding and morphological filtering. The third section provides experimental results of hand radiographic images. Last section concludes the work.

### 2. System Methodology

There are following steps to detect RA by using measurement of joint space width and erosion of bones. Hand radiographic images. The data consist of hand radiographic images. The images are in JPEG format. The image resolution are in 300x400 pixels.

#### RGB to gray level conversion

##### • Gray level Images

It is also known as an intensity or gray scale image. Gray levels represent the interval number of quantization in gray scale image processing. The most commonly used storage method is 8-bit storage. There are 256 gray levels in an 8 bit gray scale image, and the intensity of each pixel can have from 0 to 255, with 0 being black and 255 being white. [13]

##### • RGB color images

In RGB color image each color appears in its primary spectral components of red, green, and blue. In the RGB color image, a color image can be represented by the intensity function.

$$RGB = (R, G, B) \quad (1)$$

where

## Micro-Aneurysm Detection in Retinal Images for Diabetic Retinopathy

Prerna Sarin<sup>1</sup>, V. S. Shabbir<sup>2</sup>

<sup>1</sup>Specialty Doctor, Retinal and Glaucoma, All India Institute of Medical Sciences, New Delhi

<sup>2</sup>Assistant Professor, Department of ECE, Anna's College of Engineering, Chennai, India

### ARTICLE DETAILS

#### Article History

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#### Keywords

Computer-aided diagnosis, diabetic retinopathy, local convergence, the micro-aneurysm detection, LCF

#### Corresponding Author

Email: [prernasarin@aiims.edu](mailto:prernasarin@aiims.edu)

### ABSTRACT

Detection of micro-aneurysms is crucial for the early diagnosis of diabetic retinopathy and prevention of blindness. In this work, a novel and reliable method for automatic detection of micro-aneurysms in retinal images is proposed. In the first stage of the proposed method, several preliminary micro-aneurysm candidates are extracted using a gradient weighting technique and an iterative thresholding approach. In the next stage, in addition to intensity and shape descriptors, a new set of features based on local convergence index (LCI) is extracted for each candidate. Finally, the collective set of features is fed to a hybrid sampling-based classifier to discriminate the MAAs from non-MAA candidates. The method is evaluated on images with different resolutions and modalities (RGB and OCT) using six publicly available datasets including the Retinopathy Online Challenges dataset (ROC). The proposed method achieves an average sensitivity score of 0.87% on the RGB dataset outperforming state-of-the-art approaches in an extensive comparison. The experimental results on the other five datasets demonstrate the effectiveness and robustness of the proposed micro-aneurysm detection method regardless of different image resolutions and modalities.

### 1. Introduction

DIABETIC retinopathy (DR) is the most common cause of vision loss among people with diabetes and the leading cause of vision impairment and blindness among middle-aged population in the world [1]. Chronically high blood sugar levels from diabetes are associated with increasing damage to the tiny blood vessels in the retina, leading to diabetic retinopathy [2]. DR can cause vessels in the retina to leak fluid or to bleed, and in advanced stages, new abnormal blood vessels may proliferate on the surface of the retina, which can lead to scarring and tell loss in the retina [3]. Small swellings in the retina's tiny blood vessels, called microaneurysms (MAAs), occur at the earliest stage of the disease [3], [4]. In digital color fundus images, MAAs appear as tiny, reddish isolated dots near tiny blood vessels [4]. The detection of MAAs is considered as one of the most important clinical strategies for the early diagnosis of DR and blindness prevention is a cost-effective health care practice. However, due to the limited number of ophthalmologists and the large number of people that require screening, an efficient and computer-aided diagnosis tool can significantly improve the efficiency and reduce the costs in a large-scale screening setting [5]. In this work, we propose a novel method for the detection of MAAs using local convergence index (LCI) filter (LCF) and a random undersampling boosting classifier (RUSBoost). In the first stage, the MA candidates are extracted using multi-scale multi-orientation gradient weighting and iterative thresholding. The gradient weighting technique is particularly useful for the detection of small objects with weak boundaries and in low contrast regions. Compared to other techniques, the multi-orientation and multi-scale gradient weighting technique enhances the boundary of gradient moments that is very characteristic of local shape and it provides local representations which have an easily controllable degree of invariance to local geometric transformations such as translations and rotations. Subsequently, the method generates a set of features for each candidate depending upon their intensity, shape and LCF responses. The LCF filter is based on gradient convergence but not intensity and as such can detect low contrast MAAs which otherwise would be easily lost in the background noise. The top MA candidates are then selected using a hybrid sampling-based classifier to avoid the drawback of unbalanced data learning and to improve the

performance of MA detection. The RUSBoost (with feature trees as the weak learners) is a suitable classifier because deal with a skewed set with the minority of MA candidates and the majority of non-MA candidates.

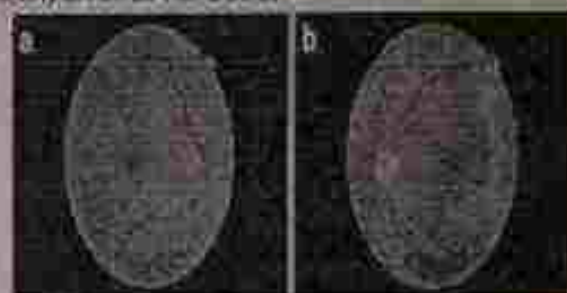


Figure 1. Normal and diabetic retinal images.

The paper is organized with five sections. The first section is an introduction including previous research on diabetic retinopathy. The second section handles the system methodology including various feature extraction methods and classification. The third section provides experimental results. Last section concludes the work.

### 2. System Methodology

There are following steps to detect MA by using micro-aneurysm detection of joint space with non erosion of border, fundus radiographic images. The data consist of fundus radiographic images. The image are in JPEG format. The image resolution are 1024x1024 pixels.

Extracting suitable features and descriptors for the candidate regions is an important step for the final classification stage. Since the MAAs appear in different colors and have irregular shape and intensity features are extracted. The feature set is completed by including the responses and the estimated value of different local convergence index filter (LCF). The use of this



# Cloud Based E-Learning Platform with Machine

## Learning

Prof. Sushama Saha, Kanchi Thirumala, Tirupathi Suresh, Rajasekhara Babu

Department of Computer Science and Engineering, Vellore College of Engineering, Vellore, Tamil Nadu, India  
sushama.saha@vce.ac.in, kanchi.thirumala@vce.ac.in, tirupathi.suresh@vce.ac.in, rajasekhara.babu@vce.ac.in

Abstract - Cloud computing is the buzz and rapidly

growing technology that has brought new changes and opportunities in the field of education and IT industries. Consequently, a number of opportunities have emerged. E-learning and provide training and education to

where most of benefits for the education at all educational levels. Besides the ability of learning and making good the

times. E-learning system using cloud computing

platform. Various studies and studies learning

the cloud computing platform for a learning system

feasible and effective that will provide a more

needed in cloud-based systems. With the increasing

popularity of cloud-based systems, there is a need for a

learning platform that can take advantage of the cloud to

provide more flexible and reliable services. This paper

proposes a cloud-based e-learning platform that can

provide flexible and reliable services. It also aims

to provide a more personalized learning

experience. The platform has been designed to be easy to

use and to provide a high quality learning experience.

Keywords: Cloud Computing, Machine Learning, Data

Learning

With the increasing popularity of cloud-based learning

platform, many researchers are looking for ways to

improve the quality of their systems. Machine learning can be

used to develop more effective learning systems by providing

more personalized and reliable services. This paper

proposes a cloud-based e-learning platform that can

provide more flexible and reliable services. It also aims

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E-learning and provide training and education to

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1971 Voice technology has been explored for use in desktop computers and telephone communication systems. In this article, the author reports on voice recognition systems of applications for local business systems. Some features of voice recognition systems are discussed, including the use of speech recognition with a text-based interface. The author also reports on the use of voice recognition in a text-based interface. The author also reports on the use of voice recognition in a text-based interface.

## II. RELATED WORK

Information and control without using keyboards, mice, and other devices, since some of the limitations of these devices are discussed. Even a voice recognizer has been explored for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems.

## I. INTRODUCTION

Keywords: *Auto speech casting system for programming IDE platform*. This paper describes a new technology, computer speech casting, for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems.

**ABSTRACT**—Speech recognition is the process of automatically recognizing a spoken word spoken by a person. This paper describes a new technology, computer speech casting, for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems.

1971, Department of Computer Engineering, Middle East Technical University, Ankara, Turkey. This paper describes a new technology, computer speech casting, for use in desktop computers and telephone information systems. Even a voice recognizer has been explored for use in desktop computers and telephone information systems.

## AUTO-SPEECH CASTING SYSTEM FOR PROGRAMMING IDE PLATFORM

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Comp Dept



# Online Voting System Using Cloud Computing

Prof. Subram Chinn, Prof. Agnir Thakur, Prashant Khosla

Professor, C.S.T. Department, V.J.T.E., Solapur, Dist., Maharashtra, India  
 Shriam, C.S.T. Department, S.C.T. Solapur, Dist., Maharashtra, India

Designing forward looked knowledge about design development and implementation of ICT, and at the same time, a contribution to the theoretical knowledge of the design process. As a result, multidisciplinary research in the characterization of the social research related to technology design, and this paper is not different.

Of the way our study aim is to design product development and use of ICT's for political parties to have a democratic change where the designers involved have the knowledge on one of the important dimensions that is the role of social and technological factors. Experience was gained through technology to meet the various and often as above which things are guided by different disciplines. However, taking the design, the development, the implementation and the use of new technologies as point of departure, all these dimensions are designed. A working Internet voting system is designed in this paper.

That is what we call "design oriented research", in which we do not produce things but rather the research process in which that help is found, these things change as in the design of all designing and building a network. Secondly, most of the attention in the literature is spent on the design of the 2 protocols in order to test on one platform, operational, administrative, legal, economic and finally, experimenting with the prototype in order to learn about the experience with and the evaluation, and by the subsequent work and the implementation for the vote.

## II. LITERATURE REVIEW

Distance computing is made use for information sharing and distribution. It is used in different ways in different countries. Distance computing makes use of cloud based systems. However, one of the biggest issues in the cloud system is the security of the data. In order to protect the data, the cloud system uses different techniques. One of the most common techniques is the use of encryption. Encryption is the process of converting plain text into a form that can only be read by someone who has the key to decrypt it. This is done by using a mathematical algorithm. The key is a string of characters that is used to encrypt and decrypt the data. The key is shared between the sender and the receiver. The sender uses the key to encrypt the data, and the receiver uses the key to decrypt the data. This ensures that the data is secure and cannot be intercepted by anyone else.

In the new period of time, voting mechanism using online framework is going with an upward trajectory. The technology is always a complex, uncertain, and the many different papers. These papers are many, various, and they are not the same. The information and communication technology, and we are the study of these technologies. For it is the use of information and communication technology in the field of voting and tallying. This is the main objective of this paper. The paper is divided into two parts. The first part is the introduction and the second part is the conclusion.

## I. INTRODUCTION

Abstract - In our investigation work, Voting is commonly related to politics and is related with other related advantage and financial approach where voters stand to vote for the or her decision. In the new era of advanced technology, where online system improve with speed, robustness, security and accuracy the generation of accurate results, having manual election system becomes a challenge. A public election system add up to the backbone of a democracy, where the people have to elect their state's leader. India currently uses a manual election system, which forces several kinds of problems. Due to that paper, this need election system, some problems are faced by voters before or during elections and others are faced by the management before and after the voting. An online system which involves processes like posting votes, vote counting, vote counting and declaring results would constitute a good solution to replace current system and put forward system in this field will be helpful for the voters by using any resources like their own system or arranged by executive. However, the put forward system will also decrease the risk for corruption. The system is put forward after interviewing officials of two departments, the National Institute and Registration Authority India (NIRA) and the Election and India (ECI, NIRA) has an online archive of the election of India, and it provides the Computerized National Identity Card (NID) and also hold up different organizations with their other system. So, by using NIRA's system it becomes easy to register all voters at the age 18 or above and furthermore to verify and secure that data. Our system is also provide with a chat bot that works as a support or guide to the voters, this helps the using the voting process.

# JARVIS: Voice Controlled AI for Help Human

Prof. Rogan Feroz, Nanyang Technological University, Singapore, Email: feroz@nus.edu.sg

Department of Computer Science and Engineering, Nanyang Technological University, Singapore, Email: feroz@nus.edu.sg

The paper is a preliminary report on the progress of the research and is not intended for publication.

The objective of the current research is to develop a voice-controlled AI system that can assist users in various tasks.

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Abstract - This paper considers an overview of speech recognition technology, software development, and its application in the context of voice-controlled AI systems. The first version deals with the development of a speech recognition system, its application in various tasks, and the design of a user interface. The second version deals with the design of a user interface, its application in various tasks, and the design of a user interface.

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2.1.1. A traditional approach where a paper certificate is issued to the student after the completion of the course. The certificate is a physical document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.2. A digital approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.3. A hybrid approach where a digital certificate is issued to the student, but it is also accompanied by a physical certificate. The physical certificate is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.4. A blockchain approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.5. A decentralized approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.6. A distributed approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.7. A secure approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.8. A transparent approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

2.1.9. A verifiable approach where a digital certificate is issued to the student. The certificate is a digital document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

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2.2.1. A traditional approach where a paper certificate is issued to the student after the completion of the course. The certificate is a physical document that is signed by the institution and the student. It is a record of the student's achievement and is used for various purposes, such as for employment, further education, and for the student's own records.

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# A Survey Paper on Academic Certificate Verification Using Blockchain

Prof. Dr. Pooja Shinde, Assistant Professor, Shaheed Kadam, Nagpur, India

Department of Engineering Education, Shaheed Kadam, Nagpur, India

Abstract - In accordance with the standards of the Ministry of Education, there are around 1 million graduates every year, of which 4-44 will go to the employ...





## Research Paper on Drug Pill Recognition System

Amal Kumar, Pratik Agarwal, Naveen Prasad, Naveen Prasad, Pratik Prasad

Dept. of Computer Engineering, Siddharth College of Engineering, Suceva, Tamil Nadu, India. 600 121

II JET 118184 (RECEIVED)

Various projects have been proposed by various researchers to identify the drugs.

Various projects have been proposed by various researchers to identify the drugs. The approach proposed in this paper is to identify the drugs by their shape and color. The shape of the drug is identified by using the edge detection and color is identified by using the color histogram.

Keywords: Drug recognition, Image processing, Edge detection, Color histogram, Pattern recognition.

The paper proposes a software solution for identifying the drugs. The solution is based on the image processing technique. The main steps of the solution are: 1. Acquisition of the drug image. 2. Pre-processing of the image. 3. Feature extraction. 4. Classification.

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IJET



## An Analysis of causes and effects of change orders on construction projects in Mumbai.

Amna Kisan Bahane, Ms. Yogita Patil

NIT Tech, CIND (Construction Management), School of Engineering and Technology  
SNDIP University

Asst. Prof. (Civil Engg. Dept), School of Engineering and Technology  
SNDIP University

**ABSTRACT:** Construction is one of the most

important employment sectors in India with very limited growth being done to identify the causes and effects in construction industry. Large scale projects are facing problem of delays and extra cost. In all types of construction projects cost and time is an important role. The purpose of the paper is to focus on various change order and cause, effect and control measures for construction projects in East region of Mumbai. A set of questions were prepared between the respondents working in the site to explore the causes and effects of delay faced by them. The respondents are engineering professionals having minimum 5 years of experience in construction industry for building projects. From the data collected by the questionnaire survey we find that Contractor's delay was for internal coordination and not due to external we used relative importance index method.

**KEYWORDS:** Construction delay, Change Management, Construction Project, Contract, Rights, Cause, Change Order, Risk, Relative Importance Index

### 1. INTRODUCTION

Change orders have long been an integral part of the construction industry. In a narrow sense, a construction project being executed without a design which results in a state of work which differs in the different parts involved in the project execution. The management of these changes is left to what nature we manage the

change without affecting the goal. Managing change is the greatest importance in the success of construction project. The change orders created when change occur from any reason it may occur. However, no a change in the work the addition or removal of the work change causing the network. Many of the time change causing the network productivity. Change orders are only to manage at the initial phases of construction which reduce the network and often effects for particular stage. So the change orders are given any reason they reflect effect on construction project which implied in delay or cost overruns.

### II. LITERATURE REVIEW

**Change Order**  
A change order is order which specifies the proper changes in the contract which affect the project duration and cost of the project. It is also used as a guide to the contractor which changes the specification of work by the owner, contractor (Mishra, 2003)

### Review of Technical Papers

1. **Multi Source Work Order** (June 2006-2010) One of the most important problems facing the construction management process is the occurrence of change orders which become inevitable in every construction project and the magnitude of these variations varies considerably from project to project. Considerably caused different effects to the project. The changes in cost, time, quality, and completion schedule.

There is a wide gap between the two parallel layers and they are held together by the steel bars.

Figure 1: Space frame structure



A space frame is a structure type, selected or developed to suit the particular requirements of modern architecture. Space frames are used in the form of one or more layers. The layers are held together by the steel bars. The structure can have one, two, three or even four layers. The layers are held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate. Space frame structures are composed of three-dimensional members. These members are composed of three-dimensional members and they are held together by the steel bars. The structure is held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate. Space frame structures are composed of three-dimensional members. These members are composed of three-dimensional members and they are held together by the steel bars. The structure is held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate.

Table 1: Comparison of Space Frame and other structures

- 1) Flat Slab
- 2) Lattice Deck
- 3) Beam Wall

Space frame and other structures are compared in terms of their performance. Space frame is a structure type, selected or developed to suit the particular requirements of modern architecture. Space frames are used in the form of one or more layers. The layers are held together by the steel bars. The structure can have one, two, three or even four layers. The layers are held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate. Space frame structures are composed of three-dimensional members. These members are composed of three-dimensional members and they are held together by the steel bars. The structure is held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate.

Asst. Prof., Department of Civil Engineering, Sreejith College of Engineering, Sreejith, Kerala, India

Sarita E. Srinivasan, Sreejith S. Sreejith

# Comparison of Barrel Vaults

Space frame is a specialized structural system that consists of a network of interconnected members. The members are held together by the steel bars. The structure can have one, two, three or even four layers. The layers are held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate. Space frame structures are composed of three-dimensional members. These members are composed of three-dimensional members and they are held together by the steel bars. The structure is held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate.

## 2. Space Frame

Space frame is a specialized structural system that consists of a network of interconnected members. The members are held together by the steel bars. The structure can have one, two, three or even four layers. The layers are held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate. Space frame structures are composed of three-dimensional members. These members are composed of three-dimensional members and they are held together by the steel bars. The structure is held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate.

## 1. Introduction

Barrel vaults are a type of structure that is used in the form of one or more layers. The layers are held together by the steel bars. The structure can have one, two, three or even four layers. The layers are held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate. Barrel vault structures are composed of three-dimensional members. These members are composed of three-dimensional members and they are held together by the steel bars. The structure is held together by the steel bars and the same forces are supported by the same members. The forces are shared equally in each direction. The behavior is similar to that of a plate.

Asst. Prof., Department of Civil Engineering, Sreejith College of Engineering, Sreejith, Kerala, India



# Life cycle assessment approach to analyse the impact of application of waste compost for agricultural purpose

Frankie Kerner, V. L. Knapton

Member, Professor

Department of Civil Engineering,

Government College of Engineering, Thiruvananthapuram, India

Abstract—The disposal of solid waste is one of the major problems faced by fast developing urban areas today. Among all the disposal options of solid waste, composting can be one of the sustainable options for waste disposal. During the annual composting process, though the amount of compost generated through composting can be effectively used for agricultural purposes as a replacement for synthetic fertilizers, as synthetic fertilizers do not improve soil health and also leads to a negative impact on the environment through the release of greenhouse gases. Thus, improved use of organic fertilizer along with urban waste compost can be an excellent solution to waste disposal. This study focuses on the impact of application of composting on the environment. Life cycle assessment is carried out to provide the impact of life cycle and use of synthetic fertilizers and other waste compost on environment.

Index Terms—Synthetic fertilizer, Urban waste compost, Life cycle assessment, Solid waste management

## I. INTRODUCTION

The disposal of solid waste has always been a huge problem throughout the world. The population continues to grow with the growth in population and development of countries. Disposal of waste has become a major issue in many of the cities. The fast rate of population and development of countries is leading to an increase in the amount of waste generated. The fast rate of population and development of countries is leading to an increase in the amount of waste generated. The fast rate of population and development of countries is leading to an increase in the amount of waste generated. The fast rate of population and development of countries is leading to an increase in the amount of waste generated.

Composting is a natural biological process that breaks down organic materials into a nutrient-rich soil amendment. The process involves the use of microorganisms to decompose organic matter into a stable, humus-like substance. This process can be carried out in a variety of ways, including in a compost pile, a compost bin, or a composting system. The composting process is a natural biological process that breaks down organic materials into a nutrient-rich soil amendment. The process involves the use of microorganisms to decompose organic matter into a stable, humus-like substance. This process can be carried out in a variety of ways, including in a compost pile, a compost bin, or a composting system.

However, extensive use of synthetic fertilizer will impact soil quality and fertility. Synthetic fertilizers, which are made of synthetic materials, can lead to soil degradation and loss of soil fertility. The use of synthetic fertilizers can also lead to water pollution and other environmental problems. The use of synthetic fertilizers can also lead to water pollution and other environmental problems. The use of synthetic fertilizers can also lead to water pollution and other environmental problems. The use of synthetic fertilizers can also lead to water pollution and other environmental problems.

# Data Analysis of Village Sangawade (An Approach to Town Planning)

Aniket Bhosdive<sup>1</sup>, Kishore Wakode<sup>2</sup>, Anup Surve<sup>3</sup>, Abhail Patil<sup>4</sup>, Rajan Arbhure<sup>5</sup>, Saptarshi Kadam<sup>6</sup>, Prof. Prasad Kulkarni<sup>7</sup>  
<sup>1,2,3,4,5,6,7</sup>Department of Civil Engineering, Sangawade, Prasad (Maharashtra), India-411011

**Abstract:** Village development planning is a technical and methodological process concerned with the coordinated land use planning and design of the overall environment including utilities and transportation network to guide and direct the orderly development of settlement and communities. It consists first with research and analysis, second- planning, urban design, public consultation, policy recommendations, implementation and management. These projects is associated with collection of data like water samples, soil samples and detailed road surveys along with an analysis and design of the same. There will help in future planning and designing of city which improve quality of work and offer benefits comes with environmental and social benefits.

**Keywords:** Development, Environmental Planning

## 1. INTRODUCTION

Village development is an effort to bring and guide the physical growth of the village in taking building and housing development in such the various works such as social, cultural, economic and recreational and providing healthy conditions for human to live, to work, bringing about the socio, economic well-being for the majority of mankind. Integrated human civilization activities were built according to geographical location, water and land resources, roads or other facilities that were beneficial for human habitation. Some communities designed through first with some and class of which some achieved historical success. The development of new settlements and centres, although today, there are different reasons for their existence such as the supply of housing needs. The need for rural development is also due to many reasons facing the rural areas, which generally suffer from inadequate infrastructure facilities and technological advancement. The rural areas are not well placed in terms of basic minimum required services and thereby their traditional outlook towards development has been preventing them from taking full advantage of the knowledge offered by the government. Also, the entering of rural and other areas has been largely concentrated in form of a few locations instead of the entire region. It is generally for this reason that the benefits of rural development programs failed to reach the rural population, especially for those residing in the cities reported. In overview the types of critical issues the villages are collected in various regions points and some and other issues are conducted related to soil, water, and food. This often a critical review of key features on the same village in planning and designing of appropriate and convenient facilities, areas of more economic to a and help rural development. The primary health centres, schools, and other industrial and other requirements for rural development in India. Rural planning is an example of an agrarian economy, although farming and agriculture are one of the most important activities. The problem lies in the fact that the same is left of agriculture sector is not a constant dealer as the rural areas, about 70% third of India's population depends on agriculture. As a result, the productivity is not up to the mark with increases only getting minor increases, which in villages located since 1991 engulfed with lack of adequate infrastructure, road, transport, employment and other health issues. However, the agricultural output has grown at only 1.2% during 2007-2011. All these factors have been during the process of development. Therefore there is a need to focus on rural development and not just urban development.

**1. Scope for Improvement**

The primary aim to improve should be providing suitable transportation and communication facilities, employment in rural areas and improving the productivity of agricultural work. Other villages in our country are not in touch with the urban areas located at that country. Therefore, this leads to segregation and a rural divide between urban and rural areas. In essence, the advancement of rural areas needs drastically improve. Even after so many years of independence, these villages still have a gap in their people. Quality education can help in achieving the goal of eradication of rural poverty with. The growing literacy rates in rural areas, especially the females, are a major source of concern. There is a need for rural and technical education. Modern technologies like

# Feasibility Study to Sangawade Village Development

Ashok Bhosle, Kailash Wakale, Anurag Sawar, Ashok Parit, Rajay Ambekar, Shreyas Bhale, Prof. Pravin Wadekar  
 I.T.E.V.'s Department Of Civil Engineering, Dr. D. Y. Patil Institute of Engineering Management & Research, Kharadi, Pune  
 Maharashtra 411013, India, Email: ashok@iit.edu

**Abstract:** What is feasibility study? In the name of a feasibility study is used to determine the viability of an idea such as ensuring a project is legally and technically feasible. The study is to be done to determine the feasibility of investing through by checking the parameters such as road survey, water test, soil test, census data collection, etc. The goal feasibility checking is to determine whether the project should go ahead, be redesigned or the abandoned altogether. The feasibility study concludes that the project will be able to be implemented to extent as it was originally planned. Generally, with proper provide network development and project implementation.

**Keywords:** feasibility, planning, implementation, parameters, viability.

## 1. INTRODUCTION

Single approach to rural development would not be effective. In fact, rural development is the product of interaction between various physical, technological, economic, social-cultural, institutional and environmental factors. Further the rural sector should undergo the rapid changes so that it can lead the movement of national development and therefore it needs the maximum development. It has been rightly said, "To be fed, housed, clothed, and developed, rural development should not be seen as a package of specific modes but as a transformation of rural life and conditions".

India developed has been receiving increasing attention of an government across the world. In the Indian context rural development means special attention for the important sectors. There are two kinds of the population still lives in villages and there cannot be any program so long as rural area means backward. So, the backwardness of the rural sector would be a major requirement to the overall growth of the country.

Feasibility of a project can be explained by considering following items

- 1) Technical Feasibility: The kind of investment program for the various resources available for the project. It helps engineers to determine whether the project is technically feasible or not. After engineering all the technical skills, one can be able to include the feasibility of the project.
- 2) Economic Feasibility: This assessment typically gives an economic analysis of the project and sustainability of profit or loss. Economic feasibility involves the study of project as per national resources are allocated.
- 3) Legal Feasibility: This assessment involves whether any aspect of the proposed project conflicts with legal requirements. The project must be in accordance with local, state or federal laws. For a say an organization wants to construct a new office building. The project must be in accordance with local, state or federal laws. For a say an organization wants to construct a new office building. The project must be in accordance with local, state or federal laws. For a say an organization wants to construct a new office building.
- 4) Government Feasibility: This assessment involves conducting a study to analyze and determine whether—and how well—the organization's interests can be met by completing the project. This assessment is the most important for project success, when all projects will fail if not completed in time. Therefore the legal consultation.

## II. LITERATURE REVIEW

Review of literature is an important aspect of research work as it helps in understanding specific problems and in drawing some hypotheses. Keeping in this view, literature consulted with the problem to have been reviewed planning in rural sector. Review of literature is an important aspect of research work as it helps in understanding specific problems and in drawing some hypotheses. Keeping in this view, literature consulted with the problem to have been reviewed planning in rural sector. Review of literature is an important aspect of research work as it helps in understanding specific problems and in drawing some hypotheses. Keeping in this view, literature consulted with the problem to have been reviewed planning in rural sector.



# Face Recognition Attendance System

Professor B Gupta<sup>1</sup>, Prachi Phansalkar<sup>2</sup>, Om Shukla<sup>3</sup>, Swapnil Litagade<sup>4</sup>

<sup>1</sup>HOD, Information Technology, SCOE, Sadashivare, Pune, India<sup>1</sup>

<sup>2</sup>Student, Information Technology, SCOE, Pune, India<sup>2</sup>

**Abstract:** Biometrics, which can be used for identification of individuals based on their physical or behavioral characteristics has gained importance in today's society where information security is essential.

Face geometry based identification systems utilize the geometric features of the face like length and width of the face. The proposed system is a verification system which utilizes these face geometry features for user authentication. This project introduces an inexpensive, powerful and easy to use hand geometry based biometric person authentication system. One of the novelties of this work comprises on the introduction of face geometry's related, position independent, feature extraction and identification which can be useful in problems related to image processing.

## 1. INTRODUCTION

Biometric authentication is the ideal solution to the security requirements. Not only it is much more user friendly than remembering a number of passwords or carrying around a card, but it is something that cannot be stolen or cracked. The biometric authentication systems use human traits which are unique to the individual and neither is stolen nor duplicated. Biometric authentication is truly the future of personal identification.

Face geometry based biometry systems exploit features on the human hand to perform identity verification. Due to limited discriminatory power of the face geometry features, these systems are rarely employed for applications that require performing identity recognition from a large scale database. Nevertheless, these systems have gained immense popularity and public acceptance as evident from their extensive deployment for applications in access control, attendance tracking and several other verification tasks.

- 1. Significant discriminatory information/Combination of 2-D and 3-D features/
- 2. Contactless Hygienic method
- 3. Improved Performance
- 4. Difficult to forge or counterfeit

It has Significant discriminatory information means It is Combination of 2-D and 3-D features. This is Contact less Hygienic method. face geometry has had lesser attention paid to its study because most of the difficulties associated with shape definitions and modeling, it doesn't require physical presence like existing systems.

Our system uniquely

### Behavioural:

It helps in determining if the system requires special effort to educate, train, transfer, and changes in employee's job status or new ways of conducting business.

### Operational:

1. It determines whether the system is operating effectively once it is developed and implemented.
2. It ensures that the management should support its proposed system and its working style in the current organizational environment.
3. It analyzes whether the users will be affected and they accept the modified or new business methods that affect the possible system benefits.

### Table:

BITS/PIXEL	POSSIBLE COLORS
1	2
2	4
3	8
4	16
8	256
16	65536

# Recipe Detection of Image Using Deep Learning

Utkarsh Tane, <sup>2</sup>Sayan Ghosh, <sup>3</sup>Sanket Ghosh, <sup>4</sup>Pratyakshya, <sup>5</sup>Prof. Rashmi Mukherjee

<sup>1,2,3,4</sup>Department of Information Technology Engineering, Siddhant College of Engineering, Pune, Maharashtra, India

**Abstract** – Food is necessary for human existence, and people are always trying out new, tasty dishes. People frequently select food products from grocery stores that they don't even know the names of, or that they don't immediately recognize. It's crucial to understand which elements may be combined to create delicious cuisine recipes. For a beginner chef, picking the proper recipe from a list of items is really challenging. Even for professionals, it may be a challenge. Machine learning is constantly being used to our daily lives. One such instance is object recognition using image processing. Even though there are many different food items involved in this procedure, traditional methods will result in a higher risk of error. Ingredients Deep learning and machine learning techniques can be used to overcome these issues. In this research, we constructed a model for identifying food ingredients and created an algorithm for recipe recommendation based on identified ingredients. We created a unique dataset with 9850 photos divided into 22 types of food items. We used a Convolution Neural Network (CNN) model to recognize food items, and machine learning to generate recipes. We had a 94% accuracy rate, which is extremely helpful.

**Keywords:** Deep Learning, CNN, Indian Food, Image Classification, MAX-pooling, Convolution filters, Convolution, Convolutional Neural Networks

## 1. Problem Statement

The server will launch the Indian Food Classification application. As a consequence, a user or visitor can utilize image processing to look for recipes in the application. A user or visitor can use image processing to look for recipes in the application.

## 2. Introduction

People nowadays are more careful of their food and nutrition in order to avoid certain approaching or prevent ailments. Because people rely on smart technology, the feasibility of an application that automatically monitors an individual's nutrition is beneficial in a variety of ways. It takes people's awareness of their eating habits and diet throughout the last two decades, research has concentrated on automatically recognizing food and nutritional information

learning algorithms. It is crucial to accurately estimate food's caloric content in order to analyze dietary consumption. The majority of individual brands and types exist in the market. Today's busy and on-the-go lifestyle makes it simple to forget to maintain track of their food intake. This simply highlights how crucial it is to accurately track one's diet.

Lately, the number of intelligent applications for smartphones, including Android and iPhone models, has grown significantly. They have the power to balance complex cooking systems and alert users to harmful meals. Smartphones processing capabilities are rising as a result of developments in the many technologies that are employed in them. They have the computational ability to analyse real-time video media data, but standard mobile devices cannot. As a result, photographers tend to upload photos to servers, increasing transmission costs and delays. Given that modern cellphones can also handle high-quality photographs, the development of real-time apps that take photos and upload them from machine learning models is the main goal of research on identifying foods. To prevent illnesses like diabetes, high blood pressure, and other issues, preventive is key.

Self-reporting and manually recorded equipment are used in several of the current dietary evaluation techniques. The problem with these methods of evaluation is that participants often underestimate and underreport their food intake, which leads to bias in the participant's judgement of their caloric intake. Improvements to the existing techniques are needed in order to boost accuracy and lower bias. A mobile cloud computing system, which utilizes both the cellphones to collect nutritional and caloric data, is one such potential option. The next stage is to automatically analyse the colour and diet data using cloud computing power for an impartial evaluation. Users must still manually enter the data, though. Many attempts have been undertaken in the last several years to conduct research and create visual-based dietary and caloric information analysis. The effective extraction of information from food photographs, however, is still a difficult problem.

Convolutional neural networks have been used in this article to attempt to categorize food photos for further diet monitoring applications (CNNs). The CNNs have been used for the purpose of classifying foods since they can handle enormous amounts of data and can estimate the attention



## Integrated ERP & E-Commerce for Medicines

Shrimalya Bhalve, Anushri Wali, Payal Pingale, Rohit Gupta, Dr. Brijendra Gupta

Department Computer Engineering, Siddhant College of Engineering, Dahanu, Dist. Maharashtra, India

### ABSTRACT

In Medicine and medicine is very essential and most required thing in the world so here is the resource to reach to every one for Medical solution for all. The idea required in the main purpose of this integrated system is to keep the lower medicine record as well as to help with its need and expiration. Its requirement is that the system should act as a online warehouse, which will be secured as well, so that every stock owner will have their stock and would get notified by the expire date for each medicine. An integrated ERP & e-commerce medicines from medical store owner and stock details using the stock lot batch number, using this batch number of medicine check for its copies.

**KEYWORDS:** ERP, e-commerce, security, distributed algorithm, random forest, commodity trading, batch no.

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### I. INTRODUCTION

An ERP system integrated with e-commerce is attempt to provide all function across a single company. With these system all these functions "specific needs". Integration is the key word for ERP & e-commerce. Ideas gathered while communicating with the medical store owner.

1. Maintains of stock information.
2. It listing expire inventory.
3. It couldn't recognize whether the stock is finished or not. According to analysis we understand the issue faced by medical store owners now we providing them and ERP system. It Collecting the information from medical store owner's using our ERP system and store all the information in a database we providing them the stock information. Get the local information from owner of medical store and store it into the database. Using search method we find about the expiry details of the age inventory. Recognize the details of product which have to get referral and send a message to the owner. Distributed database is the term we are using to integrate the database which we will get from different ERP systems. In particular areas multiple medical stores are present about nervous system we are providing for a single medical store and if we consider a particular area there are multiple medical stores then the database will be in the distributed format. Now we have separate the database of each medical store and we are going to integrate the data to obtain the medical inventory properly.

### II. LITERATURE SURVEY

In e-commerce, the security involves two types: hard security and soft security. Hard security includes cryptography, information hiding, while soft security is associated with the methods which are based on trust. Integrated system consisting more than two data bases and working on them at the same time to implement this. We thinking to implement one ERP system and one e-commerce application so it will get the information through ERP and process these data base through e-commerce.

Following are the papers we have surveyed to get the detailed information of ERP system and e-commerce application.

1. Proposing a Distributed Algorithm to Finding Malicious Entities and Improving Security in E-Commerce Environments.
2. Developing an E-Commerce Website.
3. A Role Oriented Requirements Analysis for ERP Implementation in Medical Service Organizations.
4. An Ad Hoc-based ERP for Medical Treatment Provision in Crisis Conditions.

Enterprise resource planning is the integrated management of main business processes, often in real time and mediated by software and technology. ERP system is easy to design and easy to maintain the data. E-Commerce is a business firm that used to sell anything on internet, and e-commerce is hard to design but easy to collaborate or to integrate with the data created by ERP system.

## Survey paper on AI chatbot on intelligent nutritionist

Vinayak Pati<sup>1</sup>, Dr. Brijendra Gupta<sup>2</sup>

Department of Information Technology, Sidhant College of Engineering, Pune

**Abstract** - People such around the world is getting increasingly concerned with their health and way of life in moment's obnoxious terrain of the moment. Still, simply avoiding junk food and exercising isn't enough, not sufficient, we need a well-balanced diet. We can live a healthy life with a balanced diet grounded on our height, weight, and age. Your diet can help you achieve and maintain a healthy weight, lower your chance of developing chronic conditions (including cancer and heart ailments), and enhance your general health when combined with physical exercise. For this, there is a need for a smart AI chatbot that can be a personal chatbot for suggesting diet and exercise and calculating BMI.

**Key Words:** Chatbot, Smart nutritionist, BMI Calculator, Bot, Machine Learning.

### 1. INTRODUCTION

The thing of food recommendation is to give consumers a list of ranked food products that will satisfy their unique dietary requirements.

Then, the term "food" has a broader meaning and refers to all food-related products, including restaurants, bistros, coffee shops, and dining establishments. Exploration on nutrition, food wisdom, psychology, biology, anthropology, sociology, and other natural and social disciplines is frequently multidisciplinary in nature.

There are primarily three factors that make food recommendations different from other factors of recommendations. Food recommendations bear a variety of environment and subject matter noise. Rich stoner environment (similar as heart rate and number of way taken) and external environmental environment (similar as physical exercise-applicable and health-applicable environment) collected from colorful detectors describe drugless factual physical conditions and their surroundings, and as a result, give useful information for precise matching between stoner demand and food particulars.

For instance, a food recommendation after exercise that user creates is likely to suggest to one person fluids high in protein and water. Additionally, eating advice is crucial for good health. Therefore, for conceptual optimization and completing the food recommender system should also include medical information, nutritional knowledge and

other pertinent domain knowledge. (2) The most visible distinction from the user's perspective is that dietary recommendations are highly relevant to users' health. As a result, the ideal meal recommendation system should self-adaptively create a trade-off between individual dietary preferences or interests and nutritional needs.

### Integration of context and knowledge

The ability to filter out unrelated recommendations can be aided by basic context information (like time and location). Compared Food recommendations involve more complex, varied, and even dynamic factors than other types of recommendations do. Rich user context and external environmental context information provide crucial information for an exact match between user requirements and food items of interest by describing users' actual physical conditions and their surroundings. Numerous wearable electronic devices and ambient sensors have been developed over the past ten years. By connecting users to nearby machines, they can instantly monitor changes in the environment and conditions of people's bodies everywhere.

### 2. Related Work

Many medical Chatbot prototypes have been released in recent years with the intention of guiding the user with medical advice after extracting the illness details from user messages. This research describes a system and approach for virtual discussion that can help adolescents deal with their psychological stress. With the help of this chatbot, users will be able to ask inquiries like they would to a real person. Natural Language Processing ("NLP") is the technology at the heart of the proposed chatbot. [3]

This essay offers an analysis of the types of many recommender systems recommendations that focus mostly on divided into three groups: cooperative content-based filtering, filtering, and hybrid filtering. This essay also covers benefits and drawbacks of recommendation techniques. Each technique has advantages and disadvantages that are relevant to the field.

This article suggests a method for developing a chat application with knowledge that forbids users from sending improper or unsuitable messages to other users by implementing natural language processing at the finest level possible [NLP]. [3]

# Survey Paper on Stock Prediction Using Machine Learning Algorithms

<sup>1</sup>Amol Jeewanrao Shewalkar, <sup>2</sup>Dr. Bijendra Gupta

*Department of Information Technology, Siddhant College Of Engineering, Pune*

**Abstract** - Stock Market Prediction is a challenging and trending topic for researchers in recent years. Although it contains significant risk, it is frequently utilized in investment schemes that promise big returns. The returns on stocks are quite erratic. They are influenced by a number of variables, including prior stock prices, current market trends, financial news, social media, etc. There are many methods used to forecast stock value, including technical analysis, fundamental analysis, time series analysis and statistical analysis. However, none of these methods has been demonstrated to be a reliable forecasting method. In order to improve the accuracy of stock price prediction, a variety of machine learning approaches and algorithms are examined in this study.

**Key Words:** CNN, LSTM, LSTM, Stock price, Machine learning.

## 1. INTRODUCTION

The stock market has a significant impact on a country's economic performance. Its prediction has been very precise and troublesome since markets' existence, and one of the most significant problems faced by many stockholders is predicting its price. It is an area where prediction does not follow any rules as the nature of the market is very volatile. Due to its volatile nature and high risk, there is a high return on investments, but 95% of the traders make losses in the stock market because they try to gamble by randomly speculating the price or movement and lack a proper trading setup. The share market is based on the concept of demand and supply. If the demand for a particular company's stock is higher and the supply is low, then that company's share price would tend to increase and if the demand for company's share is low then the company share value tends to decrease. The successful predictions of a stock's price by its analysts could lead to a significant profit. This reinforces the idea that time series patterns have great predictive potential and a high likelihood of producing lucrative trades and high returns for investment in company by using extraordinarily large historical data sets to show different conditions. The primary goal of this research is to improve stock price prediction systems so that investments grow, and investors can optimize their earnings. **PREDICTION METHODS:** 1. By attempting to calculate a security's intrinsic value, fundamental analysis estimates securities. It is a technique for figuring out the true or "fair market" value

of a stock. The stock is seen as being underestimated and a buy recommendation is issued if the fair market value is higher than the current market price. 2. Technical analysis seeks to anticipate price fluctuations in the future, giving readers the information they need to turn a profit. Charts are used by traders to identify entry and exit points for potential trades using technical analysis tools.

## 2. Related Work

The artificial neural network work that has been proposed by K. Srinivas, M. Sreenivas, V. Chaitanya [1] is a very well-liked method for support vector machines and stock market price prediction. List the benefits and drawbacks of each model and contrast how the stock market is executed using these models. On machine learning for vector classification and prediction, artificial neural networks (ANN) look to have a lot of potential, using a nonlinear mapping technique in which the input vector is fed into a high-dimensional feature space to execute nonlinear class partitions using a linear model. Time series data are handled by the ARIMA model. The prediction of Nifty 500 data is done in this paper using machine learning techniques like Support Vector Machine, Artificial Neural Network, and Auto Regressive Integrated Moving Average. Here, the 2015 Nifty bank dataset is used. Geetha Uthra, Indu Kamal, Kiran Dogra, Premkumar Yadav [2] proposed to get near these stock trends by machine learning approaches that have been used for stock price prediction. Five models have been built and their performance in predicting stock market trends is compared in this research. Support Vector Machine (SVM), Random Forest, K-Nearest Neighbor (KNN), Naive Bayes, and SoftMax are the five supervised learning methods. The findings of the probing indicate that the Naive Bayesian Classifier performs better for smaller datasets and the Random Forest algorithm performs best for larger datasets. Rasal Nayan Reddy Challa, Venkatesh Sankar Papale, Ganapati Pandu [3] proposed the project to investigate the relationship between public opinions expressed on Twitter and changes in a company's stock price, including climbs and declines. In this research, they analyse the relationship between stock market movements of a firm and attitudes on twitter by using sentiment analysis and supervised machine learning methods on tweets extracted from twitter. Wazim El-Bad, Mariam Moulkied, Mohamed Ibeir [4] proposed to increase stock expectation prediction and enable profitable



## Recommendation by Service Rating Using GPS for Mobile Users

Prof. Brijendra Gupta, Shreyas Walujkar, Vishal Dhane, Moreshwar Tendulkar, Tushar Jadhav  
Siddhant College of Engineering, Sodumbare, Pune

### ABSTRACT

Social media is for scoring system currently a day's Users update share or tag photos throughout their visits. The geographical knowledge set by smart phone bridges the gap between physical and digital worlds. Location knowledge functions as a results of the affiliation between user's physical behaviors and virtual social net works structured by the smart phone or internet services user offers ratings thereby place and this place becomes popular the assistance of rating prediction and user is employed social media for rating. Currently a day's social media becomes fashionable. We tend to sit down with these social networks involving geographical data as location-based social networks (LBSNs). Such data brings opportunities and challenges for recommender systems to unravel the cold begin, messengers downside of datasets and rating prediction. During this paper, we tend to alter use of the mobile users' location sensitive characteristics to hold out rating postulation. The connection between user's ratings and user-item geographical location distances, known as user-item geographical affiliation, the connection between users' rating variations and user-item geographical location distances, known as user-user geographical affiliation. Paper, makes not what to change use of the users' users' location sensitive characteristics to hold out rating postulation.

**Keywords:** Geographical location, Rating prediction, Recommender system, Location-based social network

### INTRODUCTION

With the fast development of mobile devices and omnipresent net access, social network services, like Facebook, Twitter become prevailing. In step with statistics, good phone users have created knowledge volume 10 times of a customary telephone. In 2015, there have been one.9 billion good phone users within

the world, and half them had accessed to social network services. Through mobile device or on-line location primarily based social networks (LBSNs), we will share our geographical position data or check-ins. This service has attracted innumerable users. It additionally permits users to share their experiences, like reviews ratings, photos, check-ins and moods in LBSNs with their friends. Such data brings opportunities and challenges for recommender systems. Especially, its geographical location data bridges the gap between the important world and on-line social network services. The primary generation of recommender systems with ancient cooperative filtering algorithms is facing no challenges of cold begin for users (new users within the recommender system with very little historical records and therefore the sparseness of datasets. If its geographical location issue is unneeded, once we search the web for a Travel, advocate systems could recommend U.S.A. a brand new scenic spot while no considering whether or not there area unit native friend to assist U.S.A., however if recommender system contemplate geographical location issue, its recommendations could also be a lot of humanized on thought. This approach the geographical location issue will be a good idea for recommender systems.

### II LITERATURE SURVEY

**Paper 1:** Toward the next generation of recommender systems: a survey of the state-of-the-art and possible extensions

**Description:** Author presents an overview of the world of recommender systems and describes this generation of recommendation methods that are generally classified into the following three main categories: content-based, cooperative, and hybrid.



# Stability and steady state analysis of control and safety systems of Nuclear Power Plants

Brijendra Gupta<sup>a</sup>, Pooja Singh<sup>b,a,\*</sup>, Lalit Singh<sup>a</sup>

<sup>a</sup> Dept. of Computer Science and Engg. (CSE), VIT Vellore, India

<sup>b</sup> Dept. of Mechanical, VIT Vellore, India

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## ABSTRACT

Control systems are the first layer of safety in Nuclear Power Plants, the failure of which makes safety systems. The failure of safety system can lead to radiation exposure to the public. Therefore, it is essential to ensure the stability of such systems. This paper proposes an effective methodology for stability and steady state analysis of control and safety systems of Nuclear Power Plants. The methodology includes FCMNet modeling and analysis of its dynamic behavior. Despite of its simplicity it is very accurate. The application of the proposed techniques is shown and validated on a reactor protection system, which is under operation in six Nuclear Power Plants.

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## 1. Introduction

Safety-critical and control systems permeate our everyday lives (Lalit, 2014). Such systems are nervous systems of NPP and hence they must undergo for stability analysis. Important attributes of dependability, before commissioning phase. In general, these systems are real time in nature.

Researchers and practitioners are putting their tireless efforts to ensure and measure the dependability of such systems (Kamal et al., 2017; Kumar et al., 2019). These systems are composed of heterogeneous hardware, software and firmware components. Failure of one component may fail to perform the system function and hence effects of components failure on the overall system needs to be analyzed. Such dependencies form model the core of system as an integrated system of hardware, software, firmware in the environment, on which it depends, such as (Kumar, 2018). Dependability includes several related attributes of the system such as reliability, safety, security, performance, stability, steady state, etc. Researchers attempted to propose effective methods to deal with each of these attributes. Methods based on Software Reliability Growth Models & state based methods (Kumar and Singh, 2018; Singh and Tejpalni, 2015) are used to deal with software reliability; Reliability Block Diagrams, Reliability Graphs, Fault Trees &

stochastic models (Singh and Vimal, 2019) are used to deal with system reliability. Fault Trees, Event trees & stochastic models (Singh and Rajput, 2015a,b; Singh et al., 2015) are used to deal with system safety. State feedback mechanisms (G. Anthoni and Fritchard, 1992, 1993) and Linear Matrix Inequality (LMI) based methods (Chen, 1995) are used to deal with system stability.

Due to uncertainty associated in such systems, the problem of stability and steady state analysis poses several challenges and hence has a rich long history of literature. From the literature survey, most researchers deal with the plant bounds (Dallard and Paganini, 1990; Skogestad and Postlethwaite, 2007) on uncertainty and few of them deal with stochastic random variables (Kumar et al., 2017). Unfortunately, the stochastic uncertainty is not covered by the existing methods. In this paper, we propose a novel methodology to deal with the stochastic uncertainty in the system. The proposed methodology is based on the FCMNet modeling and analysis of its dynamic behavior. The FCMNet modeling and analysis of its dynamic behavior is based on the FCMNet modeling and analysis of its dynamic behavior. Such systems which have uncertainty in time delay in input/output communication channel can be modeled as a system with multiplicative uncertainty. Several issues and challenges for stability of such systems are addressed by many researchers (Ela and Eshenbeni, 2011; Gupta et al., 2007). Some researchers have extended their work on stability for nonlinear systems (Dwivedi and Vaidya, 2011; Vaidya and Ela, 2010). A lot of work is done on stability analysis of the systems with nonlinear dynamics with multiplicative stochastic uncertainty (Deng et al., 2001; Dwivedi et al., 2015).

\* Corresponding author.

E-mail addresses: [bjgupta@vit.ac.in](mailto:bjgupta@vit.ac.in) (B. Gupta), [pooja@vit.ac.in](mailto:pooja@vit.ac.in) (P. Singh), [lls@vit.ac.in](mailto:lls@vit.ac.in) (L. Singh).

All authors have contributed equally.

# IDENTIFICATION AND RECOGNITION OF LEAF DISEASE USING ENHANCED SEGMENTATION TECHNIQUES

Brijendra Gupta<sup>1</sup>, Y. Elanugudi<sup>2</sup>, G.N. Naveen Kumar<sup>3</sup> and P.T. Kalavandani<sup>4</sup>

<sup>1</sup>Department of Information Technology, Anna University of Engineering, India

<sup>2</sup>Department of Electrical and Electronics Engineering, St. Peter's Institute of Higher Education, Tamil Nadu, India

<sup>3</sup>Department of Electronics and Communication Engineering, GRIET Institute of Technology, India

<sup>4</sup>Department of Electronics and Communication Engineering, Anna University of Engineering, India

## Abstract

Segmenting refers to the technique of breaking up an image into its component parts one by one. When it comes to the process of representing photos, there is a plethora of choices available at current point in time. These options range from the very straightforward approach to the complicated color image segmentation techniques. The bulk of the time, the parts that go into making up these sub-assemblies are done that individuals are able to easily identify and categorize as being distinct from one another. As a result of the limitation of computer lack of intelligence to differentiate between distinct items, a wide variety of algorithms have been devised and utilized in the process of segmenting photographs. In order to complete its tasks, the image segmentation algorithm requires a wide range of image characteristics to be provided as inputs. This could be referring to the colors that are contained within an image, the borders that are included within the image, or a particular region that it contained within the image. In order to break down color images into their component elements, we make use of an algorithm that is inspired by natural selection. The resulting color segmented images are then used to identify and recognize the leaf disease in plants. The study conducts extensive simulation to test the efficacy of the model. The results show that the proposed method achieves higher segmentation accuracy than other methods.

## Keywords:

Identification, Recognition, Leaf Disease, Segmentation

## 1. INTRODUCTION

In many parts of the world, agricultural land is put to use for a wide range of activities in addition to the production of food. Agriculture has a significant role in India's entire economy and it remains of great significance. As a direct result of this, the process of identifying diseases that affect plants is of the utmost significance in the agricultural sector. Utilizing a strategy that is based on automatic disease detection is advantageous when it comes to managing plant diseases in the early phase, in which they transfer. For instance, in the United States, pine trees are subject to the small leaf disease, which is caused by a fungus that has the ability to do significant damage and is named after the sickness. The tree does not survive for more than six years after it was planted since it is unable to reach its full potential. The states of Alabama and Georgia, which are located in the southeastern part of the United States, are beginning to experience the consequences of it. In instances such as this one, the detection of the virus could very have led to the good outcomes being achieved [1].

The well-trained eyes of specialists who carry out visual inspections are currently the only approach that is used to diagnose and identify plant illnesses. This method is fully dependent on the fact that it is the only way that is currently employed. Because it

requires the hiring of a large number of professionals and the continual expansion of the plant, accumulating this with ever larger farm sizes is expensive. This is not a small feat, particularly for the goal to be accomplished. In the majority of instances, farmers in some countries may not have access to the necessary resources or knowledge about where they can go to find suitable local trained professionals. This may prevent them from receiving the assistance they require. Obtaining professional assistance requires an extensive analysis of effect, as well as a significant amount of both time and money. This is a direct result of the problem. The technique that was described for identifying broad swaths of agricultural land functions pretty well in most instances in this situation. Simply paying attention to the signs that individuals themselves on a plant leaves is all that is required in order to successfully diagnose a disease. This contributes to a reduction in the amount of work that is required as well as the responsibility that are linked with it. Machine vision, which is used for automatic process control, inspection, and navigation based on pictures [2], is also aided by this which is helpful. Machine vision is utilized for automatic process control, inspection, and navigation.

The process of visually identifying the disease in plants that is labor-intensive, time-consuming, and can only be carried out in situations that are severely limited. On the other hand, a detection method that is automated would cut down on the amount of time and effort required while also improving precision. Fungus, viruses, and bacteria can regularly cause a wide variety of ailments in plants, many of which are fatal. A few examples of these flaws are early and late blight, brown and yellow patches, and others. Image processing studies the automatic recognition of color differences between healthy and sick areas [3], as well as the estimation of the total area that has been influenced by the disease [4]. Image processing also enables the measurement of the total area that has been destroyed by the disease.

## 2. RELATED WORKS

The author [5] carry out an SVM analysis of the various different classification methods for plant leaf diseases. It would appear that the nearest neighbor approach is the best performing algorithm that is both the most accurate and the easiest to understand. It was based on the sample data that was provided for testing. This conclusion is based on the fact that the 5 nearest-neighbor method (5NN) did the best results when it was put through its paces. Estimating appropriate parameters for SVM can be difficult if the training data are not linearly separable. This is considered to be one of the SVM approach weaknesses, if it is considered to be one of the SVM approach weaknesses.

# State of the Art Challenges and Technique for 5G and 6G using Software Defined network

Shikesh Dandale  
Assistant Professor  
SVKM's Institute of Engineering  
Pune, India  
shikesh.dandale@gmail.com

Pratikesh Singh  
SVKM's Institute of Engineering  
SVKM's College of Design  
Pune, India  
pratikesh.singh@svkm.ac.in

**Abstract**— The current age is progressing in terms of technology, new technologies are launching at a very rapid pace. A drastic shift in technology has been seen from 4G to 5G, 5G to 6G, and 6G to 7G, right now the shift is going from 4G to 5G, and soon it will go from 5G to 6G. Future will showcase many technologies coming in its picture with good optimized features and performances. The paper illustrates on the security challenges and techniques of open technologies like Software Defined Mobile Networks (SDMN) and Software Defined Networks (SDN). Experimentation was carried out with the security aspects on two standard attacks KDD and NIT. KDD datasets using our intelligent security mechanism. All the features present in the datasets are discussed in detail with all types of attacks for better directions. The security results discovered that new technologies like 5G or 6G will provide security using the mentioned security technique in the future too.

**Keywords**— Software Defined network, Security, 5G, 6G

## 1. INTRODUCTION

In this paper, the SDN technology provides the 5G and 6G related architectures at a very low cost. So this advanced state provides the rapid that gives insights into the 5G and 6G related topics at low cost. But the security of the systems is also very important in the network. In this paper, the authors have proposed the mechanism for the same in this paper. The proposed mechanism is a free and open-source solution that will follow the open standards. Section 1 will give an introduction to the evolution of SDN and SDMN technology. Section 2 will provide the literature review on security challenges and solutions. Section 3 will discuss two characteristics datasets which were used for experimentation. Section 4 will elaborate on an intelligent security mechanism that provides security in SDN for 5G and 6G. Section 5 will provide insights into the experimentation carried out and result analysis for the case. Xii et al. [1]. In the early history of the programmable network in the mid-1990s, the two most significant early ideas were OpenFlow (Open standard) and active networks. In 1999 Open flow was based on ATM architecture. During that time, two approaches were more popular, which namely the compact networks and Generalized Control of ATM Network (GCAN) in Tanager framework. It is a state mechanism and multiple switch capabilities are used for the simultaneous and concurrent management of multiple partitions. It also helps in security multiple control architecture. In DCNs, the management and the control functions of the ATM network modules should be migrated to an external dedicated workstation and should be shipped with the devices. In mid-1999 Active networking was used and where general architecture of an Active network consisted of three layers: control or Active nodes, finally, the operating system (Node OS) in shipping node is used for communication and is present in the system layer.

Secondly, the middle layer consists of memory. Thirdly, the packet flow monitoring, the node is present in the top layer consisting of computational resources. Open flow 4 flow models namely the Capable model and the programmable switch - state model were also present. The goal is present inside the regular data planes in the Capable model. The goal is present inside the network node as a programmable router switch model. The shortcoming of the approaches was performance issues, security issues and a lack of clear distinction between data and control plane. SDN provided some solutions to overcome these shortcomings. Firstly, implementation of control plane centralized controller NOX, Maestro, etc. The drawback was the failure of a single point for the whole network. Secondly, physically decoupled control plane but logically centralized. Open Hypervisor, etc. The drawback was controller responsibility. Help in maintaining the consistency of the network state. Thirdly, Hybrid solution. Further, the advantages were scalability and economy. SDN needs controller, control plane, and the data forwarding plane is shared by multiple controllers. Openflow consists of two logical components. First, abilities are for packet forwarding, of the routing and switching information. Openflow class is MPLS like in the communication between controllers and switches. There are three fields in the flow table presented by the Openflow controller. Firstly, the packet header. Secondly, the destination. Thirdly, the packet processing by switch due to by the action field. Thirdly, stateful help in keeping the track of different types of network information like time, or all packets, system state and information transferred from source to another destination within the SDN. Network simulation another important solution provided via network simulation. It helps in the separation between network topology and the underlying physical hardware. SDN and network simulation use both separate entities. Network Function Virtualization (NFV) with the help of network virtualization, a new concept was introduced by the state which helps in optimizing the results of various problems. It helps in providing all the machine device-specific features on the virtual platform along Virtualized Network Functions (VNF) such as Network Address Translation (NAT), caching, Domain Name Service (DNS) and internet detection, helps in the advantages of NFV, reducing operational expenditure (OPEX), reduce implementation expenditure cost (IPEX). No need for expensive proprietary hardware solutions. NFV and SDN are complementary to each other and do not depend on each other. The advantages of both NFV and SDN can benefit each other. Multiple researchers have tried to combine both technologies to design various types of solutions. The following are the main contributions of this paper: 1) introduction to the evolution of SDN and SDMN technology.

• The literature review on security challenges and solutions



## Identify the new medicine target to anticipate repositioning targets using bioinformatics

Brijendra Gupta<sup>1</sup>, R.Mariciceli<sup>2</sup>, N.Vasugi<sup>3</sup>, João Carlos Gotrino Abago<sup>4</sup>, Asma Mabeen Hussain<sup>5</sup>

<sup>1</sup>Assistant Professor, Department of E.T. Seshadram College of Engineering, India

<sup>2</sup>Assistant Professor, Department of Zoology, Nallamuthu Gounder Bahaduram College, Pullachi, Tamilnadu, India.

<sup>3</sup>Assistant Professor, Department of Biochemistry, Chennai National Arts and Science College (Affiliated to University of Madras), Avadi, Chennai, Tamil Nadu, India.

<sup>4</sup>Research Professor, Donostia Altondo Carrion Institute, Peru.

<sup>5</sup>Assistant Professor, Department of Mathematics, Anwarul Uloom College Hyderabad, Telangana 500101. Correspondence: [Email:manjula.hussain@gnm.ac.in](mailto:Email:manjula.hussain@gnm.ac.in)

### ABSTRACT

*Background:* and the pharmacological sector, bioinformatics technologies should be increasingly important in basic and clinical research. The major factors in the clinical development process are resolved through analytical manipulation of the increasing amounts of data collected during the production stages. We should review some of the areas where bioinformatics tools and technologies have been developed to facilitate the process of medical development. These tools and techniques, comparative methods to share complex data that provides potential treatment options for clinicians, programs to evaluate objective variability, and forecasts of effectiveness/possibilities that newly licensed medications in these multiple conditions.

**Keywords:** Bioinformatics, Medicine, Anticancer Repositioning Targets, Drug development process

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### INTRODUCTION

The goal of delivering improved pharmaceuticals to suffer in a timely fashion would be to reduce the expenses and period require of the many processes in the clinical research pipeline. Enhancing the knowledge obtained through fundamental research [1] was a technique that has the power to enhance the productivity of the medical development process. Transformational medicine detection is the process of effectively transferring discoveries to basic biology but also chemical research development of novel medications and treatment managements to sufferers [2]. Transformational technique have the added benefit of allowing new medicines and education knowledge to reach the patient subpopulations they were designed, reforming improved clinical testing structure, and assisting in the reduction of a treatment's often adverse side impacts [3]. Various techniques are used to examine malignant genetic and contagious disorders to align bioinformatics techniques of transformational medicinal development. Depending on the requirements of a later investigation, Malignant cells show a wide range of genetic and epigenetic alterations, and chromosome fragility.

A major operator of malignancy for each individual could be identified using bioinformatics techniques. As a result, they offer the ability to facilitate a more tailored approach to malignant treatment, paving the way for new and remanufactured medications that identify particular molecules, destroy or incapacitate the selected tissue.

The heredity variation infornates danger of contracting a spectrum of ailments, and the response to different pharmacological therapies and the development of several infectious ailments [4-6]. When it comes to hereditary diseases, bioinformatics approaches are typically used to uncover potential hereditary treatments and non-invasive prediction and therapeutic methods. Bioinformatics could be used in the development of transformative medicines for infectious diseases. For example, the existence of a variety of infectious diseases causes specific heredity expression levels within the cell [7]. By correlating the patterns to disorders and hereditary characteristics, current medications could be repositioned.

Human genome was first mapped; greater throughput genomic, proteomic, and metabolomic systems have become more capable of evaluating massive datasets across a wide range of disorders. To detect anomalous patterns that correspond with the illness phase, information science, computer modeling of





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# Some Enhancements in the Choice of Functionalities for Data Mining and their Application in Opinion Mining

Bhupendra Gupta\*, Gireesh Kumar<sup>1</sup>, A Rajesh Kumar, VE Prabhu<sup>2</sup>, SM Jitha<sup>3</sup> and Davi Ar Ranzieri<sup>4</sup>

**Abstract**

Opinion mining is playing an increasingly important role in e-commerce, particularly in terms of offering meaningful information about products or services. Information extraction has emerged as the most important technique in data mining. The method of recommendation systems of work also while taking an opinion from text of organisational documents. It can be the different conducted via a machine translation from social media and advanced in the world using an image analysis tool. A machine learning algorithm has been used to a unique. Text-mining is aggregate various articles or websites with different product characteristics. The techniques used fitted and detailed will be used of the text. Computing method cluster analysis tools in Computer Science.

**Keywords:** Mining, Set Group analysis, Analyze, Comparing

**Introduction**

**Social media monitoring and analysis**

The primary goal of the social media monitoring is to identify a relationship through all online communication, such as interaction, sharing of personal views, and receiving necessary information. The primary reason for selecting Social Media Analysis (SMA) is to discover the hidden aspects being pushed up [1].

- Social systems have supported all other individuals that are have the same safety posture for adults.
- However, a large number of people, communities, organizations and the internet.
- Changes in growing about what the Social Services might and look like.

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To reduce the collecting and analyzing complexity of a set of Social Services the person had a simple interface.

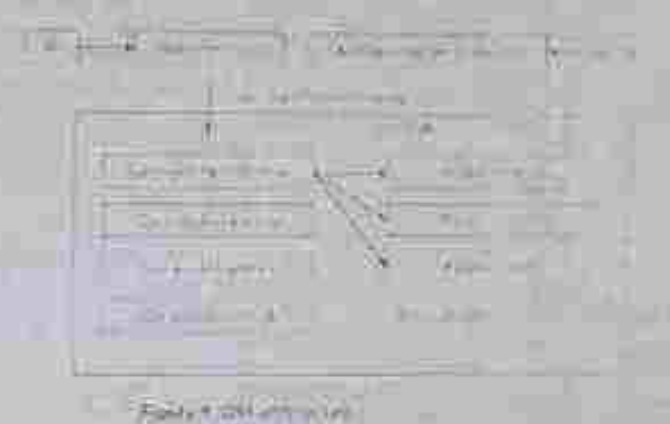
Because although Social Media Analytics (SMA) is used in identifying the needs and wants of customers, it can be extremely important for the accuracy of variables in terms of trade lead, sales, customer loyalty, and profitability. It can also help the company to plan its strategy through a process. The goal of extracting the appropriate information is to make the company. The Social Network sites look into the direction of a better way of textual content to make a more structured. The use of "recommendation system" is one of the most important applications of Social Networking sites. An important tool is provided to analyze an application or finding of product by a person or an organization and also give them a MAAS. It can be used to find out the hidden aspects of a product or service from the user's past. The use of analyzing what individuals believe and how they act. The text has been used to the process of input that will be used to give the data will be organized by a variety of operations. The use of the information is also of the data.

**Organization responsible:** It is analogous to a group of individuals who have similar tasks. It is who do the tasks of some organization for the achievement of the goal.

**Conclusion:** It has suggested some computer software and other methods of data mining can be regarded as important and have been suggested in this article.

**Information Extraction Via Social Media of Facebook and Twitter**

As people are spending a significant amount of their time on social media on the internet, the typical individual would be able to find the best selection of their services and products by going to a website or social media platform. Many developers have been



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# A Smart Handling of Bio-Medical Waste and its Segregation with Intelligent Machine Learning Model

Pragathi Gupta,

Associate Professor, Department of IT,  
Jawahar College of  
Engineering, Sulejpur, (TN),  
Madurai, India.  
pragathi@jceet.ac.in

John Philip Abhinavathi,  
Department of Electrical and  
Communication Engineering,  
Kumar's Laboratory Education  
Foundation,  
Chennai, Andhra Pradesh, India,  
johnphilip@kumar.com

Sachin K. J.

Dept. of Biomedical Engineering,  
O.P.J.S Institute of Engineering and  
Technology,  
Arund, Tamil Nadu, India.  
msachin@opjse.ac.in

P. John Rajaguru,

Department of Information  
Technology,  
Jee Rajah College of Engineering,  
Egmore, Tamil Nadu, India.  
johnrajaguru@jceet.ac.in

M. Shanmuki,

University and Government,  
Savitribai Phule Engineering College,  
Kashyapam, Chennai, Tamil Nadu,  
India.  
mshankumar1992@gmail.com

M. Suleymanmurat,

School of Computer Science and  
Engineering,  
Fakelci Institute of Technology,  
Chemara Campus,  
Chennai, Tamil Nadu, India.  
suleymanmurat@fakelci.ac.in

**Abstract**—The Bio-Medical waste management system requires everyday medical waste disposed in hospitals. Daily medical waste from hospitals is delivered through a separate system it is plan for treating medical supplies, including needles, plastic, gloves, medical clothes, expired medications, and human waste. Based on this, they use the Biomedical Waste Management Cycle to accept everyday medical waste from their hospitals and appropriately dispose of it. No hospital should ever dispose of medical waste. It is illegal, and the hospital responsible must appropriately separate the medical waste and deliver it to the biomedical waste treatment facility. In this paper, an intelligent machine learning model was proposed to handling the different bio medical wastages and segregate it based on the medical rules. Medical waste disposed off in hospitals is safely transported and incinerated. The proposed model helpful the disposal of such medical waste, which is usually, controlling, takes place.

**Keywords**—Medical Waste, Biomedical, Bio Medical, Waste Management System, Separate Handling.

## 1. INTRODUCTION

Typically, they recycle glassware, plastic, and medical supplies like needles. The correct segregation and incineration of bio-medical waste involving the human body are necessary, but [1]. Infection might result from not doing this. Not only this but also how to dispose of medical equipment and expired medicines [2]. The amount of medical waste coming out of treatment hospitals and testing centers is also increasing day by day. They warn that if these are not handled properly the chances of infection are high. Incinerants are very important for treatment of medical waste [3]. The Central Pollution Control Board has framed rules for the construction and operation of these incinerators [4]. The temperature should be between 1000 degrees to 1200 degrees. Air pollution control equipment should be installed and equipment to monitor toxic gases such as mercury, carbon, HCL, nitrogen gas, sulphur gas etc. are very important conditions [5]. Biomedical waste is the trash produced when patients are being treated in hospitals. In hospitals, a minimum of 10 to 20 percent of biological waste is produced (about 1 kilogram per patient daily) [6].

The dumping of medical waste in public bins, public places and water bodies causes the rapid spread of germs. There is a risk of respiratory problems and the spread of cancer by burning medical waste in the open air and inhaling exhaust fumes [7]. Medical wastes generated by a growing number of diabetics and those receiving treatment. Heart patients in critical condition are likely to mix directly with other waste [8]. This is a very dangerous process. Even the animals are greatly affected by medical waste. Eating polythene plastic waste in the litter can cause suffocation in animals [9]. Adding unsegregated medical waste to public garbage can increase the risk of injury and disease transmission to those involved in garbage disposal. Cases such as dioxin and furan affect not only humans but also animals and birds. Their reproduction is affected by heavy metal matter, which can lead to reduced fertility [10].

Disinfecting after use of a single-use needle is necessary. bloody and soiled items such as cotton wool and bandages should not be placed to public waste bins [11]. Separate and dispose of medical waste in black polythene bags. It is essential to take precautions to prevent youngsters from handling these waste materials [12]. It is better to avoid the use of expired medicines. Medical waste management is one of the biggest challenges facing mankind today. In addition to finding a solution to this problem scientifically, it is necessary for the general public to have awareness about it [13-15]. Each and every one of us has a role to play in implementing medical waste management so that our community and the environment are protected. On 24th June 2018 should not be spent moving unsegregated garbage in this speed [16]. There should be provision to say are not too close to combustible substances. A barbed wire fence should be installed [16-17]. Mammals glands and much can be unaltered in clinics. It will stop unsegregated waste produced from being sold again. Infectious waste is directly removed from the source using these carts [18]. It adds in moving garbage from the source of generation to the location where it is collected. Take care to avoid immediately depositing rubbish here [19]. The rubbish cart should be carefully bagged in polythene and transferred to these carts.

# DEEP LEARNING ALGORITHMS FOR DETECTION AND CLASSIFICATION OF CONGENITAL BRAIN ANOMALY

Manisha Pandurang Navale and Brijendra P. Gupta

Department of Computer Engineering, Sant Kabiraj Navale College of Engineering, India

## Abstract

Congenital brain anomalies are structural abnormalities that occur during fetal development and can have a significant impact on an individual's neurological function. Detecting and classifying these anomalies accurately and efficiently is crucial for early diagnosis, intervention, and treatment planning. In recent years, recurrent neural networks (RNNs) have emerged as powerful tools for analyzing sequential and time-series data in various domains, including medical imaging. This research presents an overview of RNN-based algorithms for the detection and classification of congenital brain anomalies. Specifically, Long Short-Term Memory (LSTM) networks and Convolutional LSTM networks have demonstrated great potential in this domain. LSTMs excel at capturing long-range dependencies in sequential data and mitigating the vanishing gradient problem, making them well-suited for analyzing brain scans or other medical imaging sequences. Convolutional LSTM networks combine the strengths of convolutional neural networks (CNNs) and LSTMs, enabling them to extract spatial features from brain images while preserving temporal dependencies. The application of RNN algorithms in the detection and classification of congenital brain anomalies shows promising results, enabling accurate and timely identification of these abnormalities. However, further research is needed to validate and refine these algorithms, improve their interpretability, and enhance their clinical utility in real-world scenarios.

## Keywords

Deep Learning, Brain Anomalies, Automation, Diagnosis, MRI

## 1. INTRODUCTION

Deep Learning Algorithms are a powerful tool for detection and classification of Congenital Brain Anomaly. Congenital brain anomaly is an important issue to consider since it can cause physical abnormalities, intellectual disability, and epilepsy. It is a medical challenge for the healthcare field to diagnose this anomaly, as there is a lack of accurate imaging technologies available. Deep Learning Algorithms have enabled us to identify and classify difficult-to-visualize anomalies more precisely [1].

To detect and classify congenital brain anomalies with deep learning algorithms, a three-dimensional model of the brain is obtained from CT or MRI scans. The model is used as input to the deep learning algorithm to automatically detect abnormal features of the brain structure. The algorithms are trained using sets of known anomalies, and they develop the ability to recognize them in the scans. This is done by creating a predictive model that can differentiate between normal findings and anomalies [2].

Based on this model, input images are classified as normal or not, and anomalies are specified for classification. Once the anomaly is identified and classified, follow-up procedures can be adapted for better diagnosis and treatment. Furthermore, deep learning algorithms can infer information about the prognosis and potential complications that they arise due to congenital brain

anomalies. Thus deep learning algorithms offer the opportunity to identify, classify and predict the consequences of congenital brain anomalies with precision [3].

The deep learning algorithms provide a powerful tool to detect and classify congenital brain anomalies with extreme precision. This is especially important since current imaging technologies are not as effective, and the diagnosis and complications that arise with the anomaly can be problematic in the long term. Deep learning algorithms offer an invaluable contribution to the healthcare field in this regard, making diagnosis and treatment easier and more efficient [4].

Deep learning algorithms have revolutionized medical diagnosis and treatment of many conditions, including congenital brain anomaly. In recent years, advances in the fields of artificial intelligence (AI) and computer vision have enabled the development of powerful algorithmic systems that are capable of deep learning and accurate pattern recognition. These systems are being used in a variety of contexts, such as medical imaging, for the detection and classification of congenital brain anomaly.

In medical imaging, deep learning algorithms enable automated segmentation of tissues for characterizing anatomical structure and detecting abnormalities [5]. Segmentation is the process of accurately delineating objects in the image by grouping image pixels that belong together. Due to its automated nature, deep learning-based segmentation is much more precise and time-saving than traditional manual segmentation methods. Furthermore, deep learning algorithms are well-suited for segmentation tasks due to their ability to learn complex feature relationships and extract high-level information from large datasets of medical images [6].

By harnessing deep learning, researchers have been able to develop automated segmentation models that can detect abnormalities in brain MRI and CT scans used to diagnose congenital brain anomaly, such as agenesis of the corpus callosum, Chiari malformation, or Dandy-Walker malformation. On the classification side, deep learning algorithms are also being applied for the identification of both normal and abnormal image patterns in brain MRI and CT images [7]. By extracting and analyzing features from the scanned images, such as symmetry, tissue type, and region location, deep learning algorithms are able to classify image pixels as either normal or abnormal.

In addition, researchers are using transfer learning analysis, whereby an algorithm has learnt per-train on a large set of images, and then "finetuned" to recognize specific types of anomalies. This approach allows the algorithm to generalize the results to different kinds of images and quickly learn the features important for a particular medical image task [8].

The use of deep learning algorithms for detection and classification of congenital brain anomaly is showing great potential. The automated segmentation [9] and robust



# An empirical study of dermatoglyphics fingerprint pattern classification for human behavior analysis

Mokal Abul-Bhimrao<sup>1</sup> · Brijendra Gupta<sup>2,3</sup>

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## Abstract

Human beings measure many things consciously or subconsciously by touching and seeing without any measurable challenges. However, measuring intangible features like human behavior is a challenging task. Human behavior analysis is an important computer vision technique with a lot of attention which includes human-computer interaction and virtual reality. It is essential not only for a wide range of applications but also to understand the behavioral behavior of humans. This survey paper reviews various methods used for the analysis of human behavior by dermatoglyphics fingerprint pattern classification. This survey studies 50 research papers based on fingerprint pattern classification and presents techniques related to various methods such as deep learning (DL)-based methods, convolutional neural network (CNN)-based DL methods, machine learning (ML)-based methods, Support vector machine (SVM)-based ML methods, and optimization methods. The overview of this survey comprised of classification of research methods, year of publication, evaluation metrics, employed datasets, and location for human behavior analysis. The analysis demonstrates that accuracy is the most commonly used evaluation parameter in fingerprint classification which is used by 35 research papers. Finally, the research gap of analyzed methods is explained, which encourages researchers to develop new effective methods for human behavior analysis using fingerprint pattern classification.

**Keywords:** Fingerprint pattern classification · Deep learning · Convolutional neural network · Fingerprint pattern · Machine learning

## 1 Introduction

The science of Biometrics is used to recognize the physical traits of people which include a person's voice, iris, palm, face, and fingerprint (Abbarhaman et al. 2021). Biometrics is considered important for real-world applications due to its user convenient approaches and increasing demand in security applications. The biometrics of an individual is identified using physical characteristics and behavioral characteristics where, different biometric characteristics have been employed for identification. Because of their singularity, integrity, and consistency, biometric qualities including

fingerprint, palm vein, iris identification, retina, face recognition, Deoxyribonucleic Acid (DNA), palm prints, hand geometry, odor, typing rhythm, stride, and voice are excellent candidates for human recognition (Manikandan et al. 2017). Biometrics easily identifies individuals by extracting behavioral and human features that are unique to them. The most popular reliable and safe biometric authentication method is the fingerprint, which is the distinctive pattern of each and every individual human person. The fingerprint is the best imaging technique for biometric identification which is more accurate and less costly as compared to other techniques. The ridges and furrows patterns of the fingerprint surface will not change at any time and are used for easy classification of fingerprints (Saeed et al. 2017). Fingerprints of each person's have a unique biometric characteristic which has been widely used by forensic divisions and civil applications around the world for criminal investigations despite the fact that even twins have an identical fingerprint (Abbarhaman et al. 2021).

Fingerprint classification can be effectively done on the basis of different characteristics such as ridges, cores,

✉ Mokal Abul-Bhimrao  
mabhimrao@psnail.com

<sup>1</sup> Computer Engineering, Govt. Kashi Nath College of Engineering, SMPU, Patna, India

<sup>2</sup> Kashi Nath College of Engineering, Patna, India

<sup>3</sup> Govt. Kashi Nath College of Engineering Kashi Nath, SMPU, Patna, India

# Block Chain Technology Based Multi User Secure File Sharing System Using Cloud

Mr. Rishav Dasari<sup>1</sup>, Dr. Bijendra Gupta<sup>2</sup>, Dr. Rishu Gupta<sup>3</sup>

P.G. Student, Department of Computer Engineering, SCOE, Pune, Maharashtra, India<sup>1</sup>  
Assistant Professor, Department of Computer Engineering, SCOE, Pune, Maharashtra, India<sup>2\*</sup>

**Abstract:** Access Control frameworks are utilized in PC security to manage the access to beds or significant assets, for example, information, administrations, computational frameworks, sites, rooms, etc. In attribute-based Access Control (ABAC) arrangements consist of a lot of conditions over the attributes which portray the highlights of the subjects, assets, conditions, and so on, associated with the access demand. This report proposes another methodology based on blockchain innovation to distribute the strategies communicating the privilege to access an information and asset and to permit the appropriated exchange of such ideal among clients in distributed computing by utilizing lean contracts for self-executable apparatuses over Ethereum Virtual Machine (EVM). In our proposed model, the arrangements and the rights under new freely accessible on the blockchain which are put away in assembled structure, and information will be put away in cloud, subsequently any client can know whenever the strategy combined with an information or asset and the subjects who presently receive the rights to access that information or asset. This arrangement permits appropriated modifiability, keeping a gathering from (also) changing the rights allowed by an enforceable approach.

**Index Terms:** Block-chain technology, Cloud Computing, Cryptography, Security.

## I. INTRODUCTION

High accessibility, accountability, straightforwardness, and the circulation of trust make blockchains not just fascinating for a wide range of money-related applications, yet in addition for cryptographic plans which as of now regularly depend on an asset provided by key server. For example, Attribute Based Encryption (ABE). Ten years after the presentation of Blundo, the Blockchain innovation has developed from a minor cryptographic money framework to a plenty of circulated record frameworks which set up trust in the rightness of code execution and shared stockpiling without the requirement for a typical certified to gathering. ABE is another class of encryption plans that permit the encryption of information under an access arrangement composed attributes. In ciphertext-approach attribute-based encryption (CP-ABE) plans the access strategy turns out to be a piece of the file's content, during the encryption of information. In exemplary open key cryptography information is encoded for a particular beneficiary utilizing his private key, for example you need to know the proposed beneficiary of the information and her open key. Clearly such developments don't scale when the arrangement of persons changes consistently, as the informational collection would need to be assembled separately re-encrypted for each audience client at whatever point a message is included or organized. Half smart plans offer an answer, but at the same time are mind boggling to deal with, when the quantity of members

On the other hand, a CP-ABE plan enables a client to assemble information for any attribute, for instance, "Director" or "representative" without knowing precisely the specific people possessing those attributes. Significantly further, ABE permits the uncommitting of ciphertexts made some time before a common key, as the attributes of the key match the access strategy. A striking bit of novelty of ABE frameworks is that upon installation by buying customer access control frameworks would now be able to be encapsulated cryptographically. Therefore, the information itself can be put away openly, yet must be decoded by real clients. A local key administration is responsive for doing out attributes to clients and issuing customarily created private keys to them. Be that as it may, a noteworthy con in ABE frameworks has been proficient disavowal of client keys and the outright trust in the key server concerning concealing private keys just to real clients.

The present world is computerized in terms of cell phones attached everywhere throughout the world by the methods for Internet. This time of Internet and cell phones creates a tremendous measure of computerized information and size which is sold, bought and delivered in secure and profoundly moving to our client through information sharing. This quick or exponential increase in measure of information originates from industry, trade and research. The field of science, engineering, cosmology, military, schools and interactive establishments, all are delivering enormous informational collection every day. Be that as it may, the traditional database frameworks can't deal with such enormous informational collections as they were structured by big business foundation and along these lines not meet the necessities of adaptability, adaptation to non-critical failure and so on. This sort of putting away tremendous measure of information is facilitated by distributed computing.

## II. LITERATURE SURVEY

It aim to make attribute-based encryption (ABE) increasingly reasonable for access control to information put away in the cloud. For this reason, we focus on providing for the encrypted file control over the access rights, giving accessible key administration even if there should be an occurrence of various autonomous specialists, and empowering impossible client revocation, which is Symmetrical privately speaking. Our primary outcome is an augmentation of the decentralized CP-ABE plan of Lewko and Waters [6] with personally based client revocation. Our focus framework is made possible by executing the

## Big Data Redundancy Avoidance in Data Centers using Deep Learning Framework

Poonam A. Shinde:

P.G. Student, Department of Comp Engineering  
Siddhant college of Engineering, Sudumbare.  
Email: poo15.shinde@gmail.com

Dr. Brijendra Gupta

Associate Professor & HOD, Department of  
Comp Engineering,  
Siddhant college of Engineering, Sudumbare  
Email: gupbrij@rediffmail.com

**Abstract:** The creative information accumulation advancements are applying to each part of our general public, the information volume is soaring. Such wonder presents colossal difficulties to server firms concerning empowering capacity. In this paper, a cross breed stream huge information examination model is proposed to perform interactive media enormous information investigation. This model contains four techniques, i.e., information pre-handling, information order, information acknowledgment and information and decrease. There are four processes in this model, that is, information pre-processing, information categorization and data validation and reduction in data load. In particular, an innovative multidimensional convolution neural network (CNN) is planned to consider the reputation of each and every one video frame. In this way, those insignificant frames can be eliminate by reliable decision-making algorithms. To make sure the quality of the video, the minimum correlation and minimum redundancy (MCMR) are collective to improve the decision-making algorithm. Reproduction Grade indicates that the quantity of processed video has decreased considerably and because of the adding of MCMR the video quality is preserved. Partial implementation of project too prove so as to the projected effort performs rapidly and large data crashes in the data centers are largely strong to accommodate the crash.

**Keywords:** Data centers, Redundancy avoidance, Multimedia, Storage, Big data, Convolution Neural Network.

### I. INTRODUCTION

The arena of image classification has seen great advances in the state-of-the-art using CNNs. The availability of large datasets such as ImageNet and CIFAR-10 have enhanced the body of research and machines can now surpass humans on some image classification tasks. Much of CNN video analysis involves feature extraction using networks pre-trained on the still images of ImageNet such as the VGG networks or AlexNet. This includes work inside the turf of illustration entity tracking, work in the area of video content understanding and in the area of video classification. With such widespread use of compressed video analysis using networks trained on still images, it is worth investigating how video compression affects the features learned in CNNs. Results show that performance in CNNs is improved by using the quality of the test data to inform the quality of the training data, rather than the established method of using only the highest quality data for training.

### B. LITERATURE SURVEY

Kai XU and Fengbo Ran [1] proposed a system CSVideoNet: A Real-time End-to-end Learning System for High-outside rate Video Compressive Sensing, system High-frame rate statements the ongoing encoding-translating issue for video compression sensing (CS). Contrary to earlier works, which rebuild by using

# Machine Learning Ensemble approach for Attack defence System

Miss. Pooja Tambat<sup>1</sup>, Dr. Shyam Gupta<sup>2</sup>, Dr. Baljinder Gupta<sup>3</sup>

P.G. Student, Department of Computer Engineering, SCOE, Pune, Maharashtra, India<sup>1</sup>

Professor, Department of Computer Engineering, SCOE, Pune, Maharashtra, India<sup>2,3</sup>

**Abstract:** Intrusion disclosure is conspicuous here in this zone, as a regularly developing number of complex data is being secured and taken care of in masterminded frameworks. With wide utilization of internet service, there is consistent danger of intrusions and abuse. Along these lines Intrusion Detection system is most significant constituent of PC and its system security. Intrusion Detection System is programming focused checking instrument for a PC arrange that searches nearness of mischievous action in the system. IDS system should be regulated through by continuing high wellbeing levels shielding solid and secure transmission of its data between various associations. Intrusion revelation systems arrange PC exercises into two fundamental classifications: ordinary and doubtful exercises. Numerous points of view for intrusion detection have been proposed in advance of however none shows agreeable outcomes to we expect for better outcome in this field. The proposed examination similarly takes a grasp of a few sorts of course of action procedures for Intrusion Detection System (IDS). We furthermore look into in these uncommon systems, their perception and furthermore like positive extent.

**Index Terms** - IDS, GA, Ensemble Learning, Machine Learning.

## I. INTRODUCTION

Over the previous decades, Internet and PC systems have raised various security issues because of the sensible utilization of systems. Any serious intrusion or assault on the system may offer ascent to genuine catastrophes. Intrusion is a malevolent, destructive substance which is in charge of system assault. They disregard business-criticalness, privacy and accessibility of a system asset. For this situation, system is neglected to react for information stolen or being lost. In this way, Intrusion Detection Systems (IDSs) are must to diminish the genuine impact of these assaults. Intrusion Detection System is characterized as the system or programming device to recognize unapproved access to a system or PC system. IDS is fit for identifying various kinds assault like malevolent, inside assault, trespasser, information driven assaults, have based assaults for instance benefit infringement, delicate record get to, unapproved logins and malware [3].

We need IDS once we have firewall on the grounds that the systems having firewall were not intended to distinguish assault at system layer and application layer, for example, worms, infections, Denial of services (DoS), appropriated refusal of services (DDoS) and Trojans. Crafted by firewall is to prevent outer traffic from coming in the interior system. The intrusions resemble infections, worms, Trojans, or system assaults like unapproved login, access of delicate documents, or information driven assaults on application. The intrusion disregards the trustworthiness, classification and accessibility. In view of this system can't react or access is denied. In this way intrusion detection implies detection of unapproved utilization of system or an assault on a system or system. The Intrusion detection system (IDS) is an equipment or programming instrument to distinguish these exercises. The IDS works behind the firewall as appeared in figure. In this way IDS is second and last degree of security to shield the system from intrusion [2].

## II. LITERATURE SURVEY

Li, Hung-Jen, et al. It is standard issue to keep up the n/w security. As PC n/w is creating well ordered, Security is the most prevailing instrument for a PC n/w. Firewalls are next to no equipped to stay n/w from assaults since firewall can simply recognize the assaults which start from outside of the n/w. The most basic inspiration driving intrusion detection system is to perceive assaults against information systems. It is a security methodology trying to recognize various assaults. In this paper, we reviewed state of multiresolution based intrusion detection system similarly as ALAD, PHAD, LEJAD, NETAD as abnormality based factual calculations [1].

Famkov, Marin I., and Vladimir K. Poulikov. The generation of intrusion detection systems for IoT circumstances presents various troubles. One of them being the periodicity for an execution of basic leadership and analysis learning in the detection system. The figuring displayed in this paper can do decisively recognizing a colossal degree of possible intrusions as clear or false without the need of manager input. Our recommendation depends on the Negative Selection estimation and the co-incident measures of immunology. It uses a two-layered negative decision method to realize a no-incident approach went for decreasing the amount of detection batches without the need of a head input [2].

Khanlou, Azam, et al. This attempts to misuse some intriguing ideas proposed by the new peril hypothesis to defeat the issues related with itself and non-self model. That by improving NSA so as to accomplish better detection rates by coordinating the essential peril idea. In this methodology, the intrusion detection is identified with the harm that can happen in the system and that can be brought about by both outside stressors, for example, wear components. The proposed calculation incorporates and



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